

High-pressure In-line Pump

Movitec

50 Hz

Type Series Booklet



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Type Series Booklet Movitec

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High-pressure Pumps

High-pressure In-line Pumps

Movitec



 The product illustrated as an example may include options incurring a surcharge.

Main applications

- Spray irrigation systems
- General irrigation systems
- Washing plants
- Fire-fighting systems
- Pressure boosting
- Industrial plants
- Water supply systems
- Heating, ventilation and air-conditioning systems
- Marine applications

Fluids handled

- Hot water
- Clear water
- Condensate
- Cooling water
- Fire-fighting water
- Oil
- Cleaning agents
- And others (⇒ Page 15)

Operating data

Table 1: Operating properties

Characteristic		Value	
		Movitec LHS	Movitec V, VS, VC
Flow rate	Q [m³/h]	≤ 8,6	≤ 160
	Q [l/s]	≤ 2,4	≤ 44,4
Head	H [m]	≤ 401	≤ 249
Fluid temperature	T [°C]	≥ -15	≥ -20
		≤ +120	≤ +140 ¹⁾
Operating pressure	p [bar]	≤ 40 ²⁾	≤ 40 ²⁾

Design details

Design

- High-pressure in-line pump
- Maximum pressure class PN 40
- Centrifugal pump
- Single-stage or multistage

Installation

- Horizontal installation / vertical installation

Drive

- Surface-cooled KSB squirrel-cage motor
- 3~230/400 V up to 2.2 kW
- 3~400/690 V from 3.0 kW
- Thermal class F to IEC 34-1
- Efficiency class IE3 to IEC 60034-30 (for three-phase motors ≥ 0.75 kW)
- Enclosure IP55
- Frequency 50 Hz

Motor ≥ 3 kW:

- PTC thermistor

Automation

Automation options:

- PumpDrive
- PumpMeter

Shaft seal

- Uncooled maintenance-free mechanical seal
- To EN 12756
- Fixed mechanical seal
 - Mechanical seal in standard design
 - Unbalanced bellows-type seal
 - ≤ 25 bar
 - Available up to size 15
- Easy Access mechanical seal
 - Easy to replace
 - Unbalanced bellows-type seal
 - ≤ 25 bar

¹ For fluid temperatures > 120 °C the pressure class must not exceed PN 25.

² The sum of inlet pressure and shut-off head must not exceed the value indicated.

- Drive lantern need not be removed to replace the seal.
- Motor rating 5.5 kW and above: Motor need not be removed.
- Available up to size 90B³⁾
- Cartridge mechanical seal
 - Unbalanced bellows-type design (PN 25) or special balanced design (PN 40)
 - Drive lantern need not be removed to replace the seal.
 - Motor rating 5.5 kW and above: Motor need not be removed.
 - Optionally available for all pump sizes except Movitec LHS
 - Available for all sizes

Bearings

- Product-lubricated stage bearing (tungsten carbide / aluminium oxide)

³⁾ With the exception of design Movitec LHS

Designation

Table 2: Designation example

Position																															
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
M	o	v	i	t	e	c	V	-	F	0	0	6	/	0	6	1	B	3	D	1	3	E	S	1	1	2	B	7	U	A	X
See name plate and data sheet																		See data sheet													

Table 3: Designation key

Position	Code	Description
1-7	Type series	
	Movitec	
8-9	Design	
	LH	Stainless steel 1.4404
	V	Stainless steel 1.4301
	VC	Stainless steel / grey cast iron 1.4301 / EN-GJL-250
	VM	Stainless steel 1.4301
	VS	Stainless steel 1.4404
10	Connection type	
	- ⁴⁾	Oval flange
	E ⁵⁾	External thread
	F	Round flange
	I	Internal thread
	T	Tri-clamp fitting
	V	Victaulic coupling
11-13	Size	
	002	2
	...	...
	125	125
15-16	Number of stages	
	01	1
	...	...
	30	30
17	Number of stages with special impeller	
	-	No stage with a special impeller
	1	1 stage with a special impeller
	2	2 stages with a special impeller
	L	1 stage with a special impeller for lower NPSH values
	V	2 stages, 1 special impeller and 1 special impeller for lower NPSH values
	W	3 stages, 2 special impellers and 1 special impeller for lower NPSH values
18	Product generation	
	A	Movitec until 2009
	B	Movitec from 2010
	C	Movitec since 2021
19	Connection standard	
	0	Victaulic coupling No standard
	1	Round flange EN 1092
	2	Round flange ASME B16.1
	3	Round flange JIS B2238
	4	Oval flange EN ISO 228-1
	5	Oval flange ASME B16.5
	6	Tri-clamp fitting DIN 32676
	7	External thread EN ISO 228-1
	8	Oval flange ISO 7/1
	9	Round flange ASME B16.5
20	Material variant	
	D	1.4308 - EN-GJS-400-15 - EN-GJL-250

⁴ Blank

⁵ Pumps with external thread are supplied with an integrated swing check valve as standard.

Position	Code	Description
20	E	1.4308 - EN-GJS-400-15 - 1.4308
	F	1.4308 - 1.4308 - EN-GJL-250
	G	1.4308 - 1.4308 - EN-GJS-400-15
	H	1.4308 - 1.4308 - 1.4308
	K	1.4308 - 1.4408 - EN-GJS-400-15
	L	1.4308 - 1.4408 - EN-GJL-250
	M	1.4308 - 1.4408 - 1.4308
	N	1.4308 - EN-GJS-400-15 - EN-GJL-250
	O	1.4408 - EN-GJS-400-15 - 1.4308
	P	1.4408 - 1.4308 - EN-GJL-250
	Q	1.4408 - 1.4308 - 1.4308
	R	1.4408 - 1.4408 - EN-GJL-250
	S	1.4408 - 1.4408 - EN-GJS-400-15
	T	1.4408 - 1.4408 - 1.4308
	U	EN-GJL-250 - EN-GJL-250 - EN-GJL-250
	V	EN-GJS-400-15 - EN-GJS-400-15 - EN-GJS-400-15
	W	EN-GJS-400-15 - 1.4308 - EN-GJS-400-15
	X	1.4308 - EN-GJS-400-15 - EN-GJS-400-15
	Y	1.4408 - EN-GJS-400-15 - EN-GJS-400-15
	Z	1.4408 - 1.4308 - EN-GJS-400-15
21-22	Seal code	
	15	U3U3X4GG
	17	U3BVGG ⁶⁾
	19	U3BEGG ⁶⁾
	22	Q1AX4GG
	40	Q1Q1EGG
	41	Q1AEGG
	42	Q1Q1VGG
	43	Q1AVGG
	50	AQ7EGG
	51	AQ7EGGY10
	52	AQ7VGGY10
	53	BQ7EGGY10WA
	54	BQ7EGGWA
	55	BQ7VGG
	56	BQ7VGGY10
	57	BQ7EGGWA
	58	Q7Q7EGGY10WA
	59	Q7Q7EGGWA
	60	Q7Q7VGG
	61	Q7Q7VGGY10
	65	U3U3VGGY10
	66	Q7Q7VGGY10
23	Mechanical seal design	
	F	Fixed mechanical seal
	E	Easy Access mechanical seal
	C	Cartridge mechanical seal
24	Drive	
	0	Without motor
	2	With PumpDrive 2
	A	Version for potentially explosive atmospheres, ATEX IEC T3
	E	With PumpDrive 2 Eco
	F	Version for potentially explosive atmospheres, ATEX IEC T4
	M	230 V, single-phase AC motor
	N	Standard NEMA
	P	With PumpDrive
	S	Standard IEC

⁶⁾ For Movitec LHS only

Position	Code	Description
25-27	Motor size	
	056	NEMA 56C
	071	IEC 071
	080	IEC 080
	090	IEC 090
	100	IEC 100
	112	IEC 112
	132	IEC 132
	143	NEMA 143TC
	145	NEMA 145TC
	160	IEC 160
	180	IEC 180
	182	NEMA 182TC
	184	NEMA 184TC
	200	IEC 200
	215	NEMA 215TC
	225	IEC 225
	256	NEMA 256TC
	284	NEMA 284TC
	286	NEMA 286TC
	324	NEMA 324TC
	326	NEMA 326TC
	364	NEMA 364TC
28	Pressure class	
	A	PN16 / PN25
	B	PN25
	C	PN25 / PN40
	D	PN40
	E	PN10
	F	Class 250
	G	PN16 / PN25
	H	PN 16 / PN 40
29	Frequency, number of motor poles	
	5	50 Hz, 2-pole
	6	60 Hz, 2-pole
	7	50 Hz, 4-pole
	8	60 Hz, 4-pole
30	Motor specification	
	C	230 / 400 V - IE2
	F	EXM IEC - TBH
	G	EXM NEMA
	K	EXM IEC - Movitec
	M	230 V, single-phase AC motor
	O	0.37/0.55 kW, without IE classification
	U	230 / 400 V - IE3
	V	400 / 690 V - IE3
	W	230 / 400 V - IE4/IE5 (KSB SuPremE)
	X	400 / 690 V - IE4/IE5 (KSB SuPremE)
31	PumpMeter	
	A	With PumpMeter
	W	Without PumpMeter
32	Design	
	_ ⁴⁾	Standard
	X	Non-standard (BT3D, BT3)

Materials

Table 4: Overview of available materials

Part No.	Description	Design			
		V	VC	VS	LHS
10-6	Pump shroud	1.4301		1.4404	
101	Pump casing	1.4308	EN-GJL-250 ⁷⁾ / EN-GJS-400-15 ⁸⁾	1.4408	
108	Stage casing	1.4301 ⁹⁾ / 1.4308 ¹⁰⁾		1.4404 ⁹⁾ / 1.4408 ¹⁰⁾	
160	Discharge cover	1.4301 ⁹⁾ / 1.4308 ¹⁰⁾		1.4404 ⁹⁾ / 1.4408 ¹⁰⁾	
210	Shaft	1.4057		1.4460 / 1.4401 ¹¹⁾	
230	Impeller ¹²⁾	1.4301 ⁹⁾ / 1.4308 ¹⁰⁾		1.4404 ⁹⁾ / 1.4408 ¹⁰⁾	
341	Drive lantern	EN-GJL-250 ¹³⁾ / EN-GJS-400-15 ¹⁴⁾			
412	O-ring	EPDM-WRc / ACS	EPDM	FPM / HNBR	
525	Spacer sleeve	1.4301		1.4401	
529	Bearing sleeve	Tungsten carbide / aluminium oxide			
890	Baseplate	EN-GJS-400-15 / EN-GJL-250 / 1.4308 ¹⁵⁾	-	EN-GJS-400-15 / EN-GJL-250 / 1.4308 ¹⁵⁾	
905	Tie bolt	1.4057			
920	Nut	1.4301		1.4404	
932	Circlip	1.4571			

Table 5: Comparison of materials

EN	ASTM
EN-GJL-250	A48 Cl. 35 B
EN-GJS-400-15	A536 Grade 60-40-18
1.4057	SS 431 (UNS S43100)
1.4301	SS 304 (UNS S30400)
1.4308	Grade CF8 (J92600)
1.4401	SS 316 (UNS S31600)
1.4404	SS 316L (UNS S31603)
1.4408	Grade CF8M (UNS J92900)
1.4460	SS 329 (UNS S32900)
1.4571	SS 316 Ti (UNS S31635)

Coating and preservation

Table 6: Coating of pump components

Component	Coating
Stainless steel components	No additional coating
Movitec VC:	
Pump casing made of grey cast iron	Cataphoretic coating
Movitec V/VS:	
Slide flanges made of grey cast iron	Cataphoretic coating
Drive lantern made of grey cast iron	Powder coating

Product benefits

- Reliable: product-lubricated plain bearings made of tungsten carbide, cast pump foot, torsion-resistant pump shroud and confined O-rings
- Long service life: corrosion-resistant hydraulic components made of stainless steel
- Easy to service: can be fitted with any standardised mechanical seal (to EN 12756)
- Flexible: various materials and connection options, extended temperature range and pressure range

⁷⁾ Movitec 2B, 4B, 6B, 10B, 15C, 25B, 40B, 60B, 125B

⁸⁾ Movitec 90B

⁹⁾ Movitec 2B, 4B, 6B, 10B, 15C, 25B, 40B, 60B

¹⁰⁾ Movitec 90B, 125B

¹¹⁾ Movitec VS 2B, 4B up to 14 stages, 6B up to 12 stages, 10B, 15C up to 10 stages

¹²⁾ The impellers of Movitec 125 are made of sheet metal and cast material.

¹³⁾ Movitec 2B, 4B, 6B, 10B, 15C, 25B (≤ 4 kW) and Movitec 90B

¹⁴⁾ Movitec 2B, 4B, 6B, 10B, 15C, 25B (≥ 5.5 kW) and Movitec 40B, 60B, 125B

¹⁵⁾ Optional for: Movitec 2B, 4B, 6B, 10B, 15C, 25B, 40B, 60B, 90B

Product information

Product information as per Regulation No. 1907/2006 (REACH)

For information as per European chemicals regulation (EC) No. 1907/2006 (REACH) see <https://www.ksb.com/en-global/company/corporate-responsibility/reach>.

Product information as per Regulation No. 547/2012 (for water pumps with a maximum shaft power of 150 kW) implementing "Ecodesign" Directive 2009/125/EC

- Minimum efficiency index: see data sheet
- The benchmark for the most efficient water pumps is MEI ≥ 0.70 .
- Year of construction: see data sheet
- Manufacturer's name or trade mark, commercial registration number and place of manufacture: see data sheet or order documentation
- Product's type and size identifier: see data sheet
- Hydraulic pump efficiency (%) with trimmed impeller: see data sheet
- Pump performance curves, including efficiency characteristics: see documented characteristic curve
- The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with the full impeller diameter. Trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter.
- Operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable speed drive that matches the pump duty to the system.
- Information relevant for disassembly, recycling or disposal at end of life: see installation/operating manual
- Information on benchmark efficiency or benchmark efficiency graph for MEI = 0.70 (0.40) for the pump based on the model shown in the Figure are available at: www.europump.org/efficiencycharts

- Inspection certificate 3.1 to EN 10204 on request

▪ Hydraulic test

The duty point of each pump is guaranteed to ISO 9906:2012 Grade 3B. This test is always carried out using the original motor. The NPSH and the suction lift are not measured (3.2 certificate available).

▪ Warranties

Warranties are given within the scope of the valid terms and conditions of sale and delivery.

Certifications

Table 7: Overview

Label	Effective in:	Comment
	France	Approved in accordance with the French drinking water regulation
	United Kingdom	Approved in accordance with the UK drinking water regulation

Acceptance tests and warranty

- Pressure test
 - to EN 809
- Leak test
 - with water
- Materials testing
 - Certificate of compliance with the order (corresponds to EN 10204)
In the certificate of compliance with the order the manufacturer confirms by way of an informal report without specifying test results that the delivery complies with the stipulations of the purchase order.
 - Test report 2.2 on request
- Final inspection

Selection information

Impeller for low NPSH values

An impeller for lower NPSH values is available for sizes 2, 4, 6, 10, 15, 25 and 40.

This type of impeller ensures that the pump's NPSH curve is significantly improved.

The solution is based on a newly developed impeller for lower NPSH values and a modified stage casing. Cavitation inside the pump can hence be prevented in the case of critical inlet conditions.

Risks of cavitation:

- Reduced lifetime of the pump due to damaged parts and unbalanced hydraulic system
- Excessive wear of pump parts or motor bearings
- Insufficient cooling and/or lubrication of the mechanical seal and pump bearing

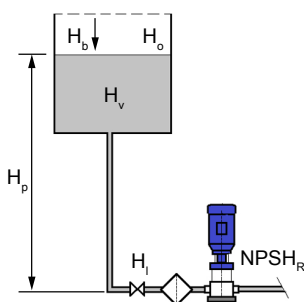
Benefits of using impellers for lower NPSH values:

- More suitable in critical inlet conditions
- Easy adaptation to non-optimised application parameters
- The suction lift (H_p) is less crucial (the frame height of the degassing tank used in boiler feeding can be reduced).

Consequences of using impellers for lower NPSH values:

- No need to change pump installation heights or pump nozzles
- Minor adjustments to the characteristic curve

Calculation:



$$NPSH_A \geq NPSH_R + H_z$$

$$NPSH_A = H_b + H_o + H_p - H_v - H_L$$

$$x = H_b + H_o + H_p - H_v - H_L - NPSH_R - H_z$$

$$x \geq 0$$

Fig. 1: Calculating the $NPSH_A$

$NPSH_A$	NPSH available at duty point
$NPSH_R$	NPSH required at duty point (see characteristic curve of the pump)
H_b	Atmospheric pressure [mWC]
H_o	Positive pressure (closed tank) [mWC]
H_p	Suction lift [mWC]
H_L	Vaporisation pressure [mWC] (see vaporisation pressure diagram for water)
H_i	Friction losses in pipes and accessories [mWC]
H_z	Safety margin (min. 0.5 m)
x	Minimum pressure

Result:

If the minimum pressure (x) is positive, there is no risk of cavitation.

If the minimum pressure (x) is negative, there is a risk of cavitation which can be avoided by using an impeller for lower NPSH values.

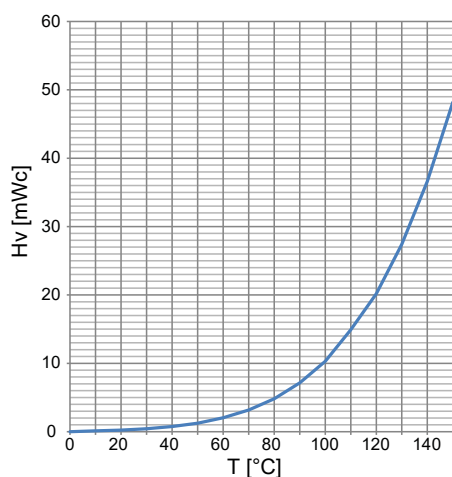
Another option is to change one of the other values so that the value becomes positive.

Example:

- Boiler feed water: 105 °C
- Positive height of tank: 2 m
- Positive pressure in tank: 3 mWC
- Flow rate: 5 m³/h
- Head: 100 m (10 bar)
- Size selected: 4

Table 8: Calculation of positive pressure on suction flange:

Calculation of positive pressure on suction flange:	Standard impeller	Special impeller for lower NPSH values
Atmospheric pressure [mWc]	10,3	10,3
Positive pressure (with tank closed)	3,0	3,0
Suction lift	2,0	2,0
Vaporisation pressure [mWc] (see water vaporisation pressure diagram)	-12,5	-12,5
Friction losses in pipes and accessories [mWc]	-1,0	-1,0
Safety margin (min. 0,5 m)	-0,5	-0,5
NPSH pump value at operating point (see characteristic curve of the pump)	-2,1	-0,8
Minimum pressure	-0,8	+0,5
Conclusion	Cavitation will occur.	No cavitation


Fig. 2: Vaporisation pressure (H_v) diagram for water

Information about the characteristic curve

NPSH [m], [ft]:

- The NPSH values given in the individual characteristic curves are minimum values which correspond to the cavitation limit.
- A safety margin of at least 0.5 m must be added when selecting the pump to compensate for measuring inaccuracies.
- The NPSH curves reflect average values.
- A safety margin of 0.5 m must be added to the NPSH value of the characteristic curve when selecting a system.

P [kW], [hp]:

- The power input is indicated per stage ($St = 1$) and/or per stage with a smaller impeller ($St = -1$). The pump input power can be calculated accordingly.
Calculation: value indicated in the diagram ($St = 1$) $\times$ number of stages + value indicated in the diagram ($St = -1$) $\times$ number of stages with a smaller impeller
Example 1, Movitec 90/4: $P = (St = 1) \times 4$
Example 2, Movitec 90/4-1: $P = (St = 1) \times 3 + (St = -1)$
Example 3, Movitec 90/4-2: $P = (St = 1) \times 2 + (St = -1) \times 2$

Fluid handled

The actual operating conditions must always be checked (concentration, temperature, solids content). Penetration of air into the system must be avoided by all means.

If the fluid handled contains solids such as steel chips or steel chip dust, check the permissible particle concentration with KSB.

Minimum flow rate and maximum flow rate

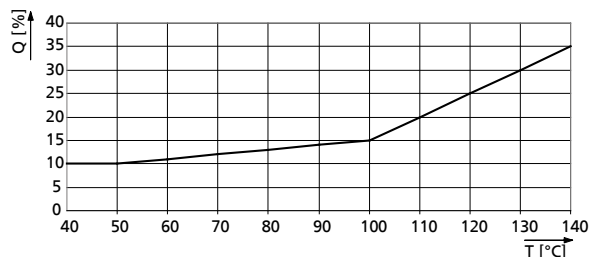


Fig. 3: Minimum flow rate required as a function of fluid temperature at a fluid temperature $> +20\text{ }^{\circ}\text{C}$

Table 9: Minimum flow rate and maximum flow rate Q at a fluid temperature $\leq +20\text{ }^{\circ}\text{C}$ depending on the number of poles

Size	Q			
	2 poles		4 poles	
	Min.	Max.	Min.	Max.
	[m ³ /h]	[m ³ /h]	[m ³ /h]	[m ³ /h]
2B	0,2	3,3	-	-
4B	0,4	6,5	-	-
6B	0,6	9,0	-	-
10B	1,1 ¹⁶⁾	13,2	0,5	6,6
15C	1,6 ¹⁶⁾	22,5	0,8	11,3
25B	2,8 ¹⁶⁾	35,0	1,4	17,5
40B	4,0 ¹⁶⁾	54,0	2,0	27,0
60B	6,0 ¹⁶⁾	76,0	3,0	38,0
90B	8,5	110,0	4,3	53,9
125B	12,2	160,0	-	-
LHS	0,8	8,6	-	-

¹⁶⁾ For pumps with VdS certification the minimum flow rate $Q_{\min}$ is 5 % of the approved rated flow.

Overview of product features / selection tables

Overview of fluids handled

The data refer to the chemical resistance of the materials. The relevant regulations / standards governing individual pump applications have to be complied with.

If the operating conditions differ from the data given (e.g. mixed products) or if the fluids handled are not included in the table below, please contact the manufacturer.

- **Temperature ranges:**
 - Reference temperature: +20 °C
 - For temperatures <0 °C: contact the manufacturer.
 - For temperatures > +50 °C: check and observe the vapour pressure of the fluid handled.
 - Max. temperature = +120 °C, unless indicated otherwise.
- Max. concentration = 100 % unless indicated otherwise.
- Mechanical seal silicon carbide / carbon (Q1B): not suitable for fluids containing solid substances. This rule also covers particles developing as a result of salt crystallisation at low fluid temperatures.
- Mechanical seal tungsten carbide / tungsten carbide (U3U3): solids content max. 20 ppm (depending on particle size), with the exception of corrosive fluids. Fluids with a higher solids content are not permitted (ppm = 1 mg/kg).
- Caution: High temperatures will increase corrosion (reference temperature = +20 °C).
- Under unfavourable conditions (high temperatures, deposits, long idle periods), chloride contents of more than 300 mg/l may result in localised corrosion.

Table 10: Symbols key

Symbol	Description
X	Standard
o	Optional
-	Version not available / not feasible

Table 11: Selection of pump design and mechanical seal design depending on the fluid to be handled

Fluid handled			Design																																				
Substance contained	Max. per-centage	T _{max.}	V												VC												VS						LHS						
			2-4-6						10-15-25-40-60-90-125						2-4-6						10-15-25-40-60-90-125						2-4-6						10-15-25-40-60-90-125						6
			Seal code																																				
	[%]	[°C]	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	17	19					
Alum, acid-free	≤ 3	+80	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-					
Alkaline solution, bottle rinsing, max. 2 % sodium hydroxide	≤ 100	+90	o	-	-	X	-	o	-	-	X	-	o	-	-	-	X	o	-	-	-	X	o	-	-	X	-	o	-	-	X	-	-	-					
Alcohol																																							
▪ Butanol	≤ 100	+60	X	-	-	-	-	X	-	-	-	-	-	X	-	-	-	-	X	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-					
▪ Ethanol	≤ 100	+60	X	-	-	-	-	X	-	-	-	-	-	X	-	-	-	-	X	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-					
▪ Propanol	≤ 100	+80	X	-	-	-	-	X	-	-	-	-	-	X	-	-	-	-	X	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-					
▪ Spirits (40 % ethanol)	≤ 100	+40	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-					

Fluid handled			Design																																	
Substance contained	Max. per-centage	T _{max.}	V												VC												VS								LHS	
			2-4-6						10-15-25-40-60-90-125						2-4-6						10-15-25-40-60-90-125						2-4-6				10-15-25-40-60-90-125				6	
			Seal code																																	
	[%]	[°C]	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	17	19		
Aluminium sulphate	≤ 5	+60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-	
Ammonium bicarbonate	≤ 10	+40	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Ammonium sulphate	≤ 20	+60	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	
Calcium acetate	≤ 10	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Calcium nitrate	≤ 10	+60	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Ferric sulphate (II)	≤ 5	+50	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Water-oil emulsion (95 %, 5 %), free of solids	≤ 100	+80	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	
Ethylene glycol base anti-freeze, inhibited, closed system (without silicates)	≤ 20	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 25	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 30	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 35	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 40	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 45	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 50	+100	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Ethylene glycol base anti-freeze, inhibited, open system (without silicates)	≤ 20	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 25	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 30	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 35	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 40	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 45	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
	≤ 50	+100	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Wine (white, red)	≤ 100	+60	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	X	X		
Glycerine	≤ 40	+80	X	-	X	X	X	X	-	X	X	X	-	-	-	-	-	-	-	-	-	-	X	-	X	X	X	X	-	X	X	X	X	X	-	
Potassium hydroxide	≤ 5	+40	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Potassium nitrate	≤ 5	+30	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Potassium sulphate	≤ 3	+20	o	-	X	-	-	o	-	X	-	-	o	-	X	-	-	o	-	X	-	-	o	-	X	-	-	o	-	X	-	-	-	-	-	
Copper sulphate	≤ 5	+40	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Magnesium sulphate	≤ 10	+80	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	X	-	-	
Sodium carbonate	≤ 6	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	X	
Sodium hydroxide	≤ 5	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	
Sodium nitrate	≤ 10	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	X	
Sodium sulphate	≤ 5	+60	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-	-	-	X	
Oil																																				
▪ Cutting oil	≤ 100	+90	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-		

Fluid handled			Design																																					
Substance contained	Max. per-centage	T _{max.}	V												VC												VS						LHS							
			2-4-6				10-15-25-40-60-90-125								2-4-6				10-15-25-40-60-90-125								2-4-6				10-15-25-40-60-90-125								6	
			Seal code																																					
	[%]	[°C]	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	17	19						
▪ Peanut oil	≤ 100	+80	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	X	-						
▪ Linseed oil, ≤ 3 % H ₂ SO ₄	≤ 100	+60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	o	-	-	X	-	o	-							
▪ Linseed oil	≤ 100	+60	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	X	-						
▪ Corn oil	≤ 100	+80	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	X	-						
▪ Olive oil	≤ 100	+80	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	X	-						
▪ Rapeseed oil	≤ 100	+80	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	X	-						
▪ Soybean oil	≤ 100	+100	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	X	-						
Kerosene	≤ 100	+80	-	-	X	-	o	-	-	X	-	o	-	-	-	-	-	-	-	-	-	-	-	-	X	-	o	-	-	X	-	o	X	-						
Juice (fruit and sugar juice)	≤ 100	+60	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-	X	-						
Acid																																								
▪ Citric acid	≤ 25	+30	-	-	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-						
▪ Citric acid	≤ 10	+30	-	-	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-						
▪ Acetic acid	≤ 10	+60	-	-	-	X	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	X	-	-	-							
▪ Acetic acid	≤ 5	+60	o	-	-	X	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-						
▪ Tannic acid	≤ 20	+80	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-						
▪ Maleic acid	≤ 10	+60	-	-	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-						
▪ Lactic acid	≤ 40	+60	-	-	X	-	o	-	-	X	-	o	-	-	-	-	-	-	-	-	-	-	-	-	X	-	o	-	-	X	-	o	-	-						
▪ Phosphoric acid	≤ 5	+20	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-						
▪ Sulphuric acid	≤ 5	+20	o	-	-	X	-	o	-	-	X	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-						
▪ Tartaric acid	≤ 8	+40	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-	-	-						
Fuel																																								
▪ Diesel oil	≤ 100	+80	-	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	X	-	X	-	-	-	-	-	-	-	-	-						
▪ Fuel oil	≤ 100	+80	-	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	X	-	X	-	-	-	-	-	-	-	-	-						
▪ Jet fuel	≤ 100	+80	-	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	X	-	X	-	-	-	-	-	-	-	-	-						
Trisodium phosphate	≤ 4	+80	-	-	o	-	X	-	-	o	-	X	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-						
Water																																								
▪ Clean water	≤ 100	+100	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	-	X						
▪ Clean water	≤ 100	+140	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-						

Fluid handled			Design																																
Substance contained	Max. per-centage	T _{max.}	V												VC										VS								LHS		
			2-4-6				10-15-25-40-60-90-125								2-4-6				10-15-25-40-60-90-125						2-4-6				10-15-25-40-60-90-125				6		
			Seal code																																
	[%]	[°C]	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	17	19	
▪ Deionised water (fully desalinated)	≤ 100	+100	X	X	-	-	-	X	X	-	-	-	-	-	-	-	-	-	-	-	-	-	X	X	-	-	-	X	X	-	-	-	-	X	
▪ Deionised water (fully desalinated)	≤ 100	+140	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Permeate (osmosis)	≤ 100	+100	X	X	-	-	-	X	X	-	-	-	-	-	-	-	-	-	-	-	-	-	X	X	-	-	-	X	X	-	-	-	-	-	
▪ Permeate (osmosis)	≤ 100	+140	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Decarbonised water	≤ 100	+100	X	X	-	-	-	X	X	-	-	-	-	-	-	-	-	-	-	-	-	-	X	X	-	-	-	X	X	-	-	-	-	-	
▪ Decarbonised water	≤ 100	+120	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Partly desalinated water	≤ 100	+100	X	X	-	-	-	X	X	-	-	-	-	-	-	-	-	-	-	-	-	-	X	X	-	-	-	X	X	-	-	-	-	-	
▪ Partly desalinated water	≤ 100	+120	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Dealkalised water	≤ 100	+100	X	X	-	-	-	X	X	-	-	-	-	-	-	-	-	-	-	-	-	-	X	X	-	-	-	X	X	-	-	-	-	-	
▪ Dealkalised water	≤ 100	+120	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Fire-fighting water	≤ 100	+60	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	X	X	-	-	-	-	-	
▪ Hot water treated in accordance with VdTÜV 1466	≤ 100	+140	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	X ¹⁷⁾	
▪ Heating water in accordance with VDI 2035	≤ 100	+100	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Boiler feed water to VdTÜV 1466	≤ 100	+140	X	o	-	-	-	X	o	-	-	-	X	o	-	-	-	X	o	-	-	-	X	o	-	-	-	X	o	-	-	-	-	-	X ¹⁷⁾
▪ Condensate treated in acc. with VdTÜV 1466	≤ 100	+140	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Vapour condensate (brewery)	≤ 100	+140	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	-	-	
▪ Cooling water	≤ 100	+80	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	
▪ Seawater	≤ 100	+15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	
▪ Brackish water	≤ 100	+15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	o	-	-	X	-	o	-	-	X	-	-	-	
▪ River water	≤ 100	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	
▪ Surface water	≤ 100	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-	

¹⁷⁾ Max. fluid temperature 120 °C [248 °F]

Fluid handled			Design																																	
Substance contained	Max. per-centage	T _{max.}	V												VC												VS								LHS	
			2-4-6				10-15-25-40-60-90-125								2-4-6				10-15-25-40-60-90-125								2-4-6				10-15-25-40-60-90-125				6	
			Seal code																																	
	[%]	[°C]	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	50	54	55	59	60	51	53	56	58	61	17	19		
▪ Lake water (fresh water)	≤ 100	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-		
▪ Dam water	≤ 100	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-		
▪ Rinsing water, without particles of oil, acids or lyes	≤ 100	+70	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	-	-		
▪ Barrier water	≤ 100	+70	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	-	-		
▪ Rainwater, with strainer	≥ 20	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-		
▪ Raw water	≤ 100	+60	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	o	-	-	X	-	-	-		
▪ Grey water, slightly contaminated water without particles, e.g. sand	≤ 100	+60	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-	-	X	-	-	-		
▪ Fresh water	≤ 100	+60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	o	-	X	-	-	o	-	X	-	-	-	-		
▪ Drinking water / tap water (WRAS (ACS/NSF) / UBA)	≤ 100	+100	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	o	X	-	-	-	-	-		

Pressure and temperature limits of the shaft seal

Table 12: Pressure and temperature limits of the shaft seal

Seal code	Type	Material				Design			Unpressurised shaft seal	T		Elastomer material of pump	Comment
		Mechanical seal	Shaft seal			F	E	C		Min.	Max.		
			Rotor	Stator	Elastomer								
15	RMG12-G606	U3 U3 X 4 GG	WC	WC	HNBR	✗	✗	✗	PN 25 (PN 16)	-20	+120 ¹⁸⁾	HNBR	-
17	M37GN2-R	U3 B V GG ¹⁹⁾	WC	Ca	FPM ¹⁹⁾	-	-	-	PN40	-20	+120 ²⁰⁾	FPM	-
19	M37GN2-R	U3 B E GG ¹⁹⁾	WC	Ca	EPDM ¹⁹⁾	-	-	-	PN40	-20	+120 ²⁰⁾	EPDM	-
22	H7N	Q1 A X 4 GG	SiC	Ca	HNBR	-	-	✗	PN 40 (PN 25)	-20	+120 ²¹⁾	HNBR	HP/HT
40	4MC	Q1 Q1 E GG ²²⁾	SiC	SiC	EPDM	-	-	✗	PN 40 (PN 25)	-20	+120 ²¹⁾	EPDM	HP/HT

¹⁸ Up to +140 °C if the pressure does not exceed 16 bar

¹⁹ For Movitec LHS

²⁰ Up to +80 °C if the pressure does not exceed 40 bar

²¹ Up to +140 °C if the pressure does not exceed 25 bar

²² Movitec 2B, 4B, 6B, 10B, 15B/C, 25B, 40B, 60B

Seal code	Type	Material				Design			Unpressurised shaft seal	T		Elastomer material of pump	Comment
		Mechanical seal	Shaft seal			F	E	C		Min. [°C]	Max. [°C]		
			Rotor	Stator	Elastomer								
41	4MC	Q1 A E GG ²²⁾	SiC	Ca	EPDM	-	-	X	PN 40 (PN 25)	-20	+120 ²¹⁾	EPDM	HP/HT
42	4MC	Q1 Q1 V GG ²²⁾	SiC	SiC	FPM	-	-	X	PN 40 (PN 25)	-20	+120 ²¹⁾	FPM	HP/HT
43	4MC	Q1 A V GG ²²⁾	SiC	Ca	FPM	-	-	X	PN 40 (PN 25)	-20	+120 ²¹⁾	FPM	HP/HT
50	RMG12-G6	A Q7 E GG	Ca	eSiC	EPDM	X	X	-	PN 25 (PN 18)	-20	+120 ²¹⁾	EPDM 559236	-
51	eRMG12-G6	A Q7 E GG Y10	Ca	eSiC	EPDM	X	X	X	PN 25 (PN 18)	-20	+120 ²¹⁾	EPDM	-
52	eRMG12-G6	A Q7 V GG Y10	Ca	eSiC	FPM	-	-	X	PN 25 (PN 16)	-20	+120 ²¹⁾	FPM	-
53	eMG12-G6	B Q7 E GG Y10 WA	Ca	eSiC	EPDM	X	X	X	PN25	-20	+100	EPDM	-
54	MG12-G6	B Q7 E GG WA	Ca	eSiC	EPDM	X	X	-	PN25	-20	+100	EPDM	-
55	RMG12-G6	B Q7 V GG	Ca	eSiC	FPM	X	X	-	PN25	-20	+120	FPM	-
56	eRMG12-G6	B Q7 V GG Y10	Ca	eSiC	FPM	X	X	X	PN25	-20	+120	FPM	-
57	MG1-G6	B Q7 E GG WA	Ca	eSiC	EPDM	X	-	-	PN25	-20	+100	EPDM	-
58	eMG12-G6	Q7 Q7 E GG Y10 WA	eSiC	eSiC	EPDM	X	X	X	PN18	-20	+100	EPDM	-
59	MG12-G6	Q7 Q7 E GG WA	eSiC	eSiC	EPDM	X	X	-	PN18	-20	+100	EPDM	-
60	RMG12-G6	Q7 Q7 V GG	eSiC	eSiC	FPM	X	X	-	PN18	-20	+120	FPM	-
61	eRMG12-G6	Q7 Q7 V GG Y10	eSiC	eSiC	FPM	X	X	X	PN18	-20	+120	FPM	-
65	eRMG12-G6	U3 U3 V GG Y10	WC	WC	FPM	X	X	X	PN18	-20	+120	FPM	-
66	eMG12-G6	Q7 Q7 V GG Y10	eSiC	eSiC	FPM	-	-	X	PN20	-20	+60	FPM	-

Table 13: Key to mechanical seal materials

Description	Code to EN 12756	Seal face materials / secondary seals
Primary ring	A	Carbon graphite, antimony-impregnated
	U3	Tungsten carbide (CrNiMo binder)
	Q1	Silicon carbide (sintered without pressure)
	eCarb-B	Carbon graphite, resin-impregnated
	eSiC-Q7	Silicon carbide
Mating ring	A	Carbon graphite, antimony-impregnated
	U3	Tungsten carbide (CrNiMo binder)
	Q1	Silicon carbide (sintered without pressure)
	eCarb-B	Carbon graphite, resin-impregnated
	eSiC-Q7	Silicon carbide
Elastomer	E	EPDM (ethylene propylene rubber)
	V	FPM (fluoroelastomer)
	X4	HNBR
Spring	G	CrNiMo steel
Other metal parts	G	CrNiMo steel

Technical data
Motors

- Efficiency class IE3 to IEC 60034-30 (for three-phase motors ≥ 0.75 kW)

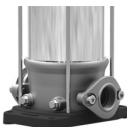
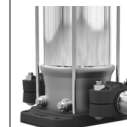
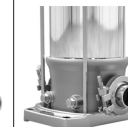
Table 14: Technical data of the motors

P_N	V_N	I_A	I_A/I_N	$\cos \varphi$	Tolerance V_N	n	η	L_p	Cable gland	Maximum frequency of starts
[kW]	[V]	[A]			[%]	rpm	[%]	[dB]		[/h]
Movitec 2B, 4B, 6B, 25B, 40B, 60B, 90B, 125B										
0,37	1 × 230	2,6	3,7	0,92	+/-10	2750	67,00	58	1× M18×1,5	20
0,55	1 × 230	3,69	3,9	0,92	+/-10	2760	70,00	56	1× M18×1,5	20
0,75	1 × 230	5	3,9	0,92	+/-10	2780	70,00	56	1× M20×1,5	20
1,1	1 × 230	6,68	4,3	0,95	+/-10	2790	75,00	58	1× M20×1,5	20
1,5	1 × 230	8,99	4,8	0,95	+/-10	2800	76,00	58	1× M20×1,5	20
2,2	1 × 230	13,04	4,8	0,95	+/-10	2800	77,00	58	1× M20×1,5	20
0,37	230/400	1,64/0,94	5,5	0,78	+/-10	2750	74,20	64	1× M20×1,5	20
0,55	230/400	2,31/1,33	5,2	0,75	+/-10	2790	77,60	58	1× M20×1,5	20
0,75	230/400	2,92/1,68	6,8	0,8	+/-10	2855	80,50	60	2× M20×1,5	25
1,1	230/400	4,17/2,4	7	0,8	+/-10	2855	82,70	60	2× M25×1,5	25
1,5	230/400	5,08/2,92	7,7	0,88	+/-10	2900	84,20	63	2× M25×1,5	25
2,2	230/400	7,22/4,15	7,7	0,89	+/-10	2900	86,00	63	2× M25×1,5	25
3	230/400	9,71/5,59	8,8	0,89	+/-10	2910	87,10	63	2× M25×1,5	20
3	400/690	5,59/3,24	8,8	0,89	+/-10	2910	87,10	63	2× M25×1,5	20
4	230/400	13,0/7,45	8,5	0,88	+/-10	2910	88,10	63	2× M25×1,5	20
4	400/690	7,45/4,32	8,5	0,88	+/-10	2910	88,10	63	2× M25×1,5	20
5,5	230/400	17,4/10,0	8,8	0,89	+/-10	2925	89,20	68	2× M32×1,5	20
5,5	400/690	10,0/5,80	8,8	0,89	+/-10	2925	89,20	68	2× M32×1,5	20
7,5	230/400	23,2/13,4	8,8	0,9	+/-10	2925	89,80	68	2× M32×1,5	20
7,5	400/690	13,4/7,74	8,8	0,9	+/-10	2925	89,80	68	2× M32×1,5	20
11	230/400	33,6/19,3	8	0,9	+/-10	2940	91,20	68	2× M32×1,5	15
11	400/690	19,3/11,2	8	0,9	+/-10	2940	91,20	68	2× M32×1,5	15
15	230/400	45,5/26,2	8	0,9	+/-10	2940	91,90	68	2× M32×1,5	15
15	400/690	26,2/15,2	8	0,9	+/-10	2940	91,90	68	2× M32×1,5	15
18,5	230/400	55,2/31,8	8	0,91	+/-10	2945	92,40	68	2× M32×1,5	15
18,5	400/690	31,8/18,4	8	0,91	+/-10	2945	92,40	68	2× M32×1,5	15
22	230/400	65,5/37,6	8,5	0,91	+/-10	2955	92,70	70	2× M32×1,5	15
22	400/690	37,6/21,8	8,5	0,91	+/-10	2955	92,70	70	2× M32×1,5	15
30	230/400	89,7/51,6	8,5	0,9	+/-10	2965	93,30	73	2× M32×1,5	15
30	400/690	51,6/29,9	8,5	0,9	+/-10	2965	93,30	73	2× M50×1,5	15
37	230/400	110/63,3	8,5	0,9	+/-10	2965	93,70	73	2× M50×1,5	15
37	400/690	63,3/36,7	8,5	0,9	+/-10	2965	93,70	73	2× M50×1,5	15
45	230/400	134/76,8	8,5	0,9	+/-10	2970	94,00	75	2× M50×1,5	15
45	400/690	76,8/44,5	8,5	0,9	+/-10	2970	94,00	75	2× M50×1,5	15
0,55	230/400	2,34/1,34	5,3	0,73	+/-10	1425	80,70	57	1× M20×1,5	20
0,75	230/400	3,13/1,8	6,5	0,73	+/-10	1425	82,50	57	1× M20×1,5	20
1,1	230/400	4,21/2,42	6,5	0,78	+/-10	1440	84,40	58	1× M20×1,5	20
1,5	230/400	5,59/3,21	7	0,79	+/-10	1440	85,30	58	1× M25×1,5	20
2,2	230/400	7,86/4,52	7,5	0,81	+/-10	1445	86,70	59	2× M25×1,5	20
3	230/400	10,6/6,10	7,5	0,81	+/-10	1445	87,70	59	2× M25×1,5	20
3	400/690	6,10/3,53	7,5	0,81	+/-10	1445	87,70	59	2× M25×1,5	20
4	230/400	14,0/8,05	8,5	0,81	+/-10	1450	88,50	60	2× M25×1,5	20
4	400/690	8,05/4,66	8,5	0,81	+/-10	1450	88,60	60	2× M25×1,5	20
5,5	230/400	19,0/10,9	8,5	0,81	+/-10	1460	89,90	60	2× M32×1,5	20
5,5	400/690	10,9/6,34	8,5	0,81	+/-10	1460	89,60	60	2× M32×1,5	20
7,5	230/400	25,4/14,6	8,5	0,82	+/-10	1460	90,40	60	2× M32×1,5	20
7,5	400/690	14,6/8,47	8,5	0,82	+/-10	1460	90,40	60	2× M32×1,5	20
Movitec 10B, 15C										
0,75	1 × 230	5	3,9	0,92	+/-10	2780	70,00	56	1× M20×1,5	20
1,1	1 × 230	6,68	4,3	0,95	+/-10	2790	75,00	58	1× M20×1,5	20

P_N	V_N	I_A	I_A/I_N	$\cos \varphi$	Tolerance V_N	n	η	L_p	Cable gland	Maximum frequency of starts
[kW]	[V]	[A]			[%]	rpm	[%]	[dB]		[/h]
1,5	230/400	5,3/3,0	7,3	0,85	+/-10	2925	84,2	55	1x M20x1,5	50
2,2	230/400	7,5/4,3	8,0	0,86	+/-10	2910	85,9	55	1x M20x1,5	30
3	230/400	10,2/5,8	9,3	0,85	+/-10	2920	87,1	57	2x M20x1,5	30
3	400/690	5,8/3,3	9,3	0,85	+/-10	2920	87,1	57	2x M20x1,5	30
4	230/400	12,8/7,4	8,4	0,89	+/-10	2930	88,1	58	2x M20x1,5	30
4	400/690	7,4/4,3	8,4	0,89	+/-10	2930	88,1	58	2x M20x1,5	30
5,5	230/400	17,3/10	8,8	0,89	+/-10	2940	89,2	63	2x M25x1,5	20
5,5	400/690	10/5,8	8,8	0,89	+/-10	2940	89,2	63	2x M25x1,5	20
7,5	230/400	23/13,3	9,2	0,89	+/-10	2940	90,1	63	2x M25x1,6	20
7,5	400/690	13,3/7,7	9,2	0,89	+/-10	2940	90,1	63	2x M25x1,5	20
11	230/400	33,4/19,3	7,3	0,9	+/-10	2945	91,2	69	2x M32x1,5	15
11	400/690	19,3/11,2	7,3	0,9	+/-10	2945	91,2	69	2x M32x1,5	15
15	230/400	45,4/26,2	7,4	0,9	+/-10	2945	91,9	69	2x M32x1,5	15
15	400/690	26,2/15,2	7,4	0,9	+/-10	2945	91,9	69	2x M32x1,5	15

Types of connection

Table 15: Overview of available connection types

Description	Design							
	V / VS	VF	VSF ²³⁾	VCF	LHS	VE / VME ²³⁾	VV / VMV / VSV	VT / VST / VMT ²³⁾
Connection type	Oval flange / Internal thread	Round flange				External thread	Victaulic coupling	Tri-Clamp fitting
								
Standard	ISO 228-1	EN 1092-1/EN 1092-2 ASME B 16.1 JIS			EN1092-2	ISO 228-1	-	DIN 32676
Material	1.4308 ²⁴⁾ / 1.4408 ²⁵⁾	EN-GJS-400-15	1.4308	EN-GJL-250 ²⁶⁾ / EN-GJS-400-15 ²⁷⁾		1.4408	EN-GJS-400-15	1.4408
Maximum pressure class	PN 16	PN 40			PN 40	PN 16	PN 40	PN 40

²³⁾ The stainless steel baseplate shown is available as an option.

²⁴⁾ For Movitec V

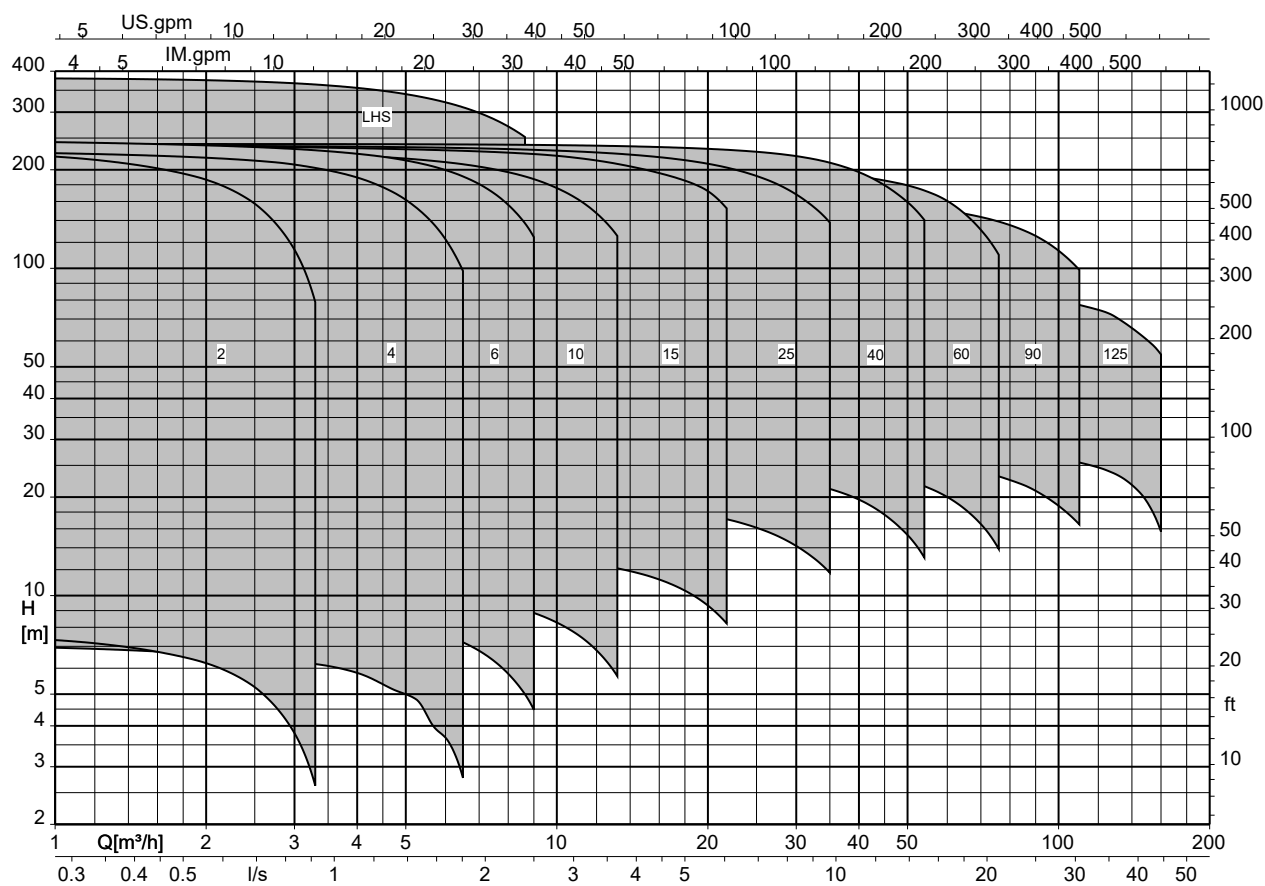
²⁵⁾ For Movitec VS

²⁶⁾ Movitec 2B, 4B, 6B, 10B, 15C, 25B, 40B, 60B, 125B

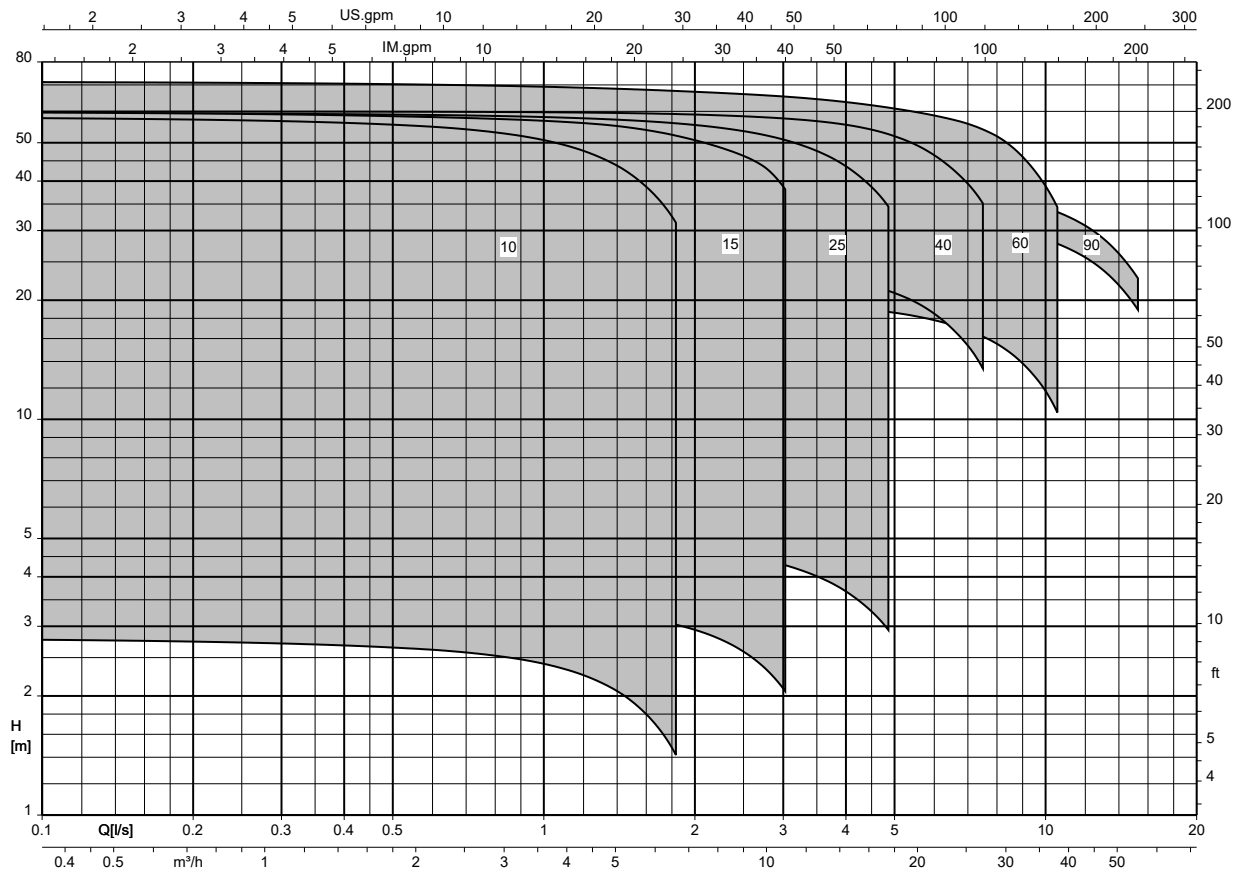
²⁷⁾ Movitec 90B

Selection charts

Movitec, n = 2900 rpm



Movitec, n = 1450 rpm



Characteristic curves

The characteristic curves are based on the following principles:

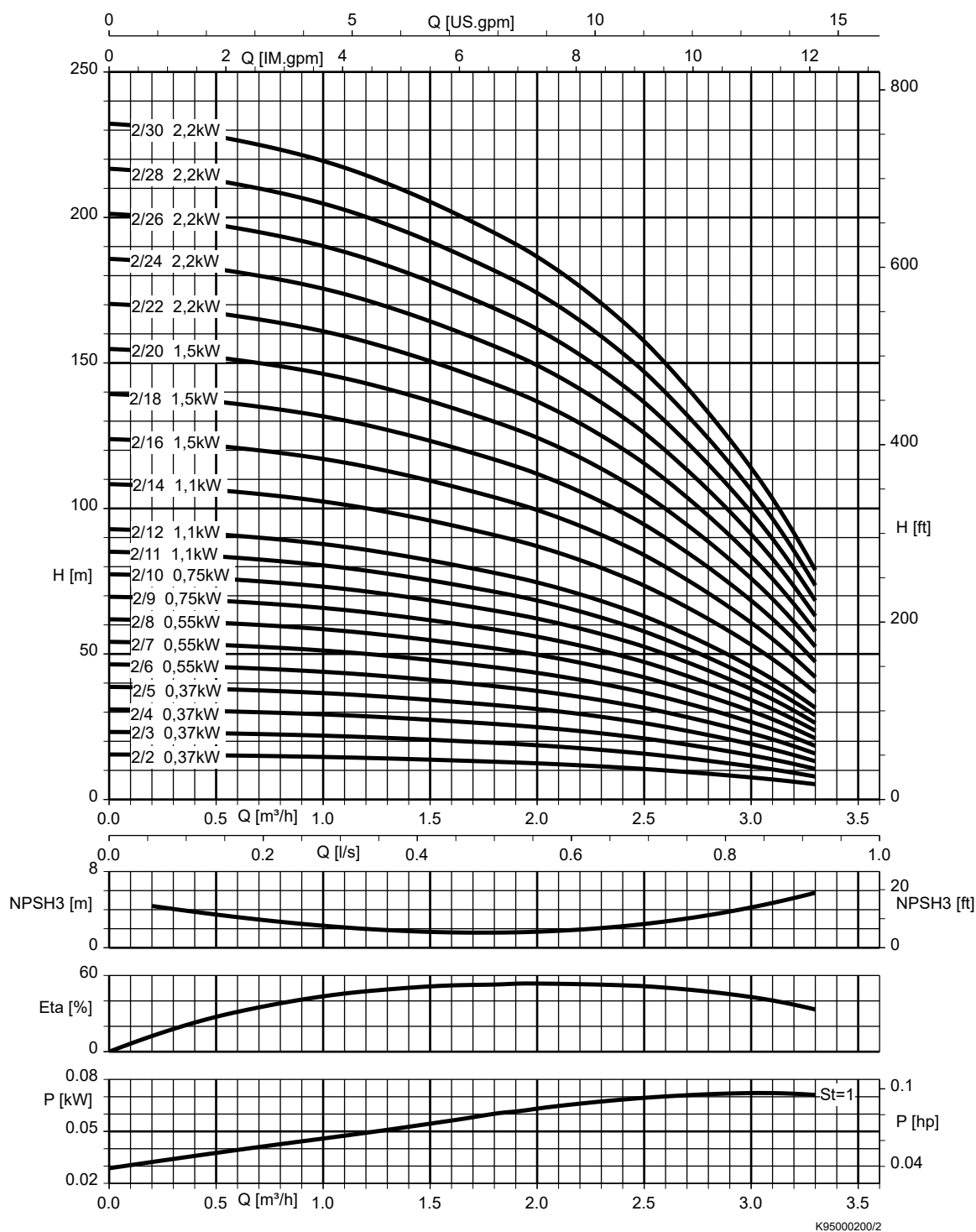
- Tolerances to ISO 9906:2012 Grade 3B

The characteristic curves were measured under the following conditions:

- Motor used:
 - Standardised KSB motor with integrated frequency inverter
- Fluid properties:
 - Deaerated water
 - Fluid temperature: +20 °C
 - Density: 1.0 kg/dm³
 - Kinematic viscosity: 1 mm²/s

$n = 2900 \text{ rpm}$

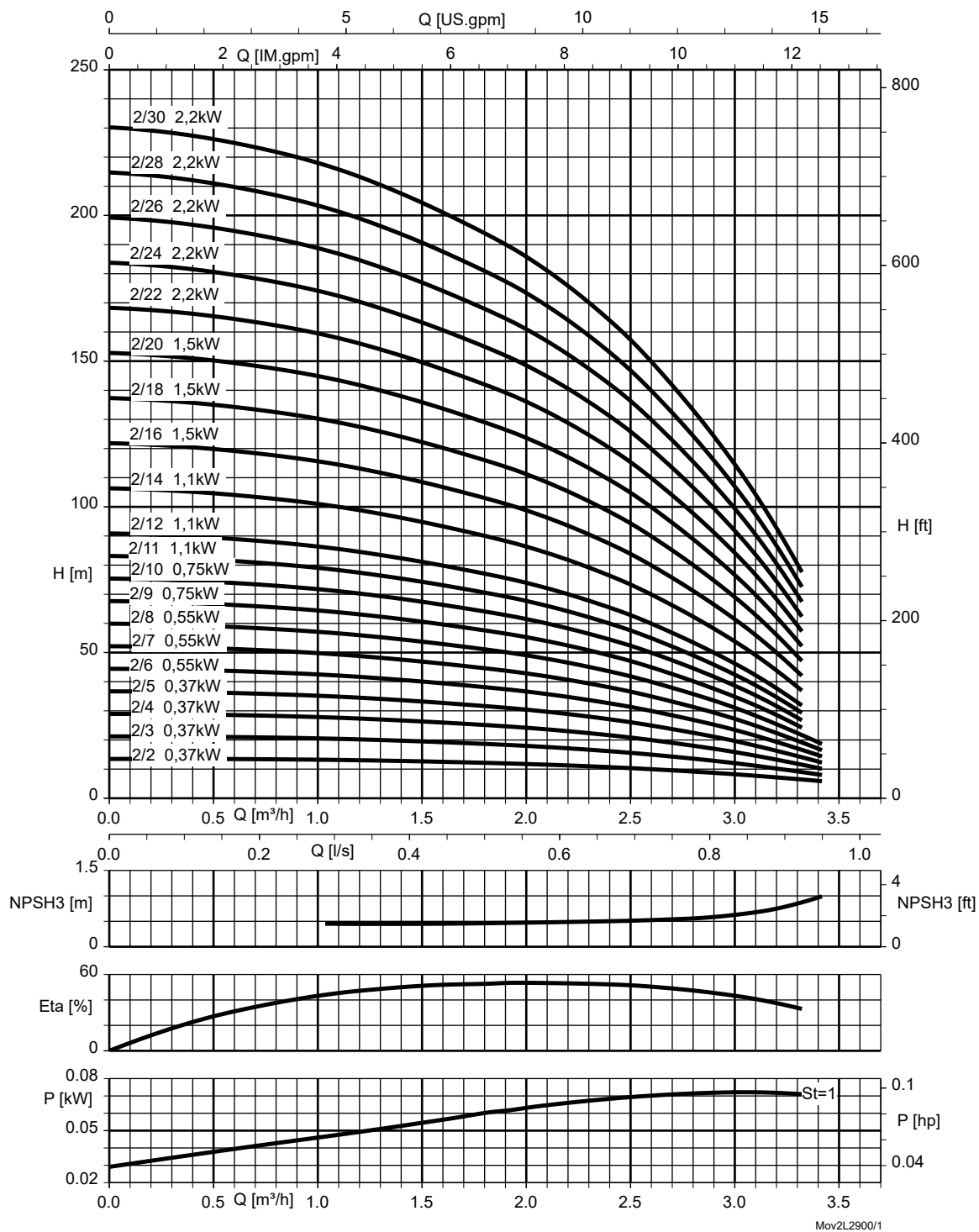
Movitec 2B, $n = 2900 \text{ rpm}$



$St = 1$ P per stage

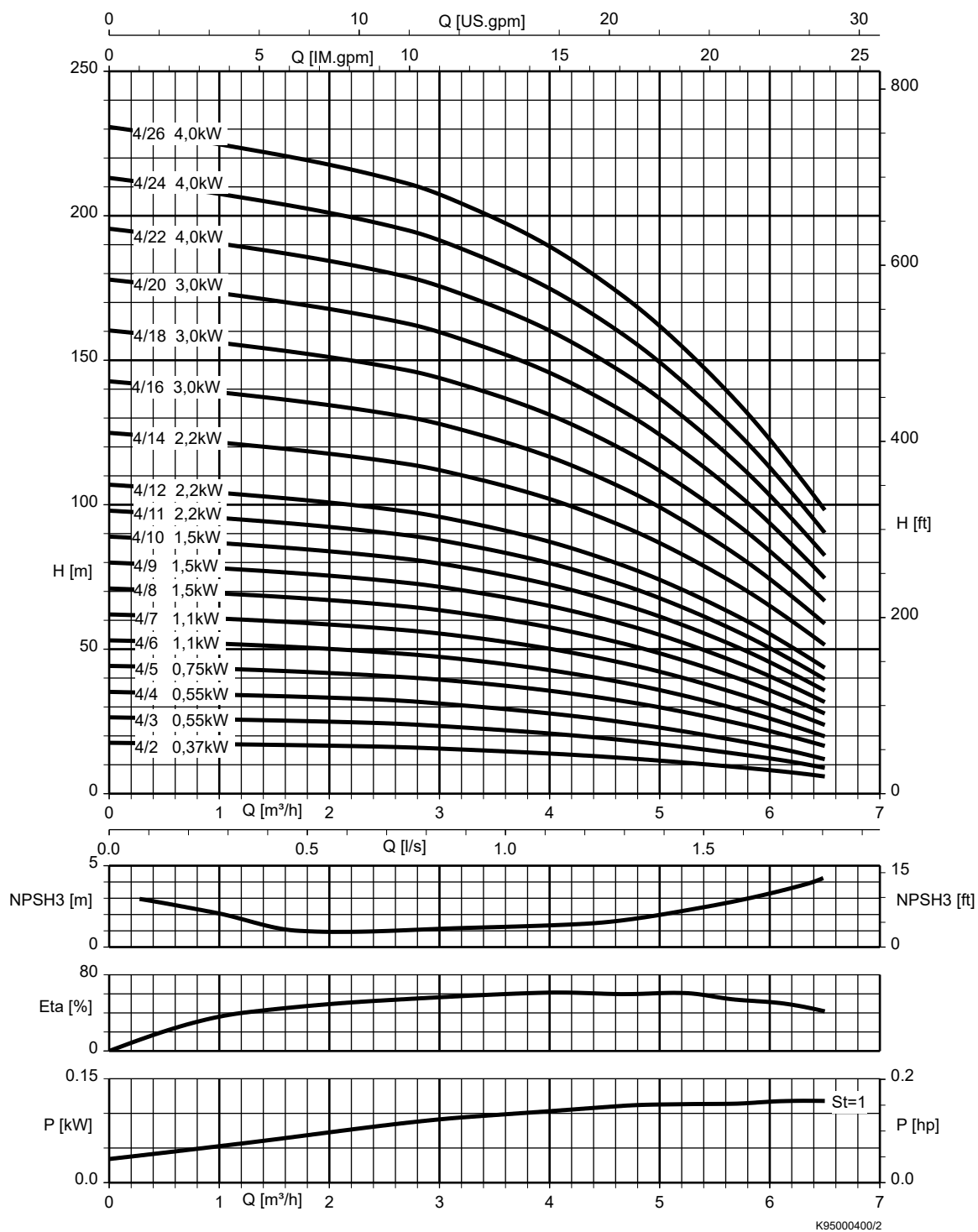
1798.52/18-EN

Movitec 25B, n = 2900 rpm



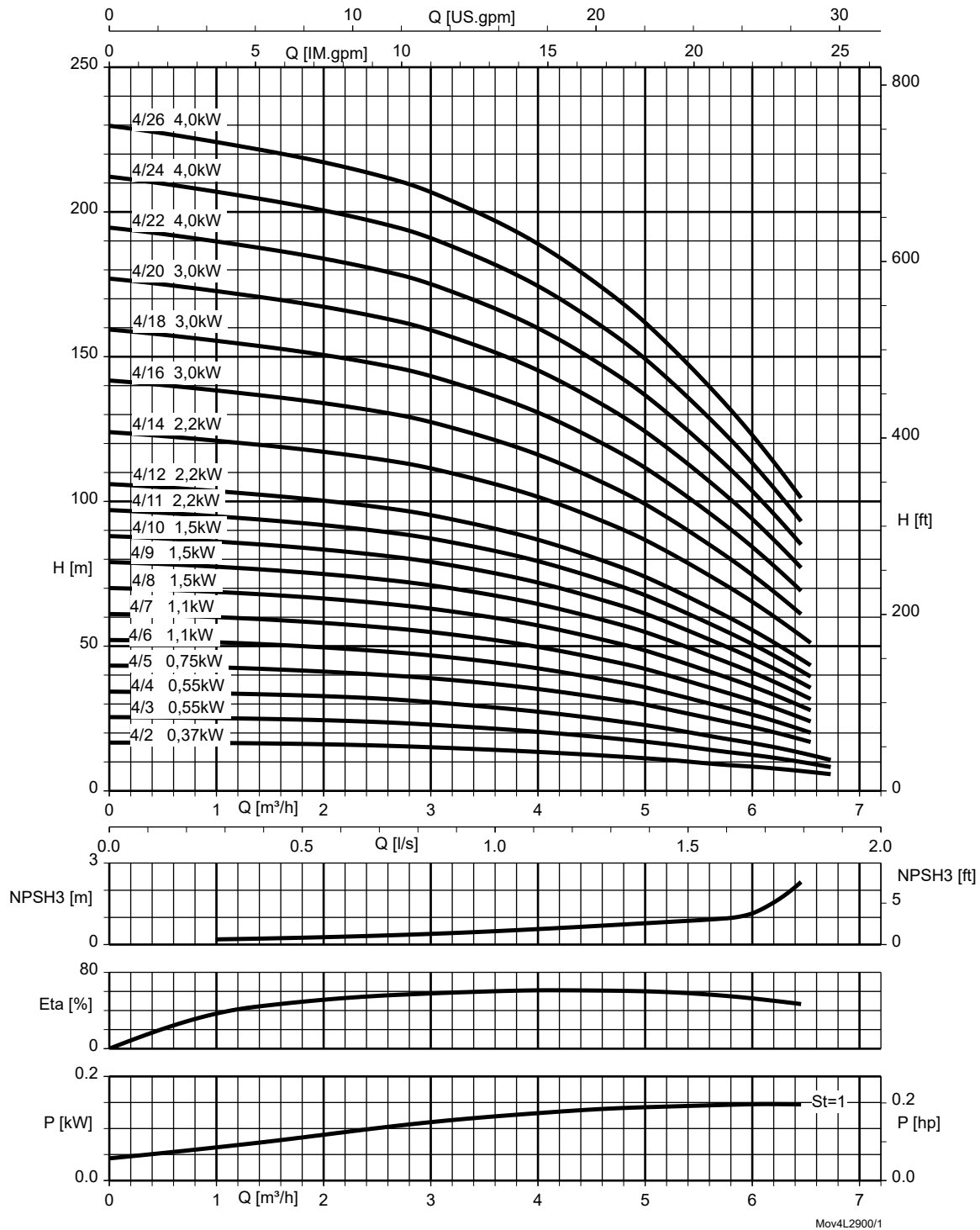
St = 1 | P per stage

Movitec 4B, n = 2900 rpm



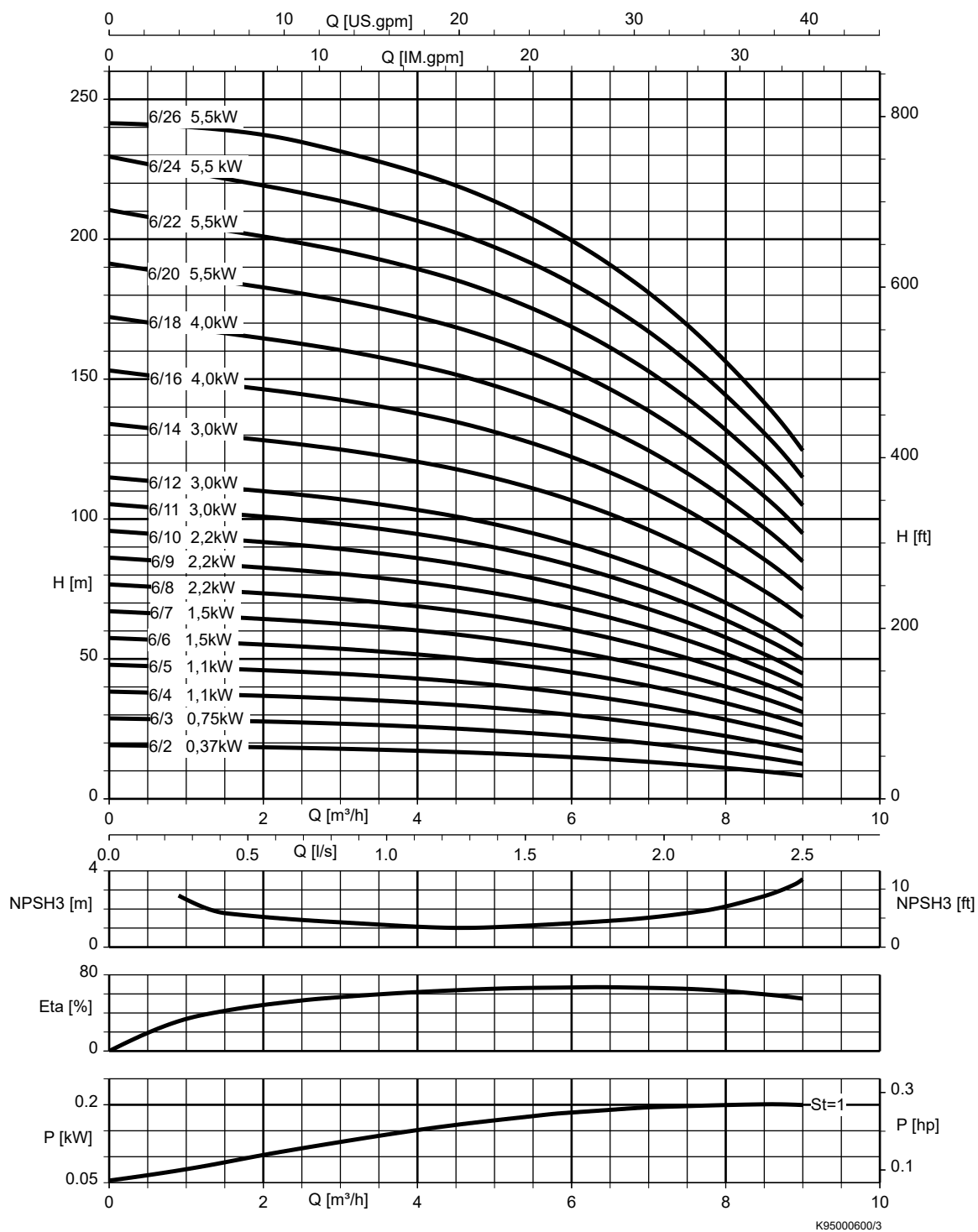
St = 1 | P per stage

Movitec 4LB, n = 2900 rpm



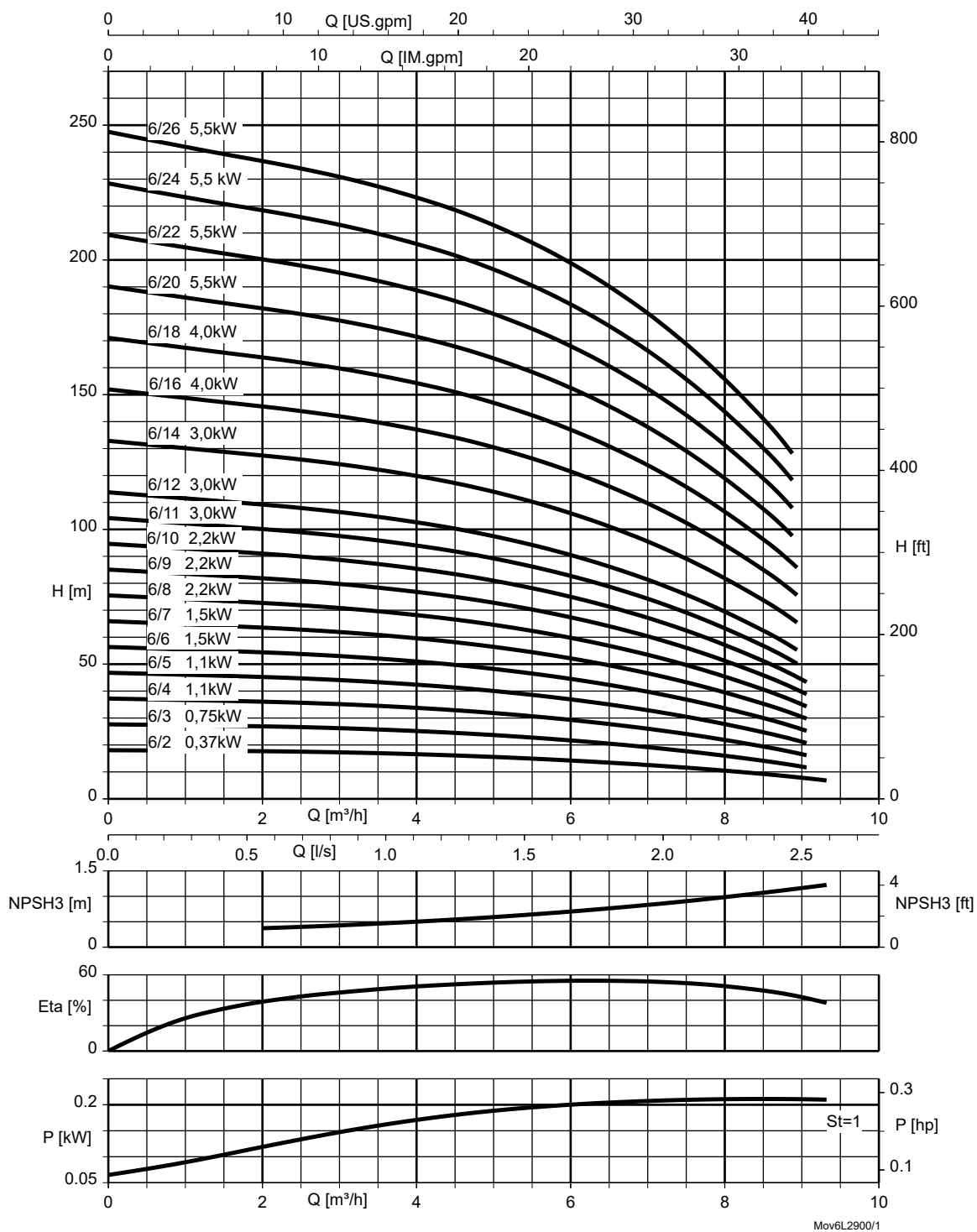
St = 1 | P per stage

Movitec 6B, n = 2900 rpm



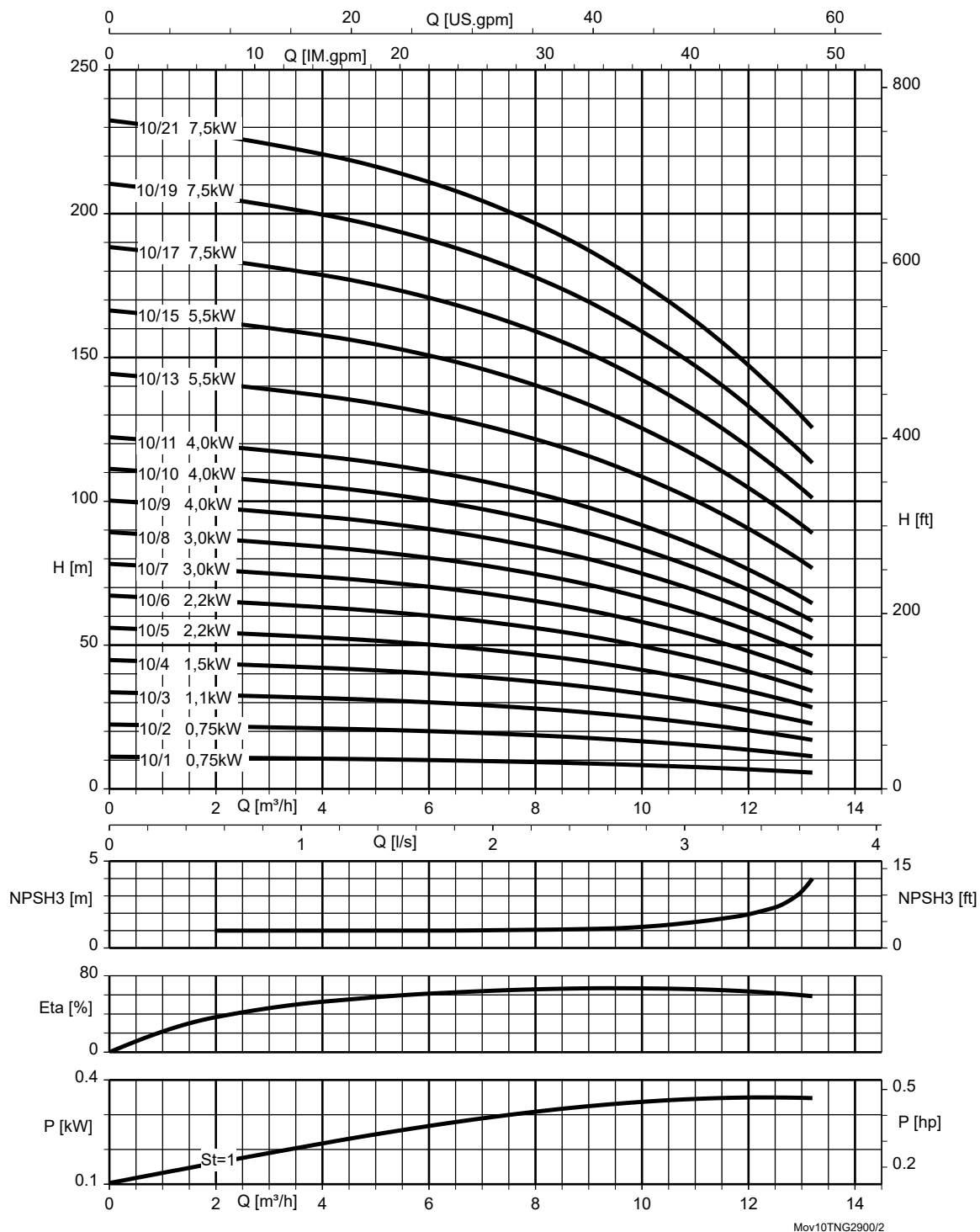
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Movitec 6LB, n = 2900 rpm



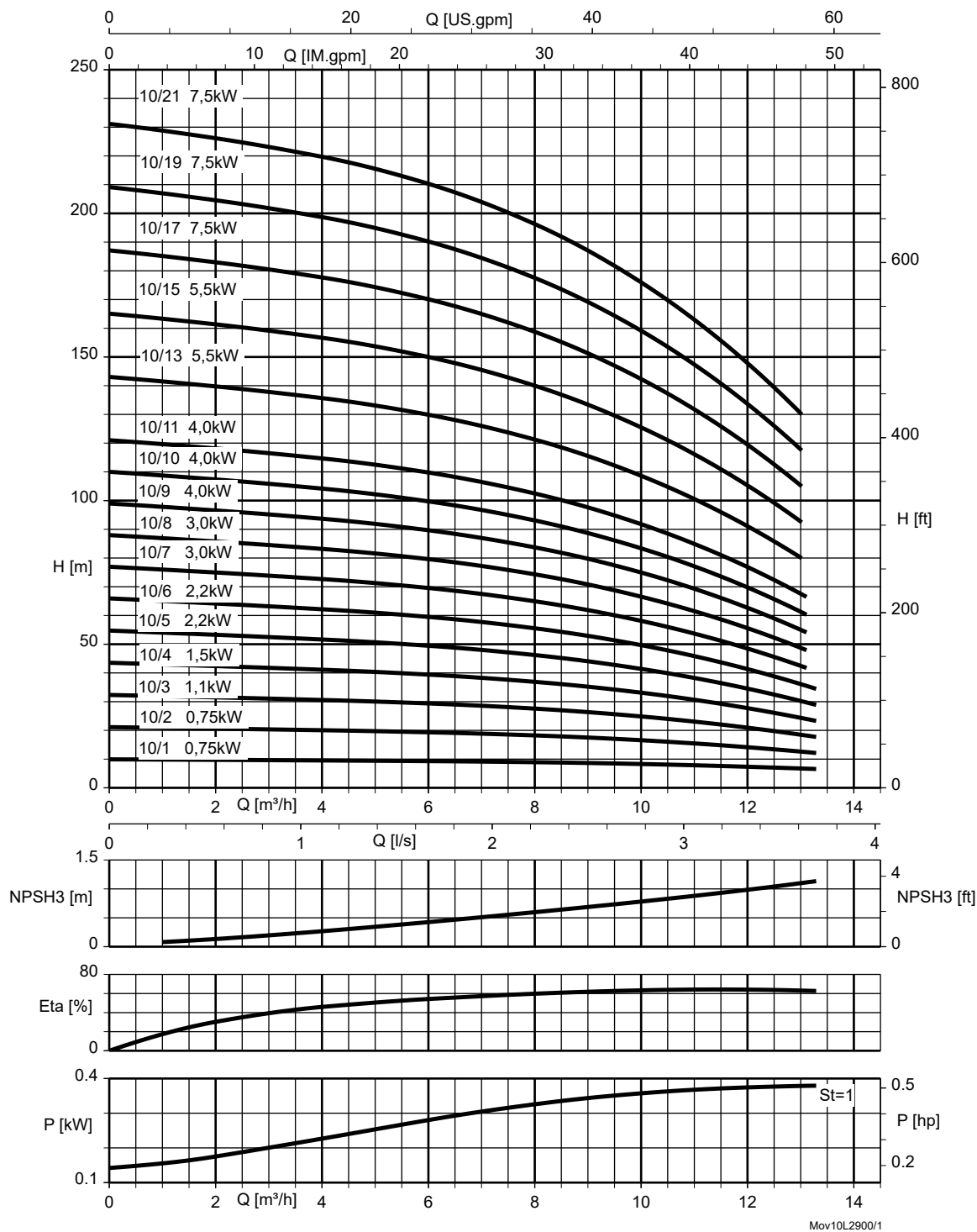
St = 1 | P per stage

Movitec 10B, n = 2900 rpm



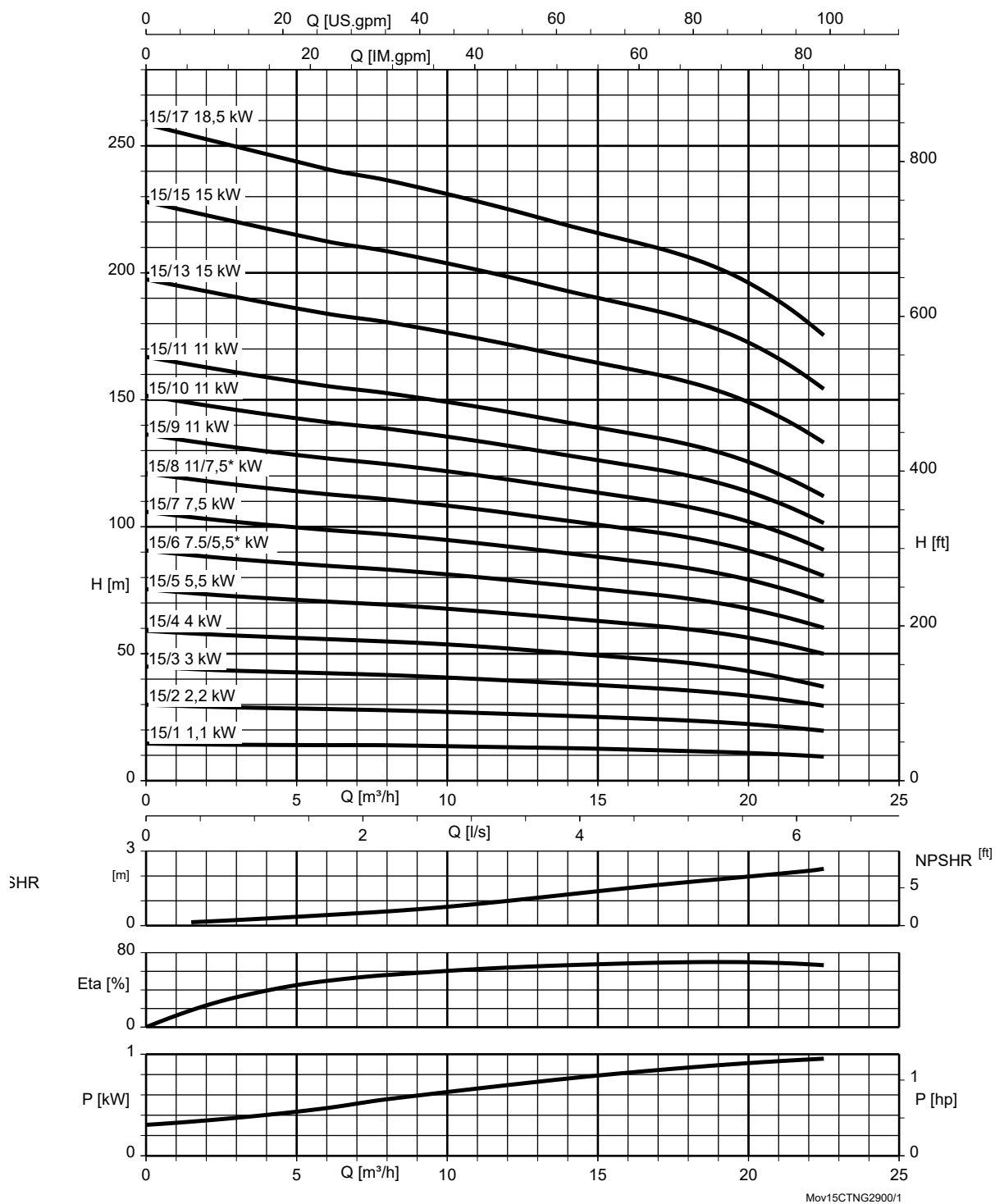
St = 1 P per stage

Movitec 10LB, n = 2900 rpm



St = 1 | P per stage

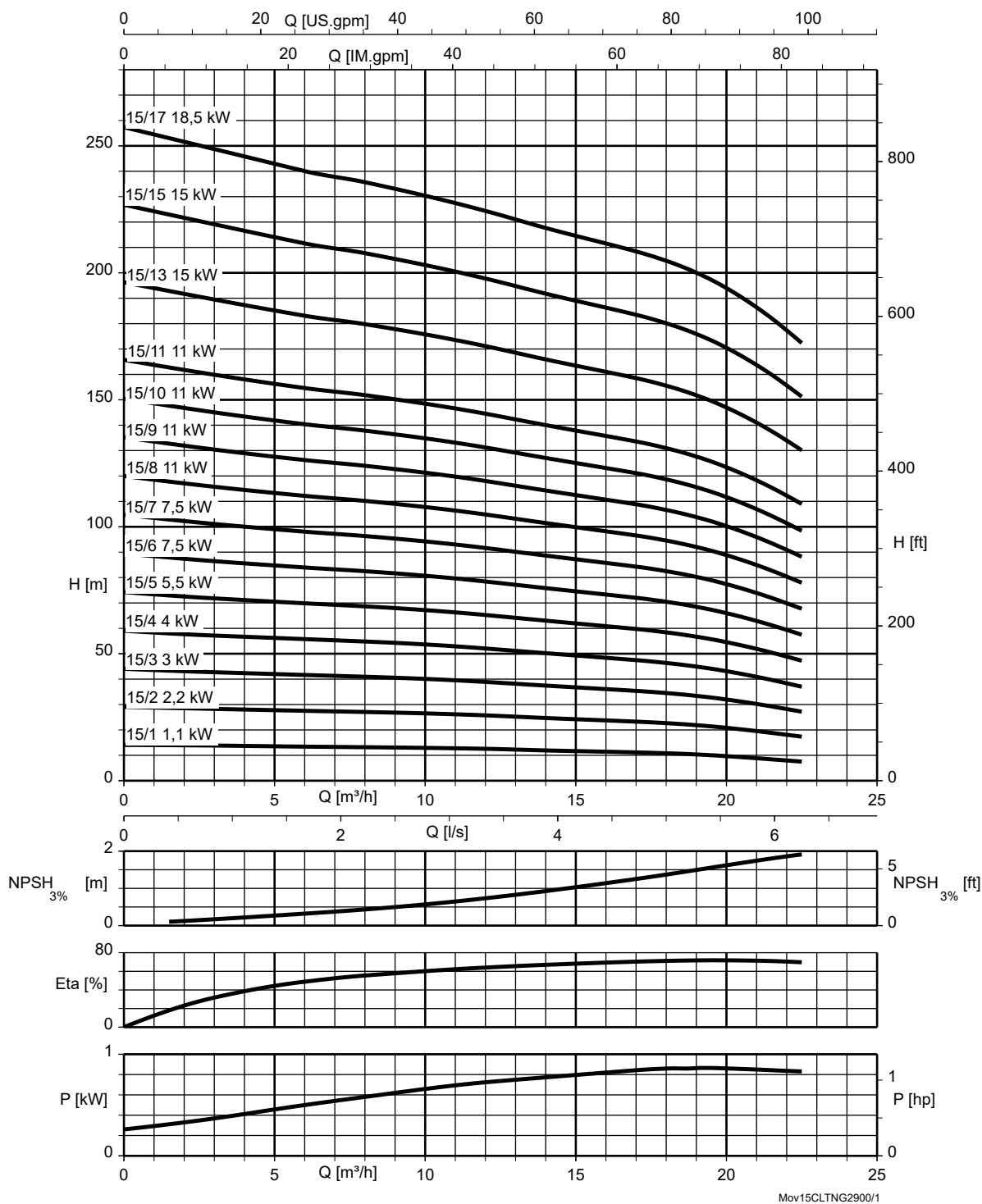
Movitec 15C, n = 2900 rpm



St = 1 | P per stage

* With motor power derated: $Q_{max} = 19 \text{ m}^3/\text{h}$

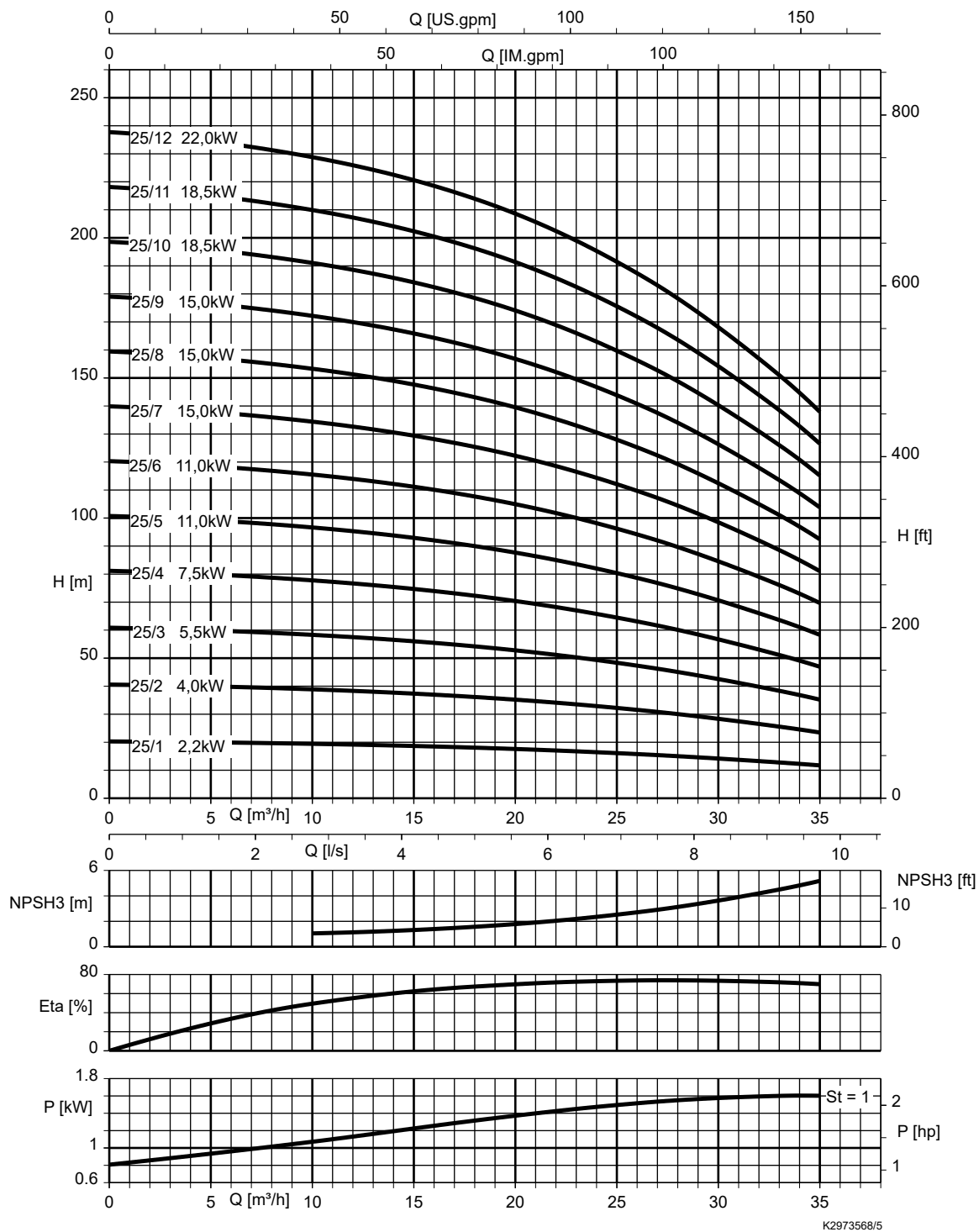
Movitec 15LC, n = 2900 rpm



St = 1 | P per stage

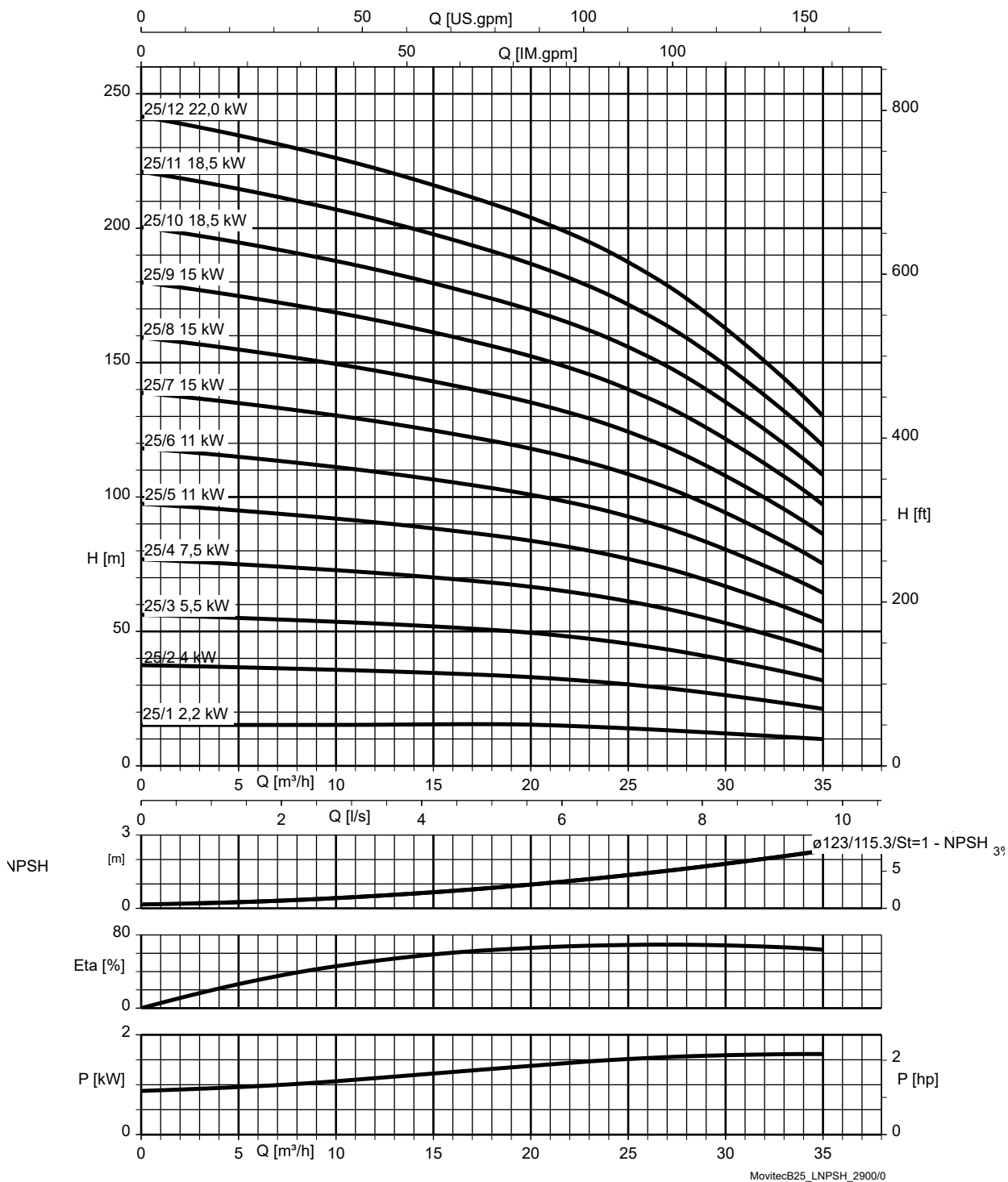
* With motor power derated: $Q_{max} = 19 \text{ m}^3/\text{h}$

Movitec 25B, n = 2900 rpm



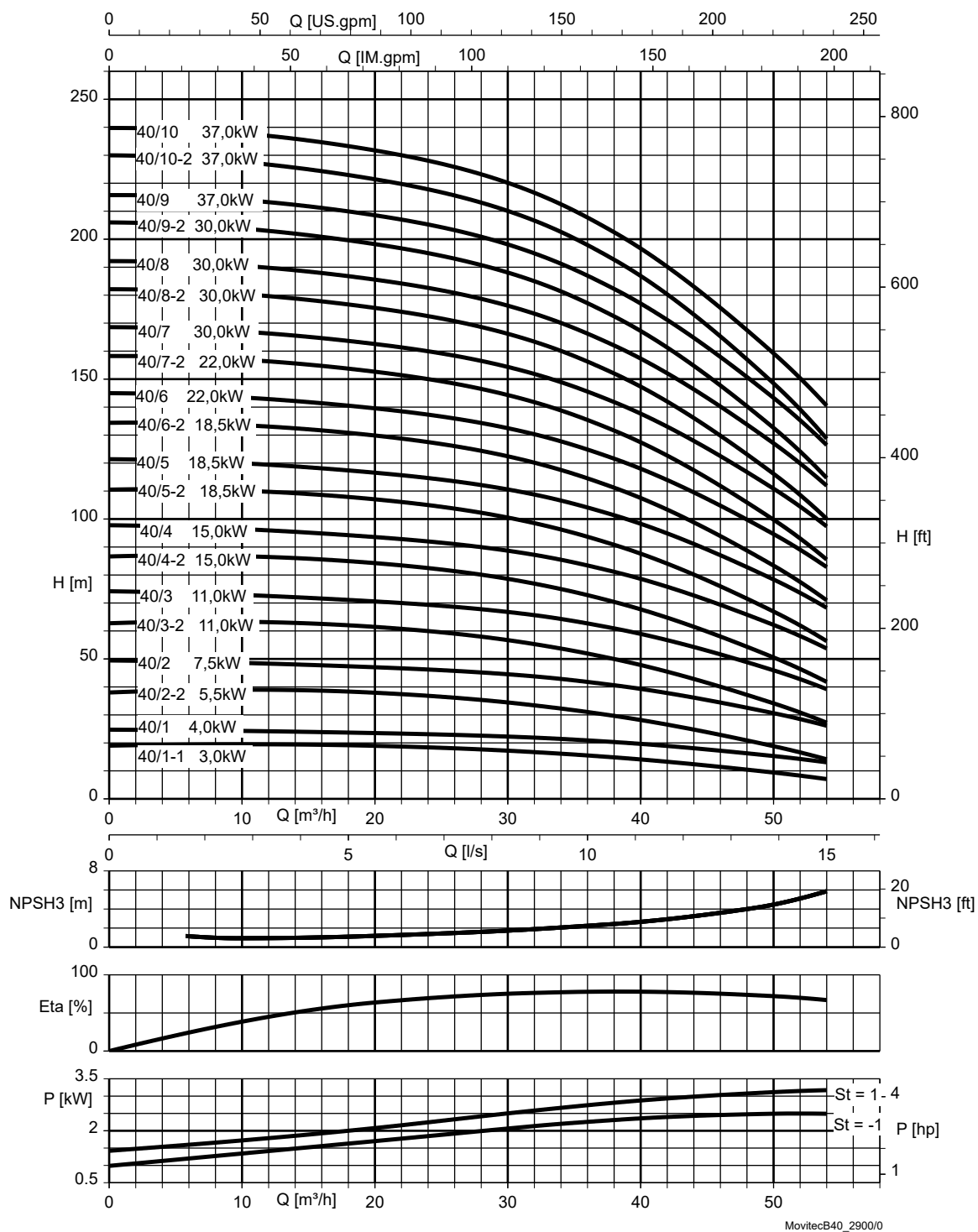
St = 1 | P per stage

Movitec 25LB; n = 2900 rpm



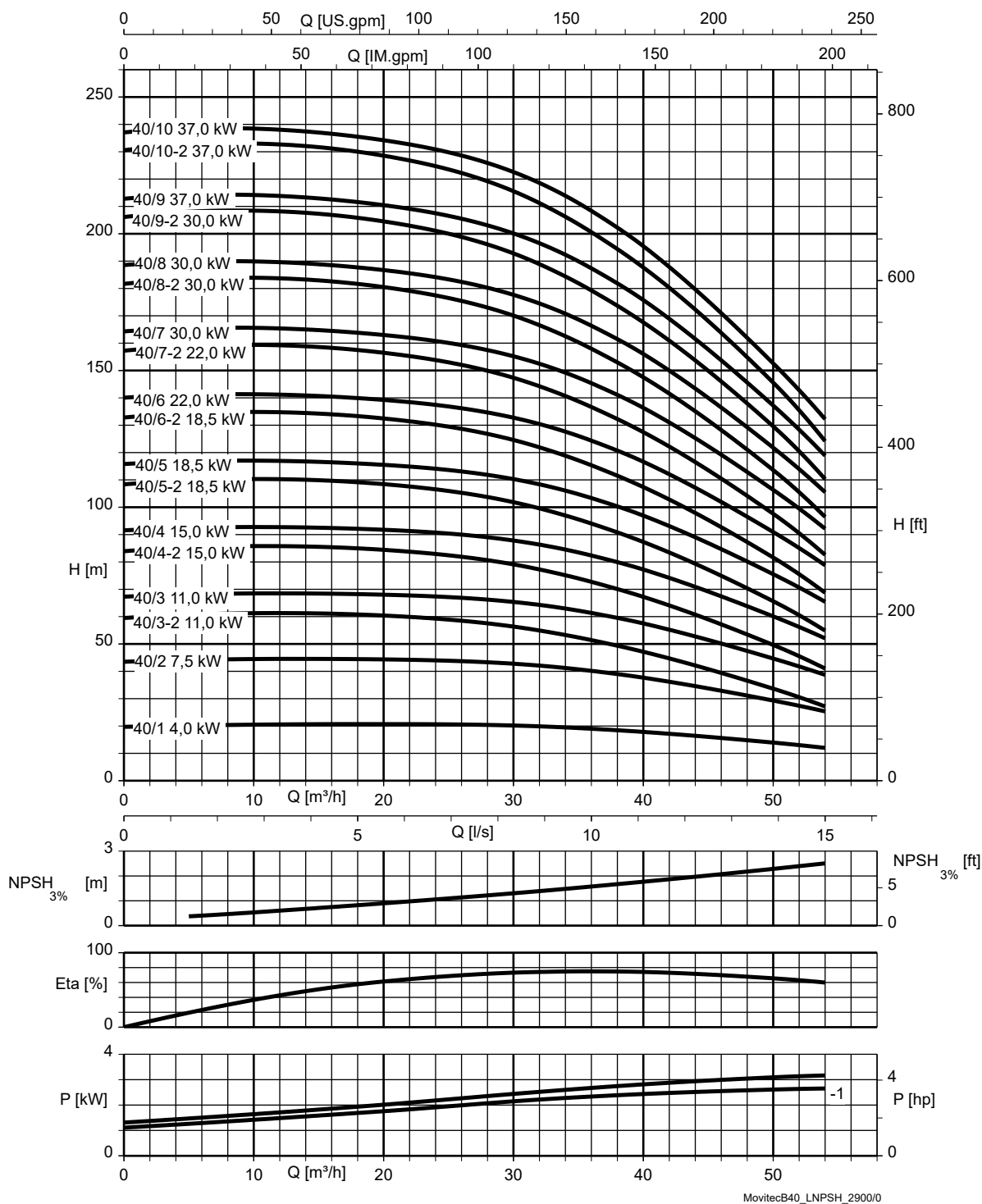
St = 1 | P per stage

Movitec 40B, n = 2900 rpm



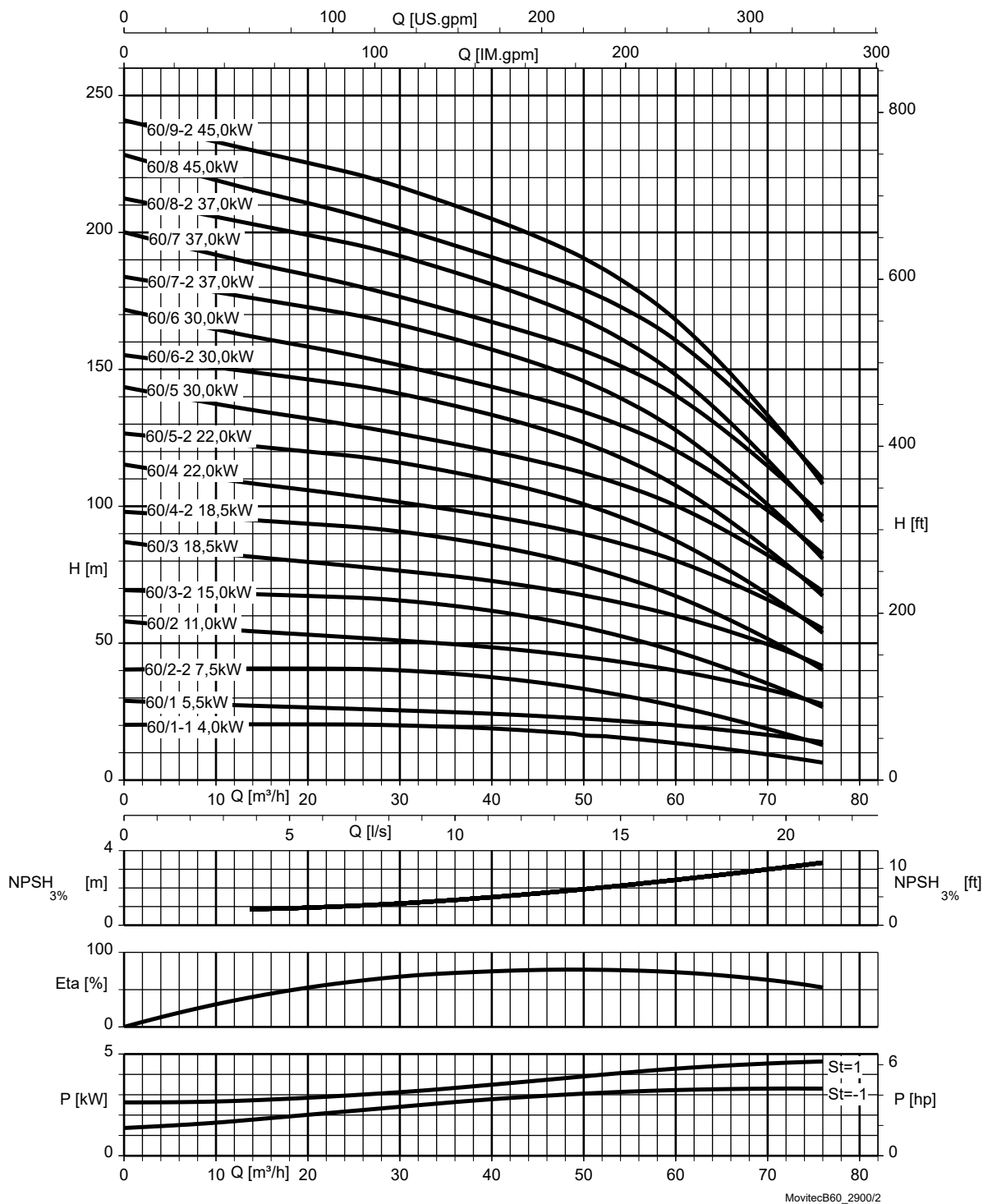
St = 1	P per stage	St = -1	P per stage with a smaller impeller
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Movitec 40LB, n = 2900 rpm



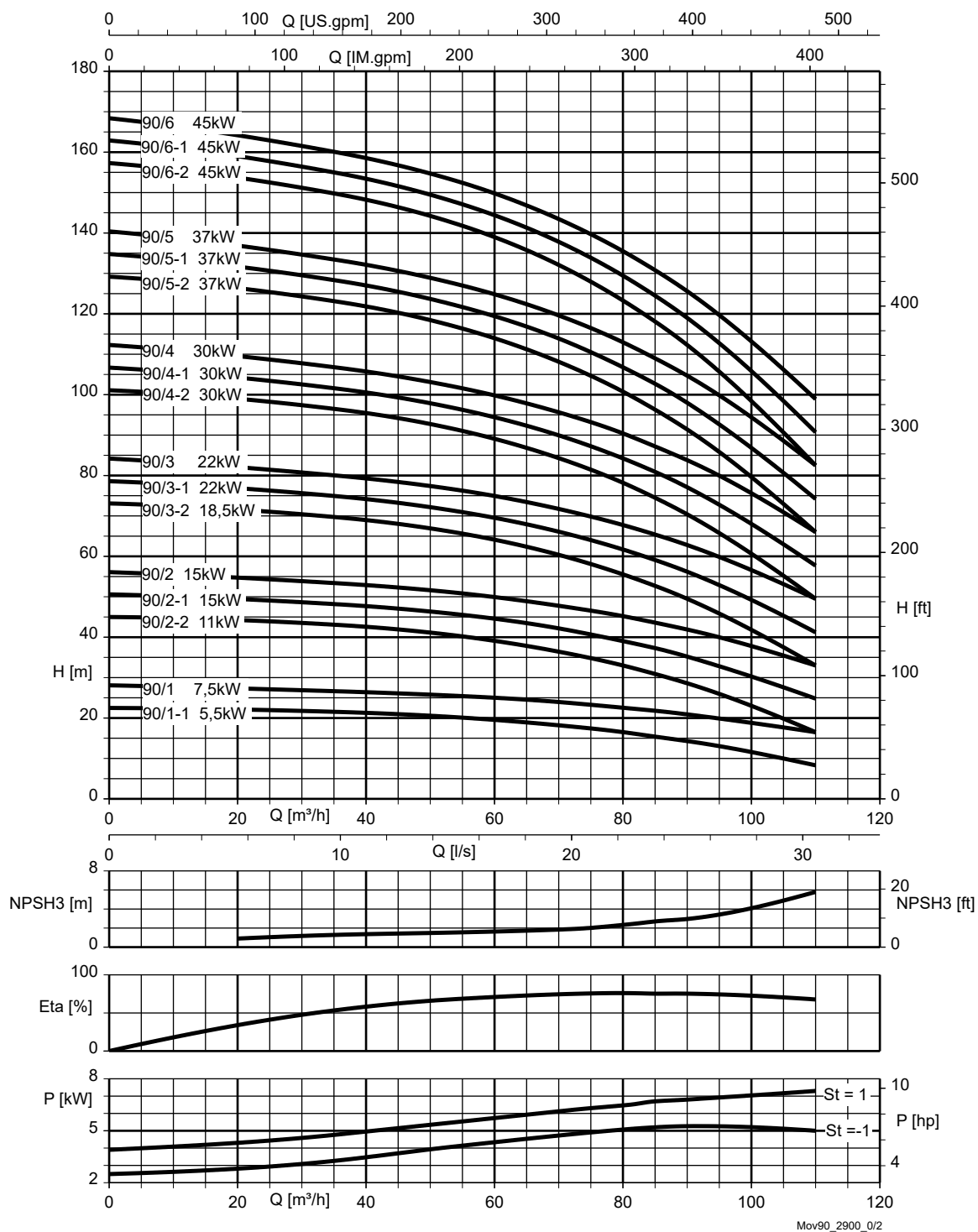
St = 1 | P per stage

Movitec 60B, n = 2900 rpm



St = 1	P per stage	St = -1	P per stage with a smaller impeller
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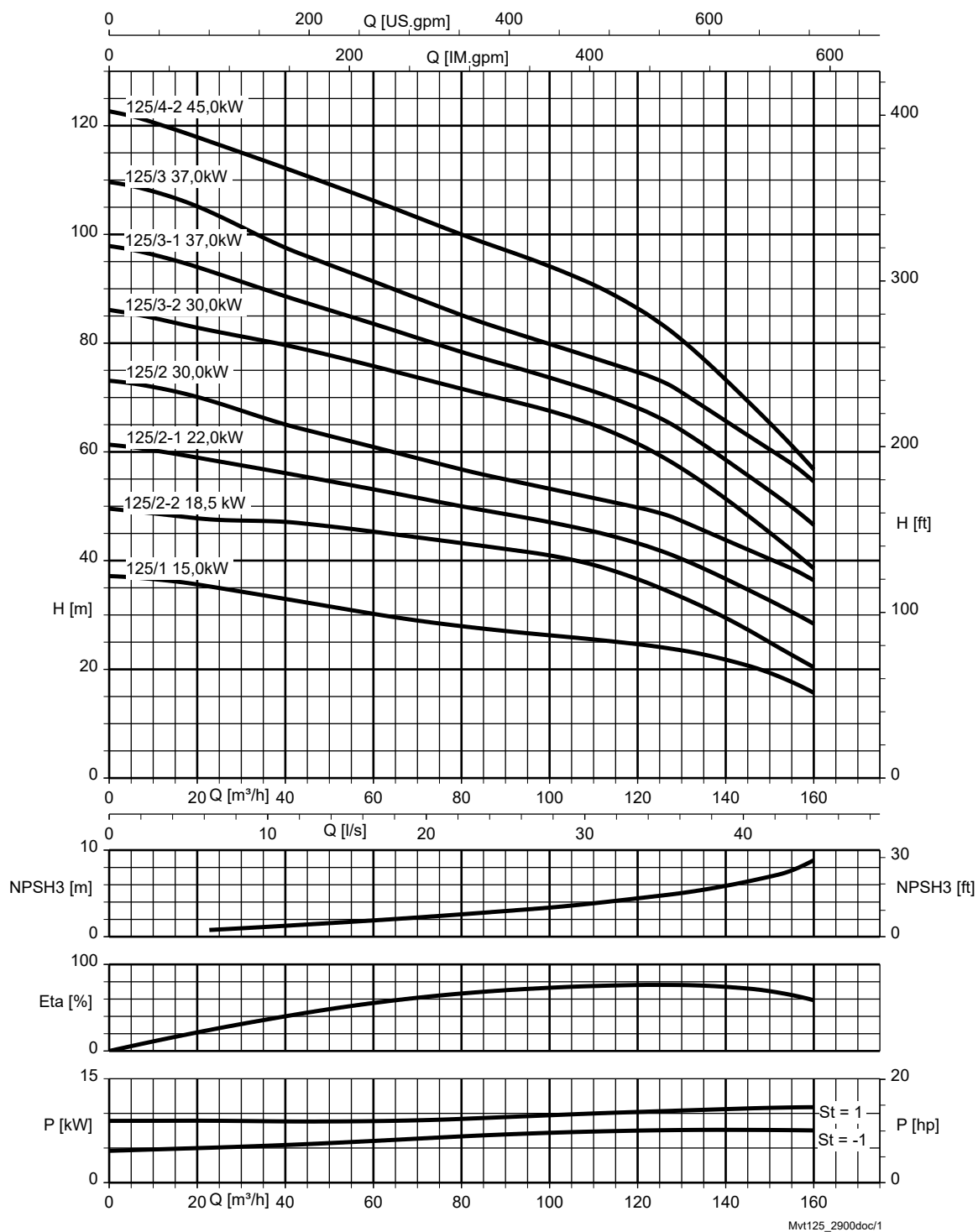
Movitec 90B; n = 2900 rpm



St = 1 P per stage

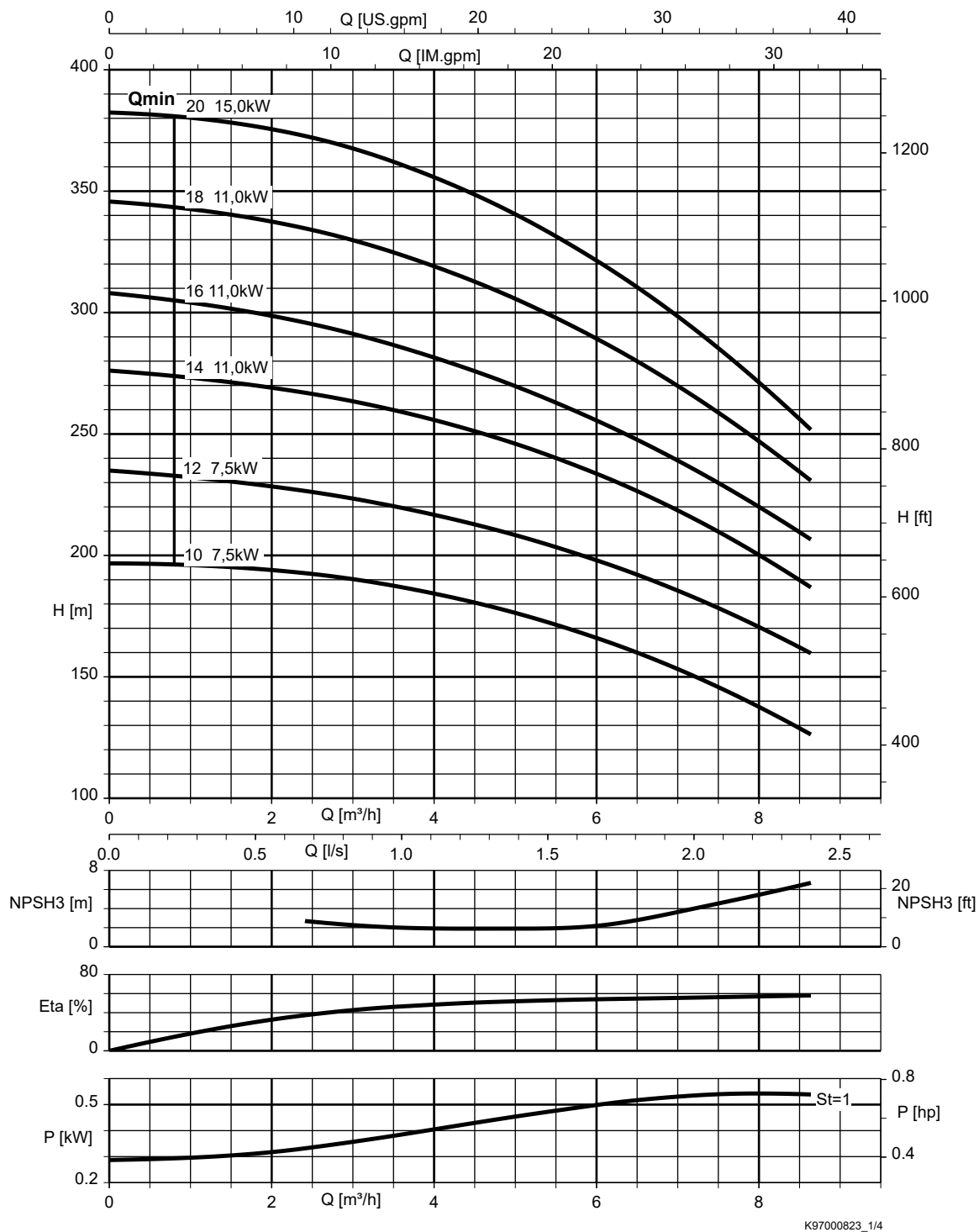
St = -1 P per stage with a smaller impeller

Movitec 125B, n = 2900 rpm



St = 1	P per stage	St = -1	P per stage with a smaller impeller
--------	-------------	---------	-------------------------------------

Movitec LHS, n = 2900 rpm

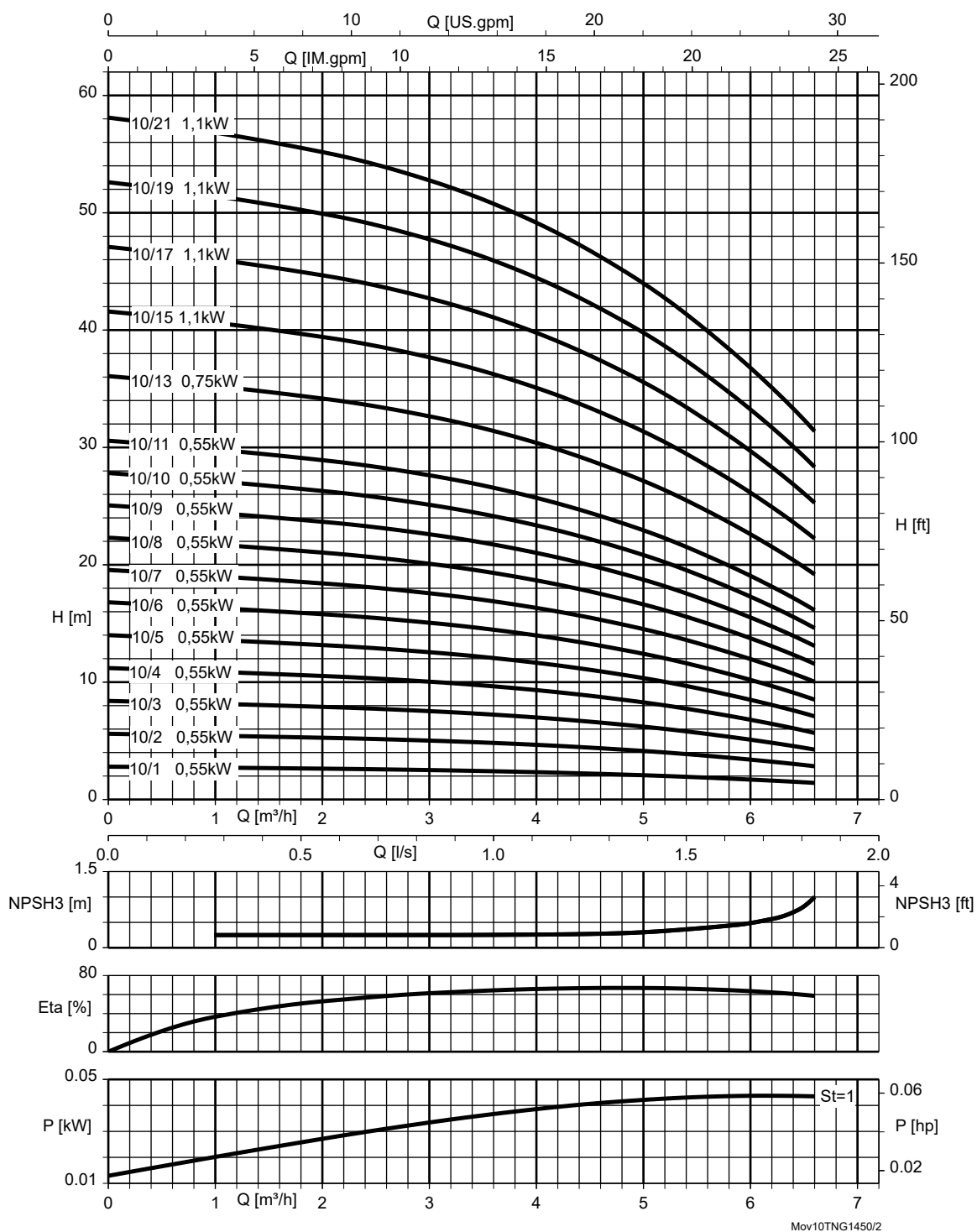


St = 1 | P per stage

*) $Q_{min} \leq 40^\circ\text{C}$

$n = 1450 \text{ rpm}$

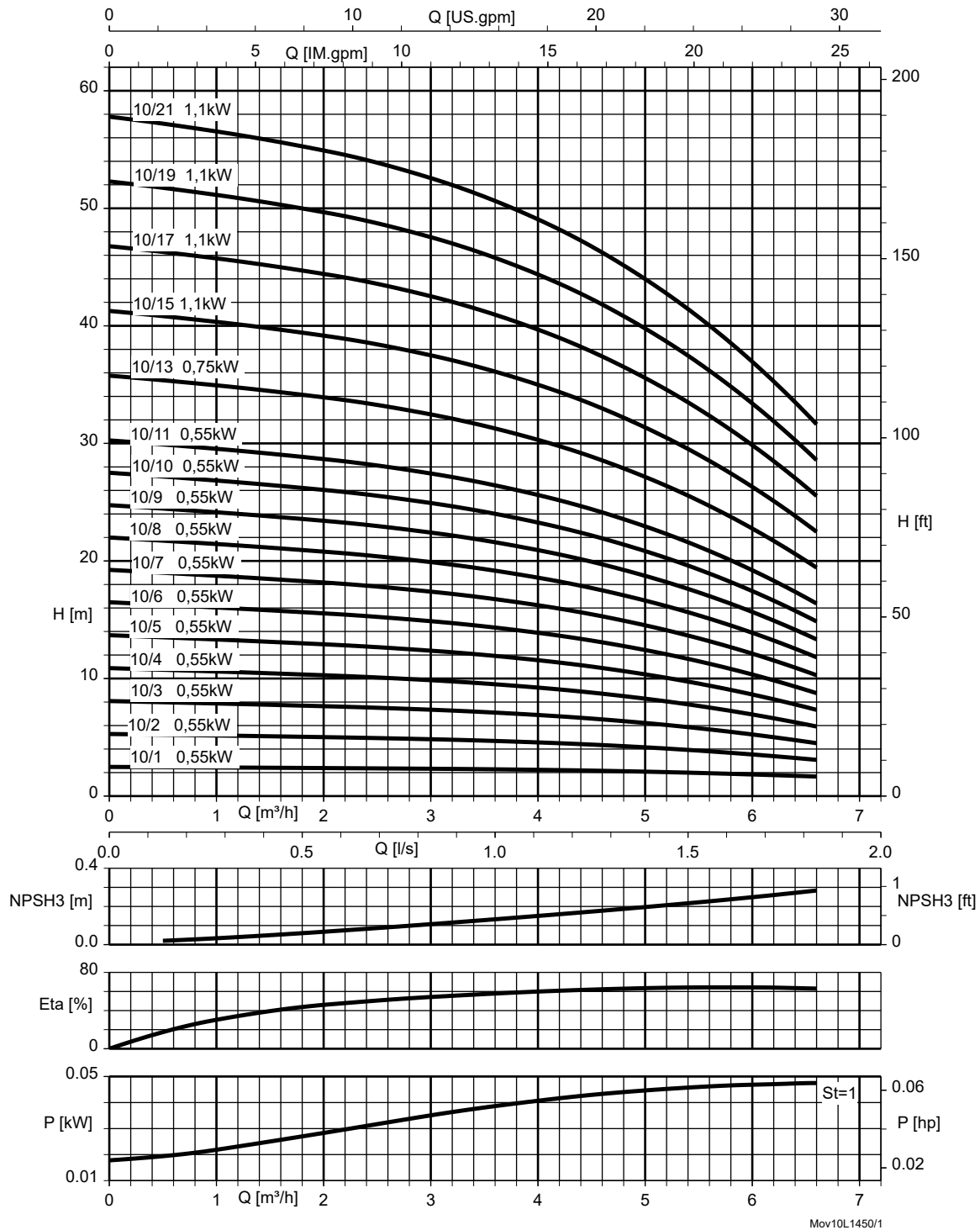
Movitec 10B, $n = 1450 \text{ rpm}$



St = 1 P per stage

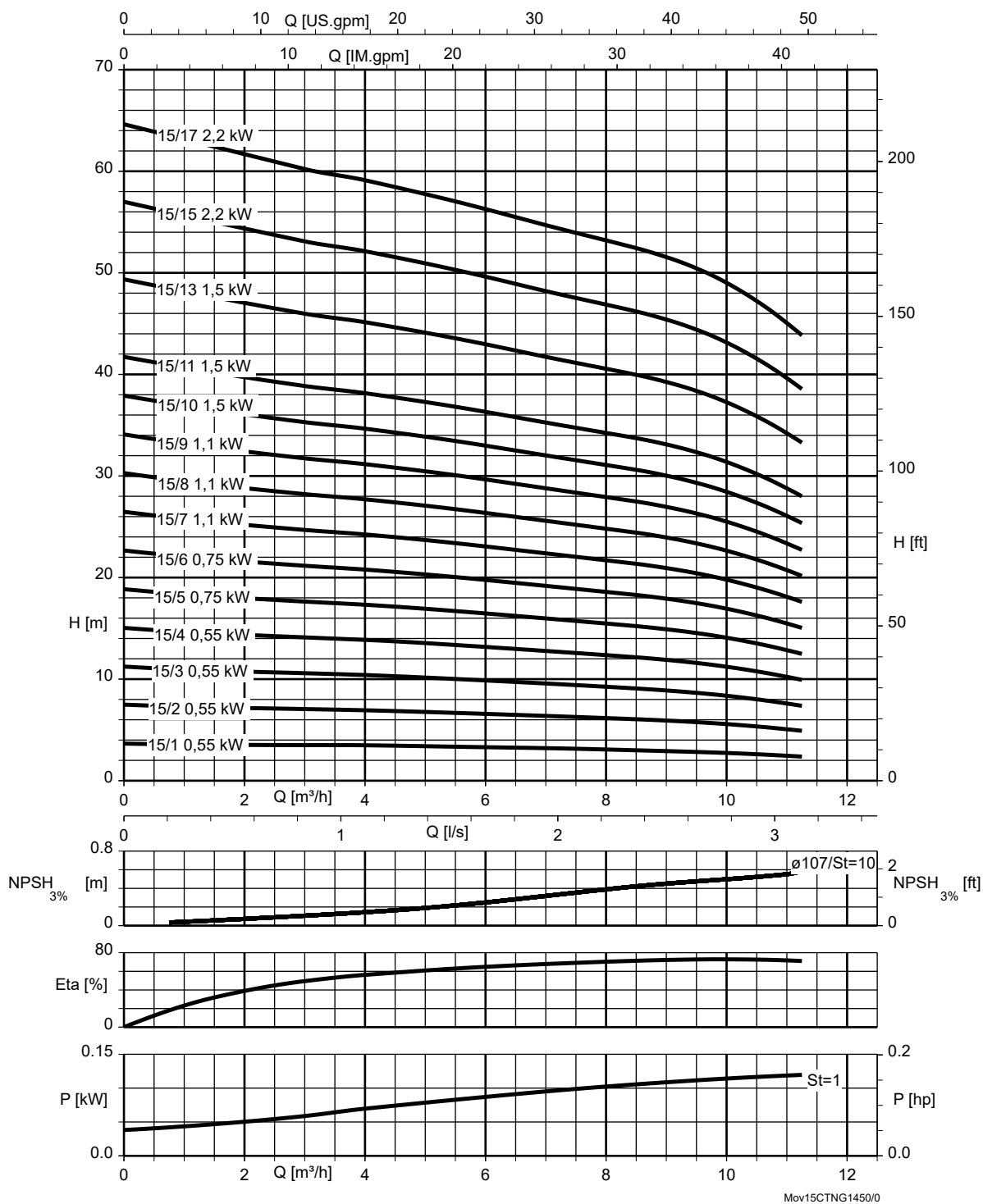
1798.52/18-EN

Movitec 10LB, n = 1450 rpm



St = 1	P per stage
--------	-------------

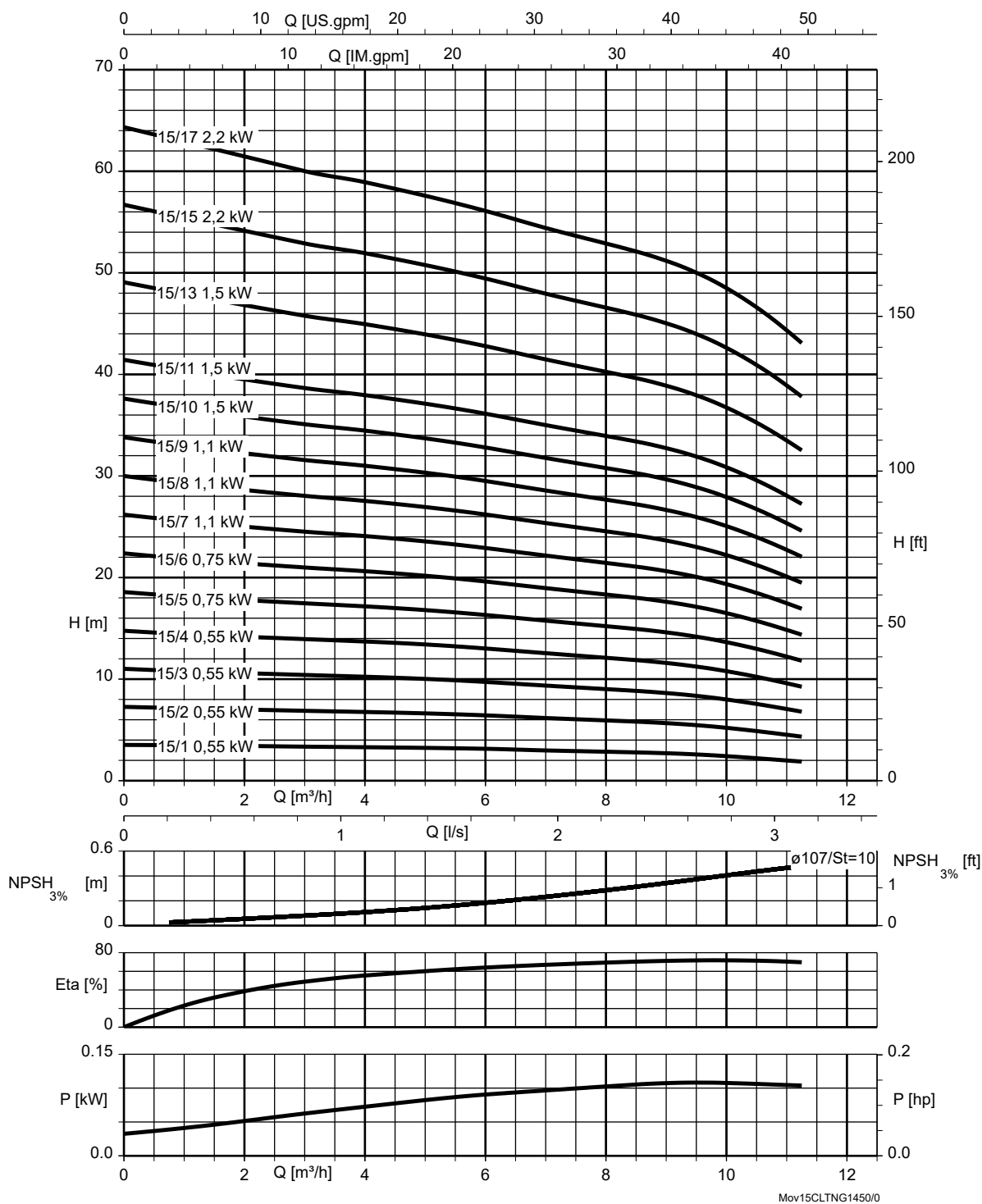
Movitec 15C, n = 1450 rpm



St = 1 | P per stage

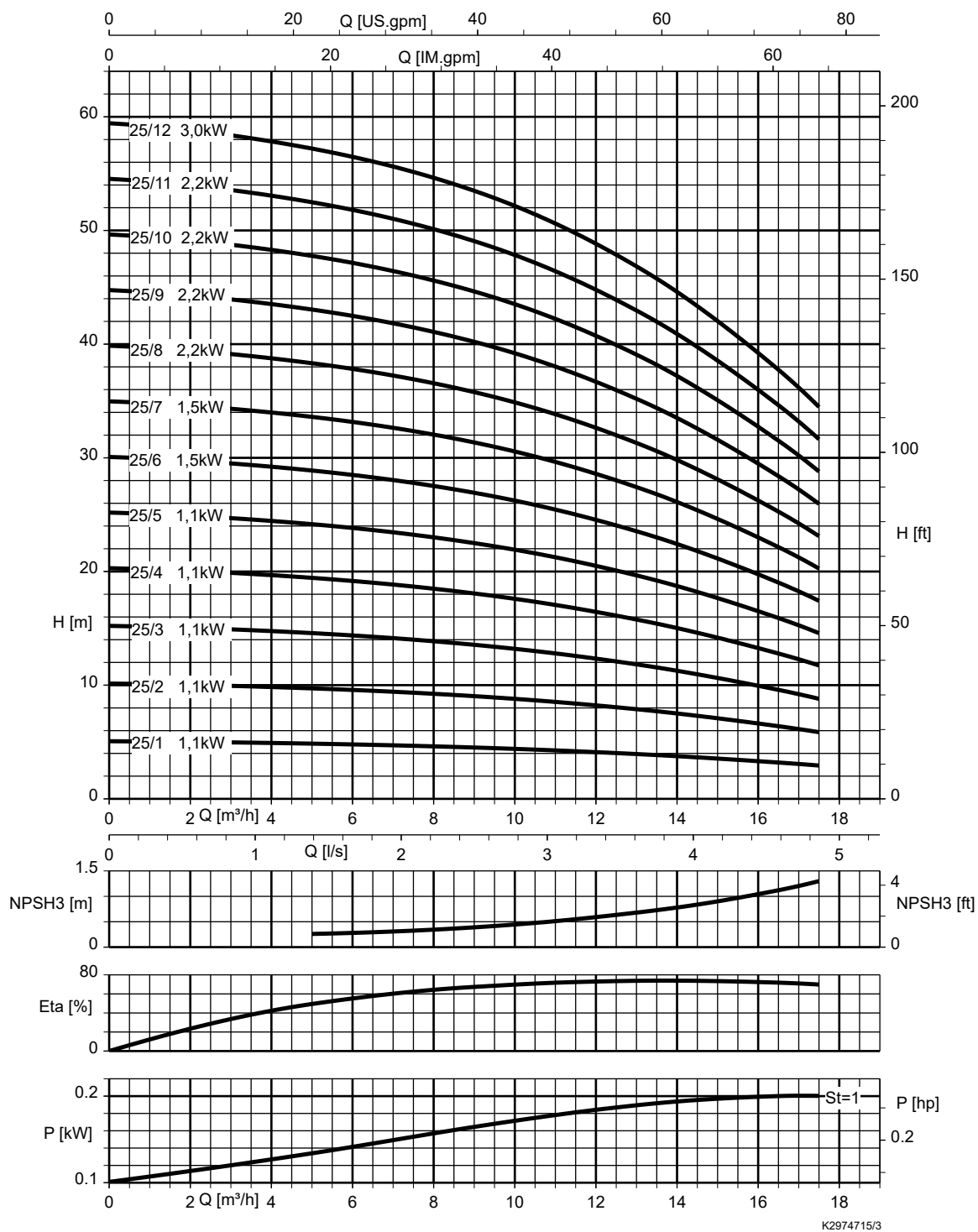
1798.52/18-EN

Movitec 15LC, n = 1450 rpm



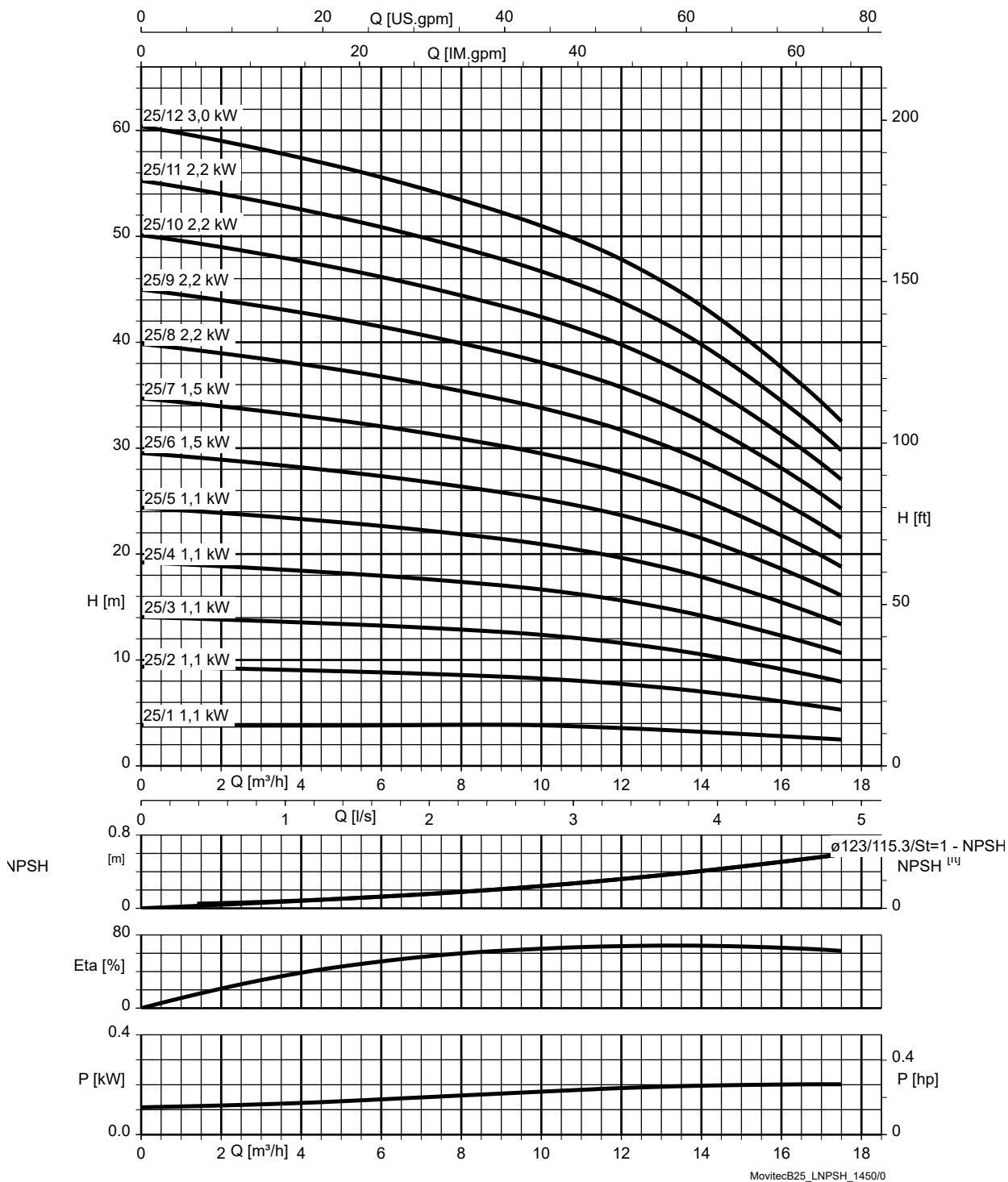
St = 1 | P per stage

Movitec 25B , n = 1450 rpm



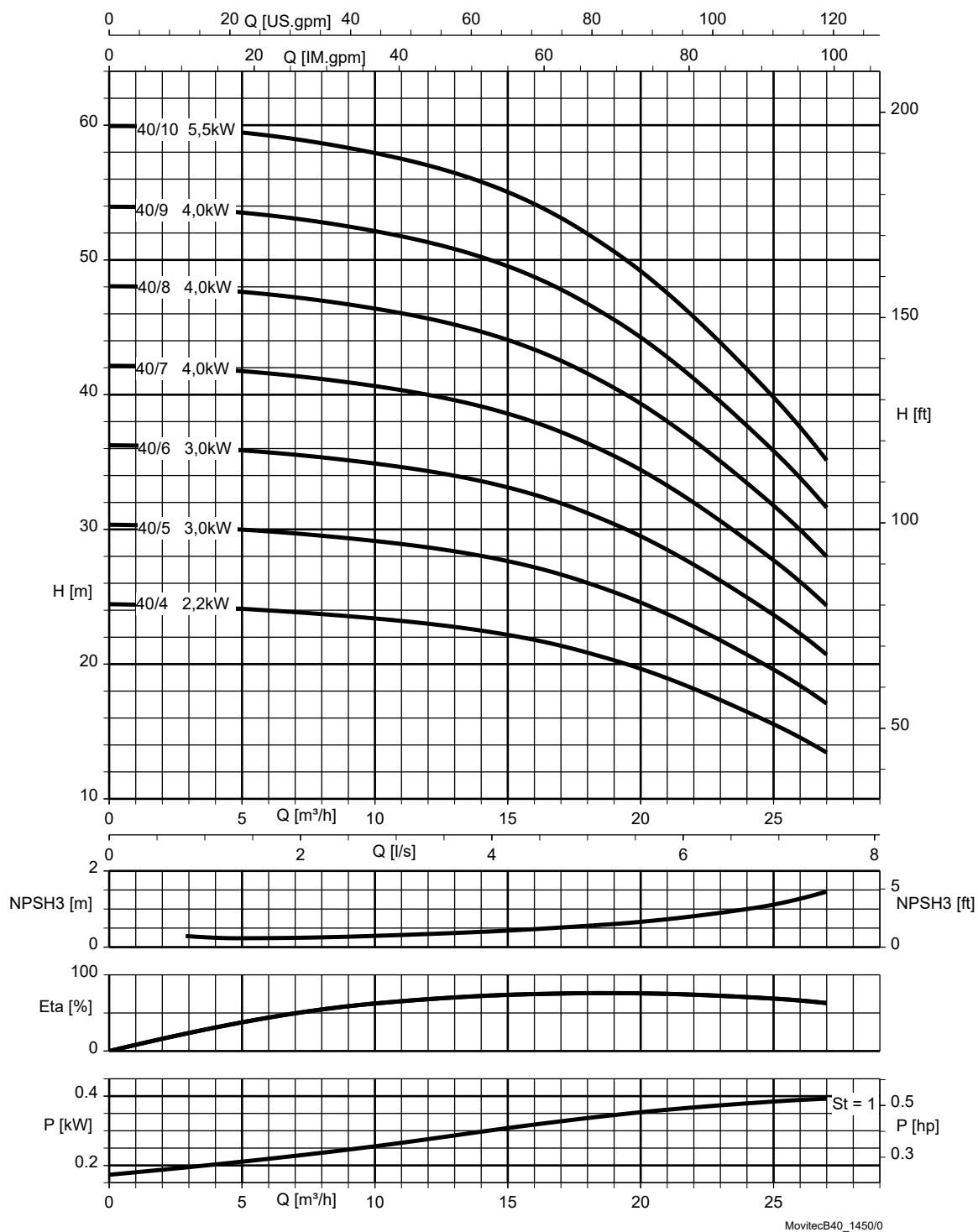
St = 1 | P per stage

Movitec 25LB, n = 1450 rpm



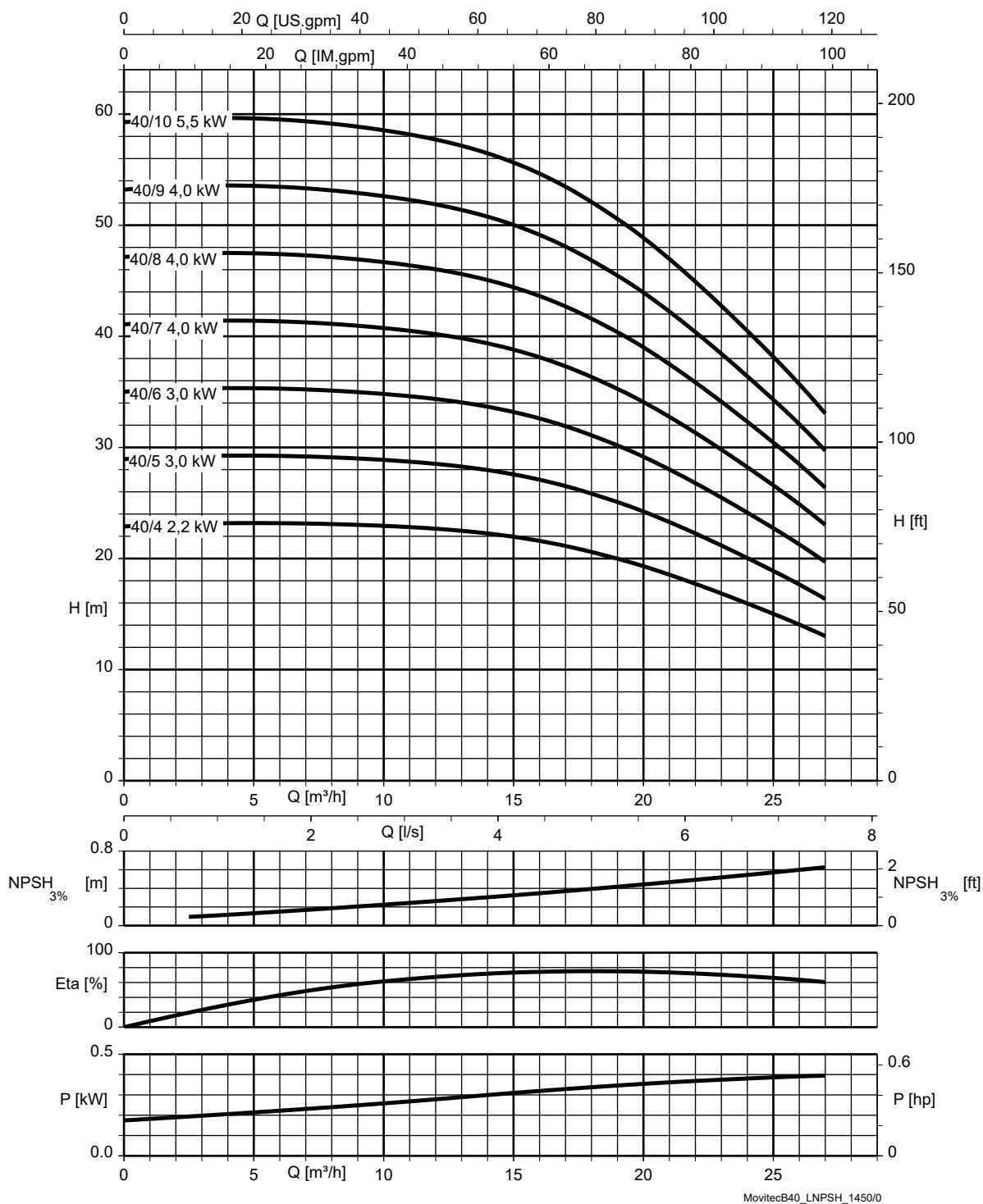
St = 1 | P per stage

Movitec 40B, n = 1450 rpm



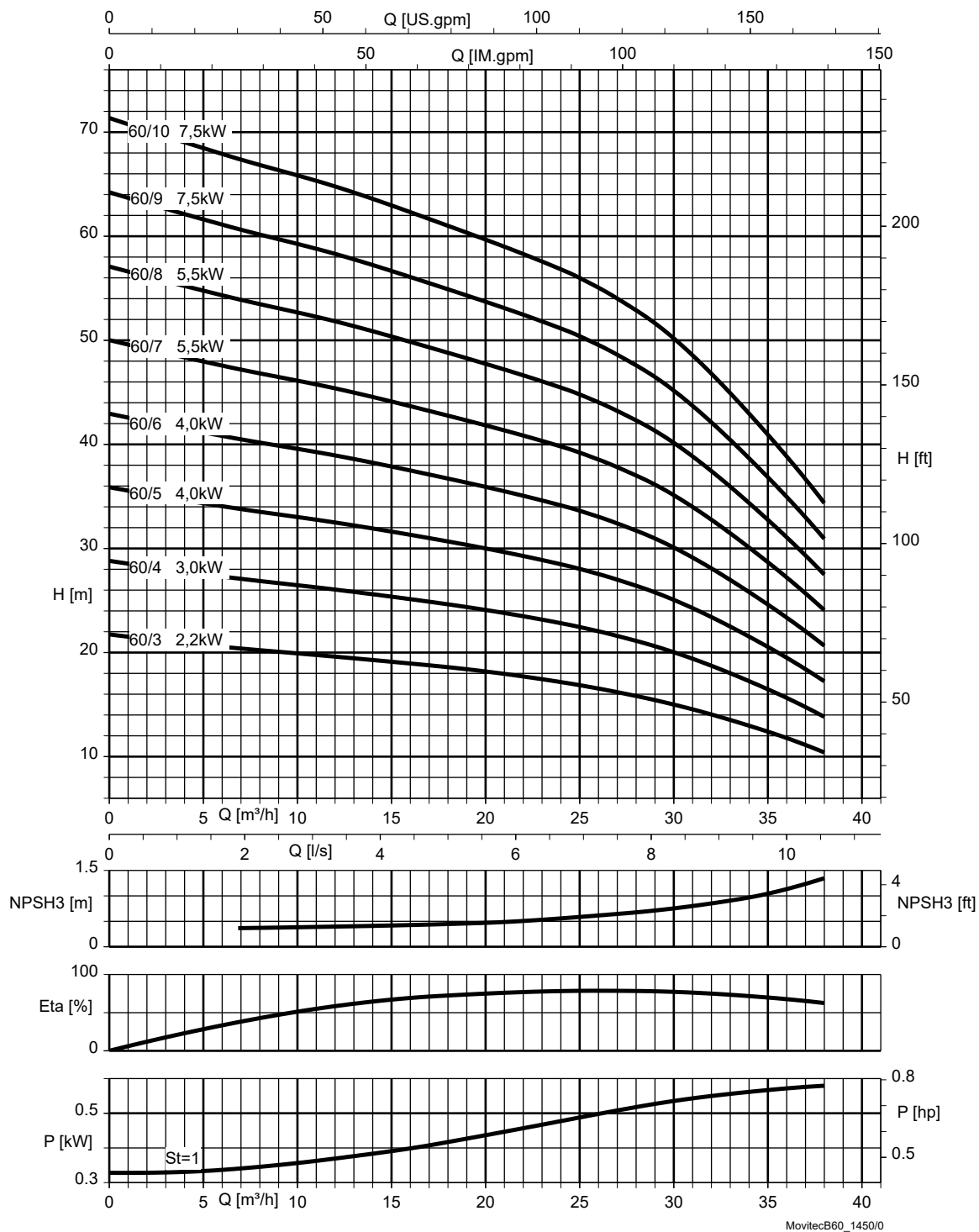
St = 1 | P per stage

Movitec 40LB, n = 1450 rpm



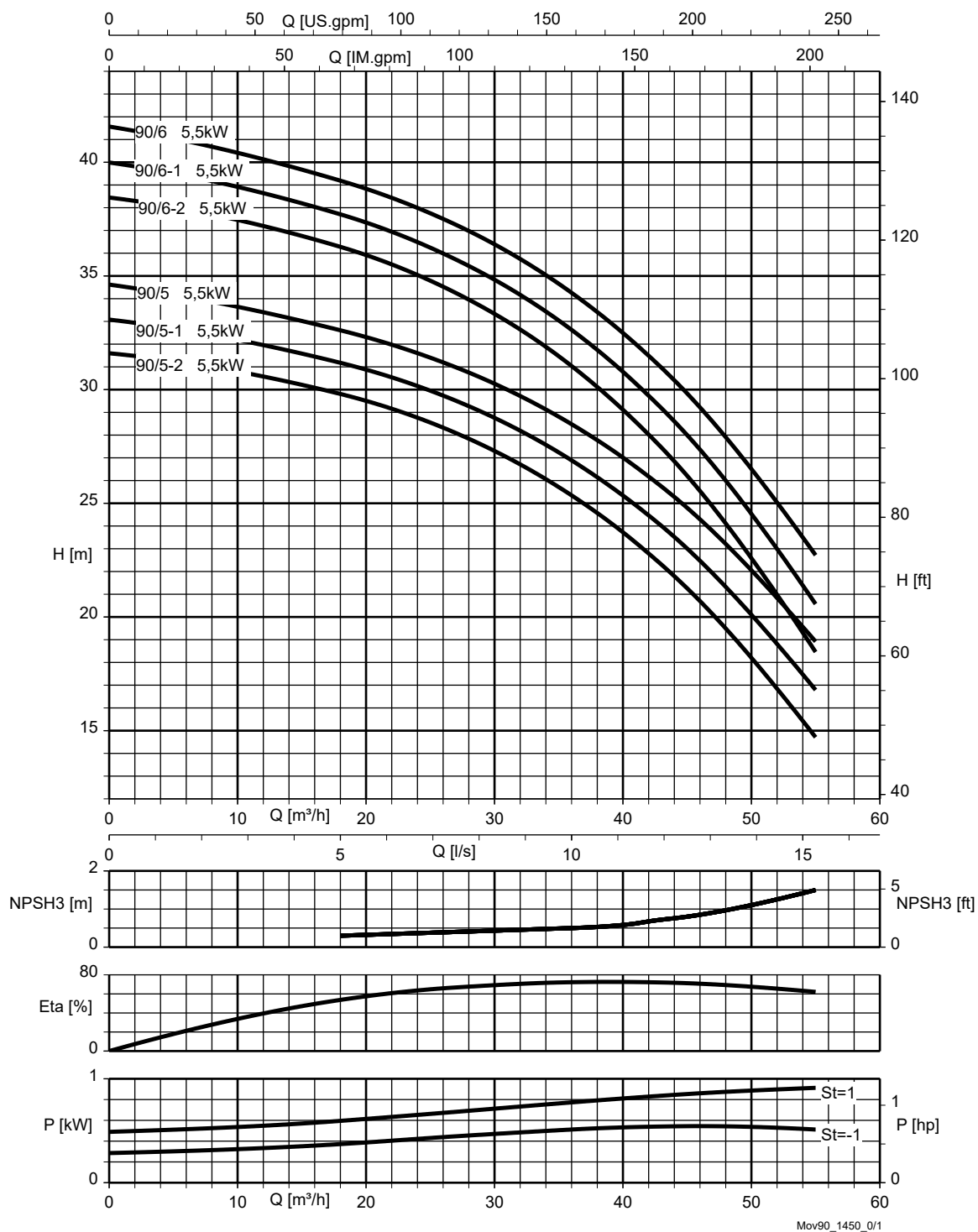
St = 1 | P per stage

Movitec 60B, n = 1450 rpm



St = 1 | P per stage

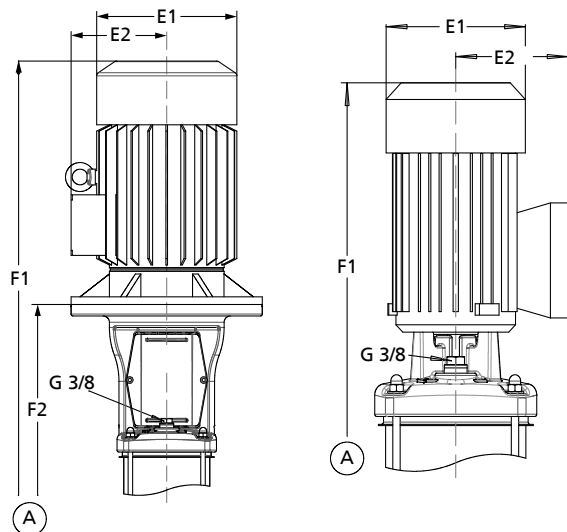
Movitec 90B, n = 1450 rpm



St = 1	P per stage
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Dimensions and connections

Movitec 2(L)B, n = 2900 rpm



Dimensions of Movitec V(S), VE, V(S)V, V(S)T, V(C/S)F

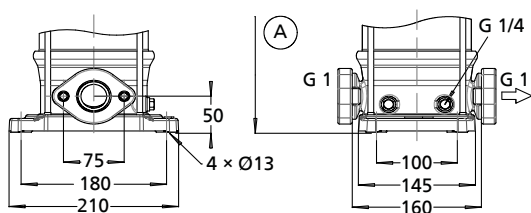


Fig. 4: Connections of Movitec V, VS

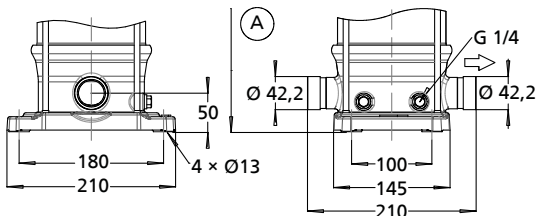


Fig. 5: Connections of Movitec VV, VSV

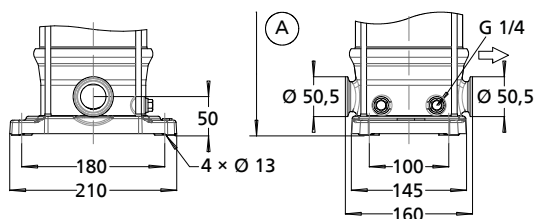


Fig. 6: Connections of Movitec VT, VST

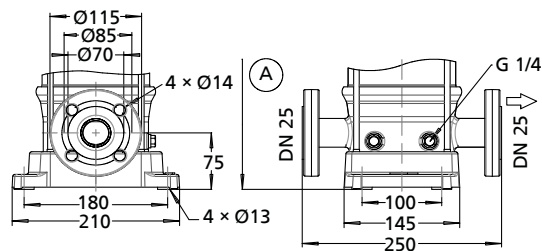


Fig. 7: Connections of Movitec VF, VSF

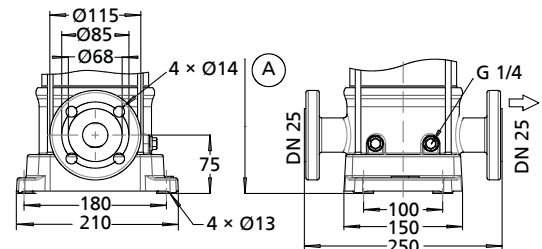


Fig. 8: Connections of Movitec VCF

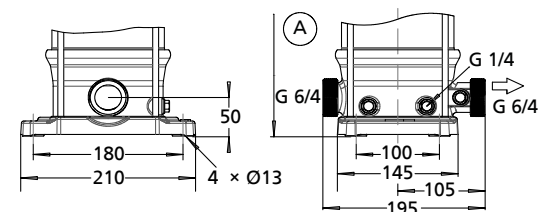


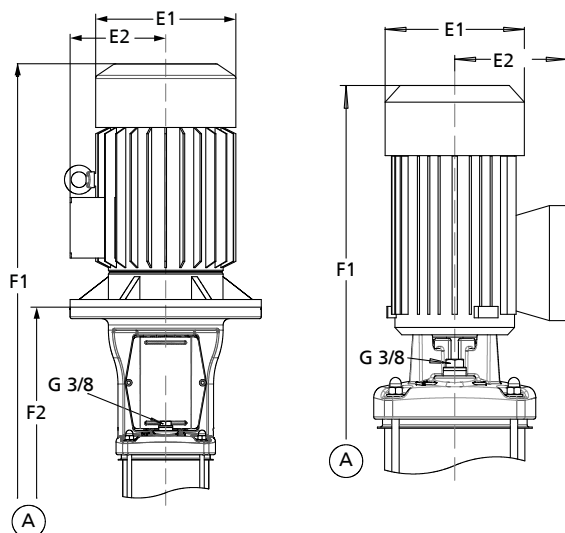
Fig. 9: Connections of Movitec V(M)E

Table 16: Dimensions

Number of stages	P _N	E1	E2	Design				
				V(S) ²⁸ , VE ²⁸ , V(S)V, V(S)T		V(C/S)F		V(M)E
				F1	F2	F1	F2	F1
	[kW]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	0,37	138	109	480	259	505	284	420
3	0,37	138	109	501	280	526	305	441
4	0,37	138	109	523	302	548	327	463
5	0,37	138	109	544	323	569	348	484
6	0,55	138	109	566	345	591	370	506
7	0,55	138	109	587	366	612	391	-
8	0,55	138	109	609	388	634	413	-
9	0,75	160	150	651	419	676	444	-
10	0,75	160	150	673	441	698	466	-
11	1,1	160	150	719	462	744	487	-
12	1,1	160	150	741	484	766	509	-
14	1,1	160	150	784	527	809	552	-
16	1,5	185	160	854	580	879	605	-
18	1,5	185	160	897	623	922	648	-
20	1,5	185	160	940	666	965	691	-
22	2,2	185	160	1007	709	1032	734	-
24	2,2	185	160	1050	752	1075	777	-
26	2,2	185	160	1093	795	1118	820	-
28	2,2	185	160	1136	838	1161	863	-
30	2,2	185	160	1179	881	1204	906	-

²⁸ Available with a maximum of 20 stages

Movitec 4(L)B, n = 2900 rpm



Dimensions of Movitec V(S), VE, V(S)V, V(S)T, V(C/S)F Dimensions of Movitec V(M)E

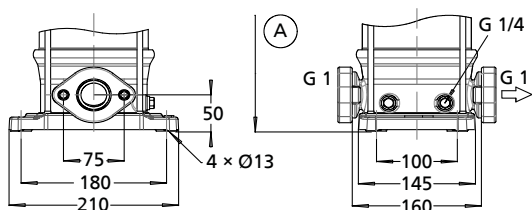


Fig. 10: Connections of Movitec V, VS

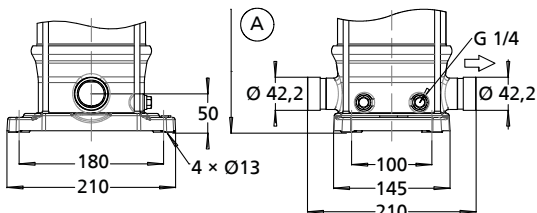


Fig. 11: Connections of Movitec VV, VSV

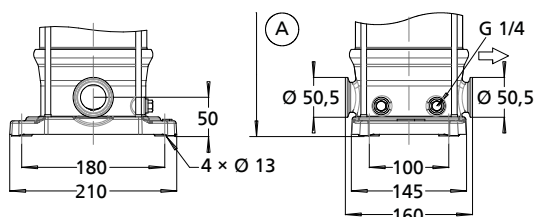


Fig. 12: Connections of Movitec VT, VST

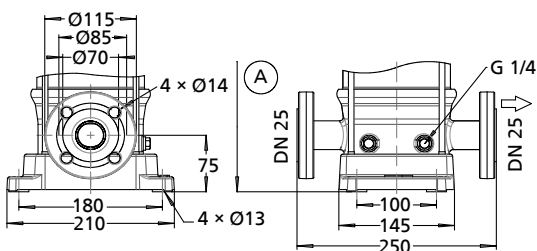


Fig. 13: Connections of Movitec VF, VSF

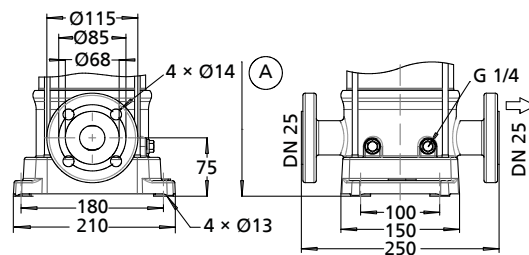


Fig. 14: Connections of Movitec VCF

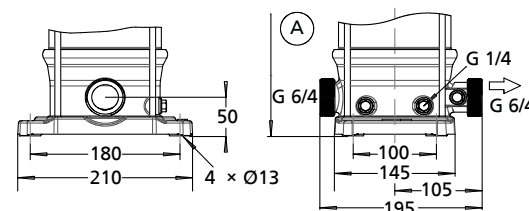


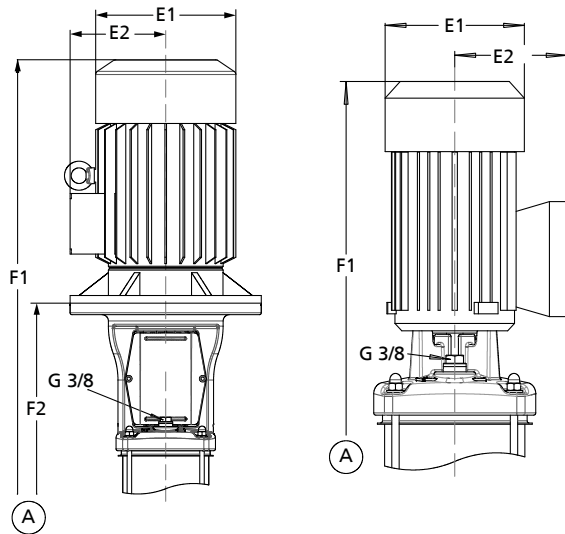
Fig. 15: Connections of Movitec V(M)E

Table 17: Dimensions

Number of stages	P _N	E1	E2	Design				
				V(S) ²⁹ , VE ²⁹ , V(S)V, V(S)T		V(C/S)F		V(M)E
				F1	F2	F1	F2	F1
	[kW]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	0,37	138	109	480	259	505	284	420
3	0,55	138	109	501	280	526	305	441
4	0,55	138	109	523	302	548	327	463
5	0,75	160	150	565	333	590	358	528
6	1,1	160	150	612	355	637	380	556
7	1,1	160	150	633	376	658	401	-
8	1,5	185	160	682	408	707	433	-
9	1,5	185	160	703	429	728	454	-
10	1,5	185	160	725	451	750	476	-
11	2,2	185	160	770	472	795	497	-
12	2,2	185	160	792	494	817	519	-
14	2,2	185	160	835	537	860	562	-
16	3,0	185	160	908	590	933	615	-
18	3,0	205	175	951	633	976	658	-
20	3,0	205	175	994	676	1019	701	-
22	4,0	220	190	1031	719	1059	744	-
24	4,0	220	190	1077	762	1102	787	-
26	4,0	220	190	1120	805	1145	830	-

²⁹ Available with a maximum of 16 stages

Movitec 6(L)B, n = 2900 rpm



Dimensions of Movitec V(S),
VE, V(S)V, V(S)T, V(C/S)F

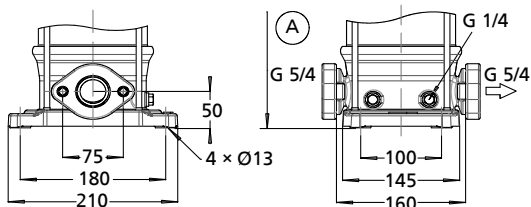


Fig. 16: Connections of Movitec V, VS

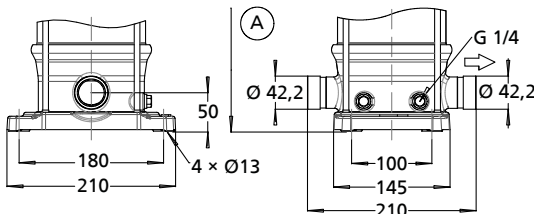


Fig. 17: Connections of Movitec VV, VSV

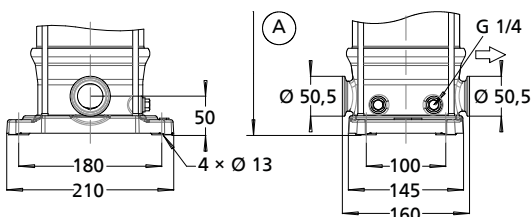


Fig. 18: Connections of Movitec VT, VST

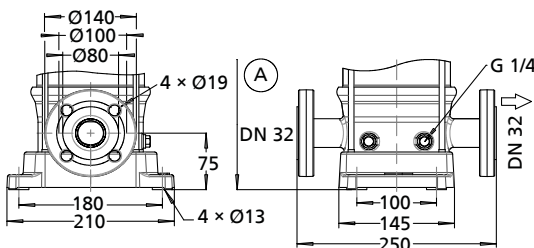


Fig. 19: Connections of Movitec VF, VSF

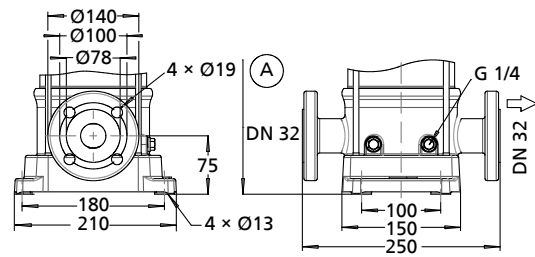


Fig. 20: Connections of Movitec VCF

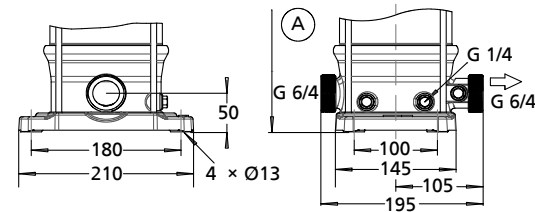


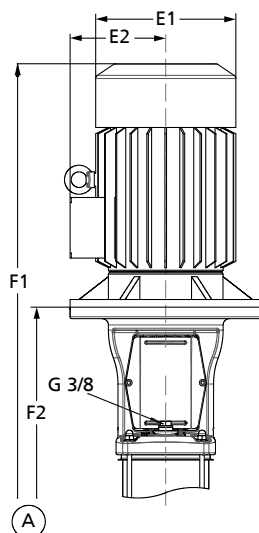
Fig. 21: Connections of Movitec V(M)E

Table 18: Dimensions

Number of stages	P _N	E1	E2	Design				
				V(S) ³⁰ , VE ³⁰ , V(S)V, V(S)T		V(C/S)F		V(M)E
				F1	F2	F1	F2	F1
	[kW]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	0,37	138	109	487	266	512	291	426
3	0,75	160	150	533	301	558	326	496
4	1,1	160	150	583	326	608	351	521
5	1,1	160	150	608	351	633	376	546
6	1,5	185	160	660	386	685	411	-
7	1,5	185	160	685	411	710	436	-
8	2,2	185	160	734	436	759	461	-
9	2,2	185	160	759	461	784	486	-
10	2,2	185	160	784	486	809	511	-
11	3,0	205	175	839	521	864	546	-
12	3,0	205	175	864	546	889	571	-
14	3,0	205	175	914	596	939	621	-
16	4,0	220	190	961	646	986	671	-
18	4,0	220	190	1011	696	1036	721	-
20	5,5	260	220	1224	822	1249	847	-
22	5,5	260	220	1274	872	1299	897	-
24	5,5	260	220	1324	922	1349	947	-
26	5,5	260	220	1374	972	1399	997	-

³⁰ Available with a maximum of 16 stages

Movitec 10(L)B, n = 1450 rpm



Dimensions of Movitec V(S),
V(S)V, V(S)T, V(C/S)F

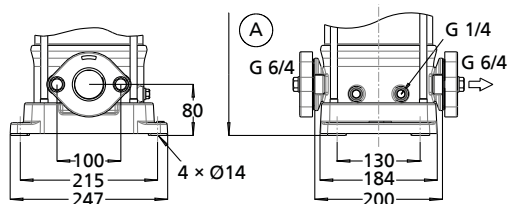


Fig. 22: Connections of Movitec V, VS

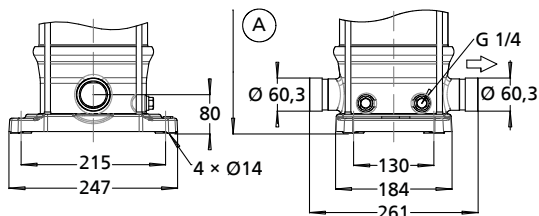


Fig. 23: Connections of Movitec VV, VSV

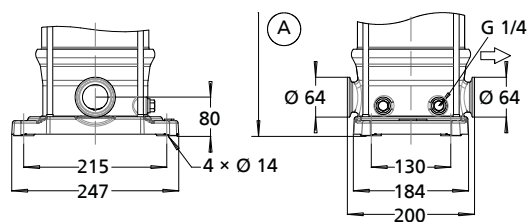


Fig. 24: Connections of Movitec VT, VST

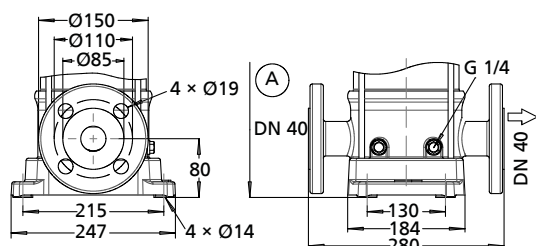


Fig. 25: Connections of Movitec VF, VSF

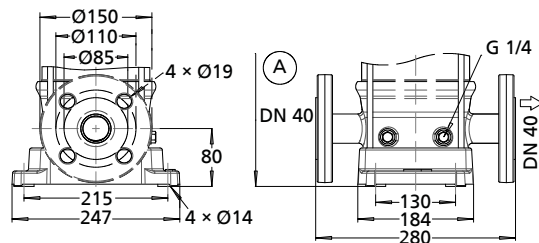
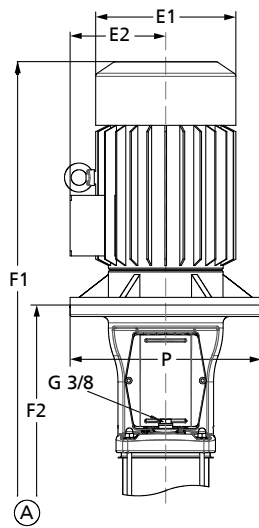


Fig. 26: Connections of Movitec VCF

Table 19: Dimensions

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	Design			
				V(S), VE, V(S)V, V(S)T		V(C/S)F	
				F1 [mm]	F2 [mm]	F1 [mm]	F2 [mm]
1	0,55	157	112	603	346	603	346
2	0,55	157	112	603	346	603	346
3	0,55	157	112	629	372	629	372
4	0,55	157	112	656	399	656	399
5	0,55	157	112	682	425	682	425
6	0,55	157	112	709	452	709	452
7	0,55	157	112	735	478	735	478
8	0,55	157	112	762	505	762	505
9	0,55	157	112	788	531	788	531
10	0,55	157	112	815	558	815	558
11	0,55	157	112	841	584	841	584
13	0,75	157	133	967	672	967	672
15	1,1	180	145	975	700	975	700
17	1,1	180	145	1028	753	1028	753
19	1,1	180	145	1081	806	1081	806
21	1,1	180	145	1134	859	1134	859

Movitec 10(L)B, n = 2900 rpm



Dimensions of Movitec V(S),
V(S)V, V(S)T, V(C/S)F

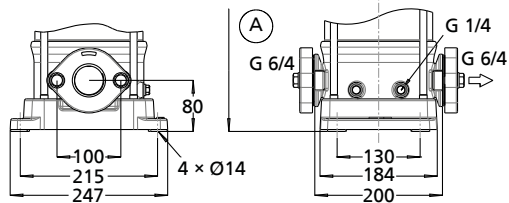


Fig. 27: Connections of Movitec V, VS

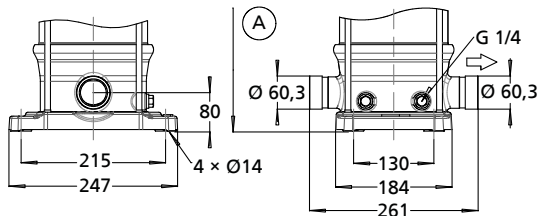


Fig. 28: Connections of Movitec VV, VSV

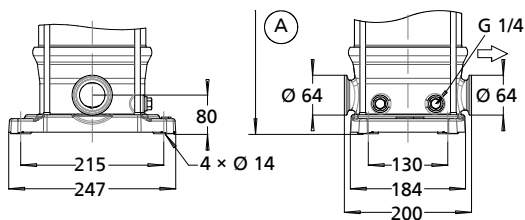


Fig. 29: Connections of Movitec VT, VST

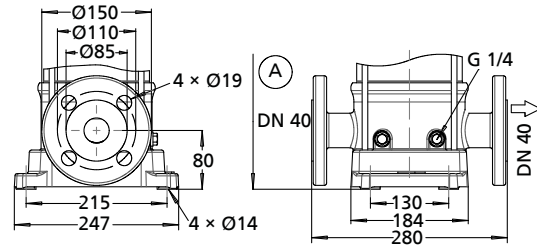


Fig. 30: Connections of Movitec VF, VSF

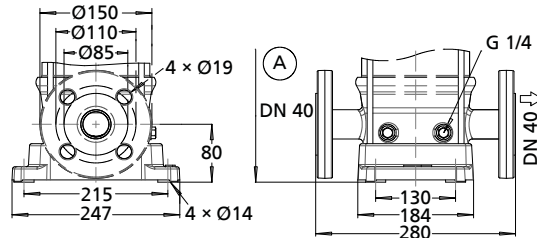


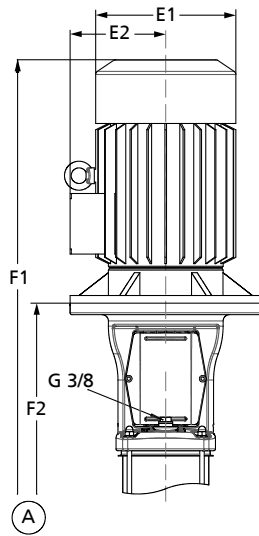
Fig. 31: Connections of Movitec VCF

Table 20: Dimensions

Number of stages	P _N	E1	E2	P	Design			
					V(S), VE ³¹⁾ , V(S)V, V(S)T		V(C/S)F	
					F1	F2	F1	F2
	[kW]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
1	0,75	157	133	-	578	346	578	578
2	0,75	157	133	-	578	346	526	578
3	1,1	157	133	-	629	372	548	629
4	1,5	200	148	-	690	409	569	690
5	2,2	200	148	-	716	435	591	716
6	2,2	200	148	-	743	462	612	743
7	3,0	215	157	-	815	498	634	815
8	3,0	215	157	-	842	525	676	842
9	4,0	248	168	-	907	551	698	907
10	4,0	248	168	-	934	578	744	934
11	4,0	248	168	-	960	604	766	960
13	5,5	288	197	300	1169	737	809	1169
15	5,5	288	197	300	1222	790	879	1222
17	7,5	288	197	300	1275	843	922	1275
19	7,5	288	197	300	1328	896	965	1328
21	7,5	288	197	300	1381	949	1032	1381

³¹ Available with a maximum of 13 stages

Movitec 15(L)C, n = 1450 rpm



Dimensions of Movitec V(S),
V(S)V, V(S)T, V(C/S)F

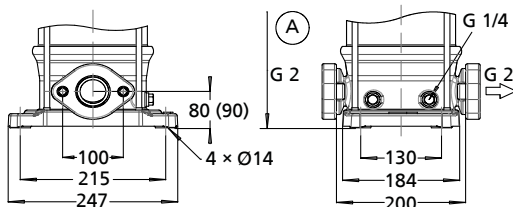


Fig. 32: Connections of Movitec V, VS

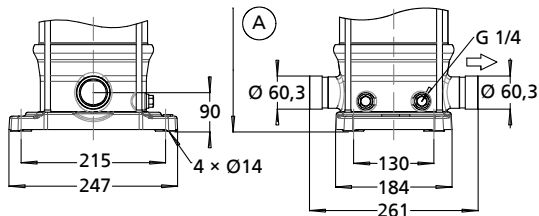


Fig. 33: Connections of Movitec VV, VSV

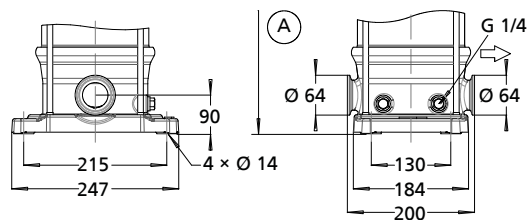


Fig. 34: Connections of Movitec VT, VST

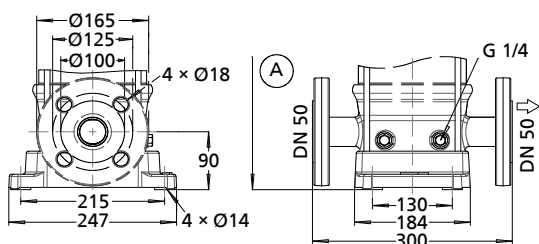


Fig. 35: Connections of Movitec VF, VSF

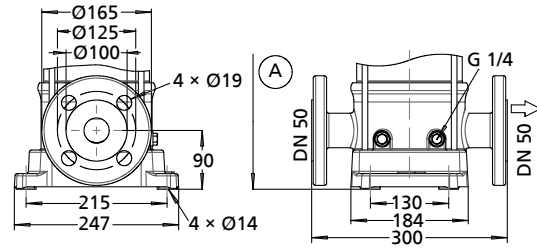
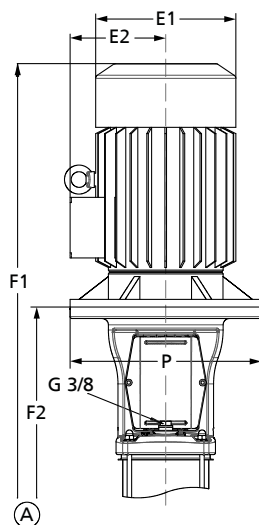


Fig. 36: Connections of Movitec VCF

Table 21: Dimensions

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	Design			
				V(S), VE, V(S)V, V(S)T		V(C/S)F	
				F1 [mm]	F2 [mm]	F1 [mm]	F2 [mm]
1	0,55	157	112	619	362	629	372
2	0,55	157	112	619	362	629	372
3	0,55	157	112	660	403	670	413
4	0,55	157	112	701	444	711	454
5	0,75	157	112	780	485	790	495
6	0,75	157	133	821	526	831	536
7	1,1	180	145	852	577	862	587
8	1,1	180	145	893	618	903	628
9	1,1	180	145	934	659	944	669
10	1,5	180	145	1000	700	1010	710
11	1,5	180	145	1041	741	1051	751
13	1,5	180	145	1123	823	1133	833
15	2,2	200	155	1233	915	1243	925
17	2,2	200	155	1315	997	1325	1007

Movitec 15(L)C, n = 2900 rpm



Dimensions of Movitec V(S),
V(S)V, V(S)T, V(C/S)F

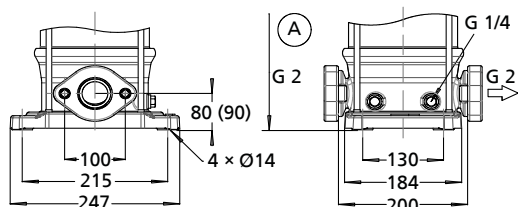


Fig. 37: Connections of Movitec V, VS

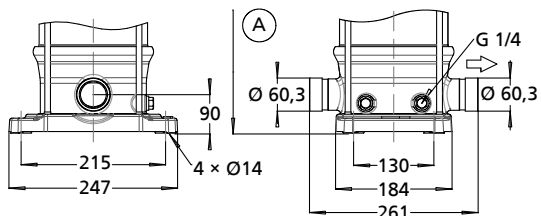


Fig. 38: Connections of Movitec VV, VSV

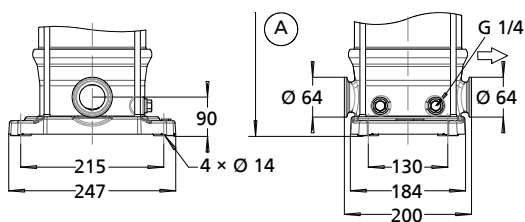


Fig. 39: Connections of Movitec VT, VST

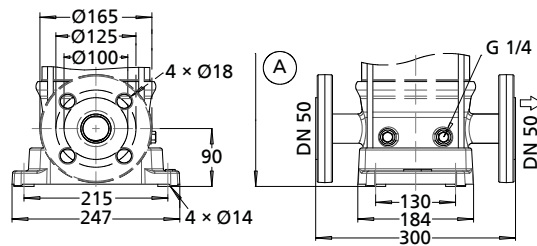


Fig. 40: Connections of Movitec VF, VSF

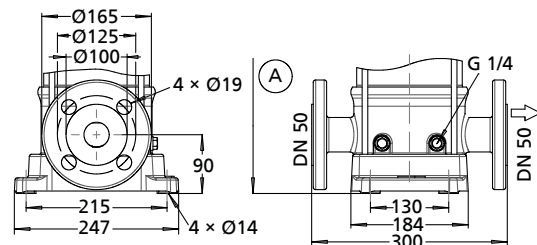


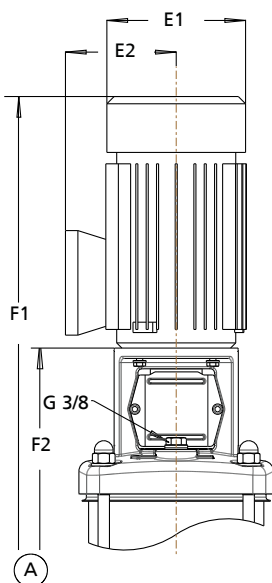
Fig. 41: Connections of Movitec VCF

Table 22: Dimensions

Number of stages	P _N	E1	E2	P	Design			
					V(S), VE ³² , V(S)V, V(S)T		V(C/S)F	
					F1	F2	F1	F2
	[kW]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
1	1,1	157	133	-	619	362	629	372
2	2,2	200	148	-	653	372	663	382
3	3,0	215	157	-	740	423	750	433
4	4,0	248	168	-	820	464	830	474
5	5,5	288	197	300	1017	585	1027	595
6	7,5	288	197	300	1058	626	1068	636
7	7,5	288	197	300	1099	667	1109	677
8	11,0	340	223	350	1271	738	1281	748
9	11,0	340	223	350	1312	779	1322	789
10	11,0	340	223	350	1353	820	1363	830
11	11,0	340	223	350	-	-	1404	871
13	15,0	340	223	350	-	-	1486	953
15	15,0	340	223	350	-	-	1568	1035
17	18,5	340	223	350	-	-	1650	1117

³² Available with a maximum of 10 stages

Movitec 25(L)B, n = 1450 rpm



Dimensions of Movitec V(C/S)F

i Motor flange version with tapped hole

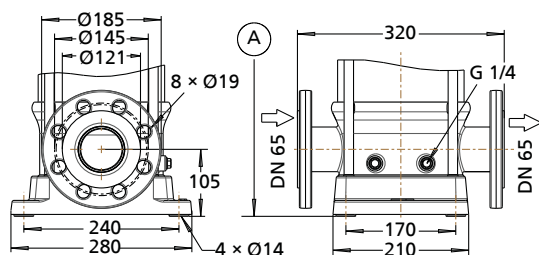


Fig. 42: Connections of Movitec VF, VSF

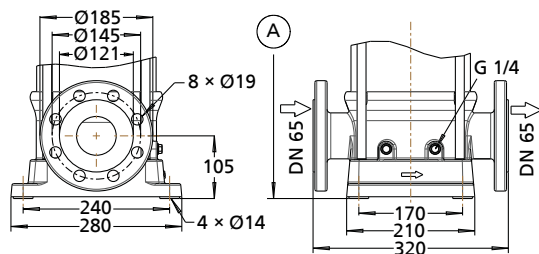
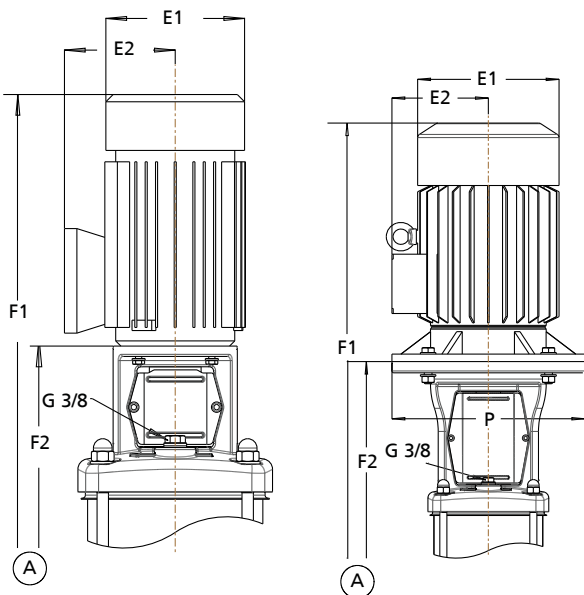


Fig. 43: Connections of Movitec VCF

Table 23: Dimensions

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	Design V(C/S)F	
				F1	F2
				[mm]	[mm]
1	1,1	180	145	683	408
2	1,1	180	145	748	473
3	1,1	180	145	813	538
4	1,1	180	145	878	603
5	1,1	180	145	943	668
6	1,5	180	145	1033	733
7	1,5	180	145	1098	798
8	2,2	200	155	1186	868
9	2,2	200	155	1251	933
10	2,2	200	155	1316	998
11	2,2	200	155	1381	1063
12	3,0	200	155	1490	1128

Movitec 25(L)B, n = 2900 rpm



Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design	
					V(C/S)F	
					F1 [mm]	F2 [mm]
6	11,0	315	260	350	1363	859
7	15,0	315	260	350	1428	924
8	15,0	315	260	350	1493	989
9	15,0	315	260	350	1558	1054
10	18,5	315	265	350	1667	1119
11	18,5	315	265	350	1732	1184
12	22,0	360	275	350	1824	1249

Dimensions of Movitec V(C/S)F Dimensions of Movitec V(C/S)F

i Motor flange version with tapped holes **i** Motor flange version with clearance holes

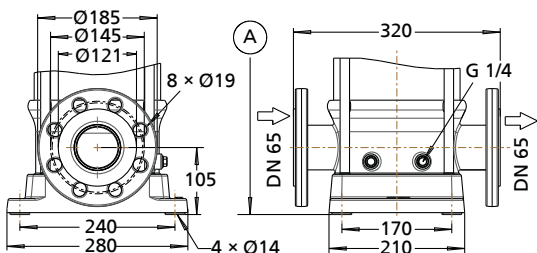


Fig. 44: Connections of Movitec VF, VSF

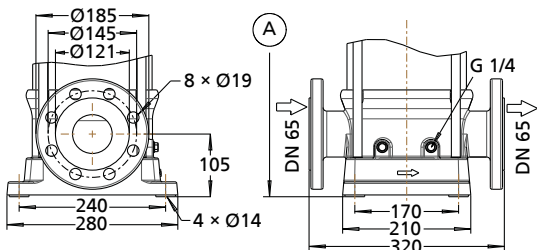


Fig. 45: Connections of Movitec VCF

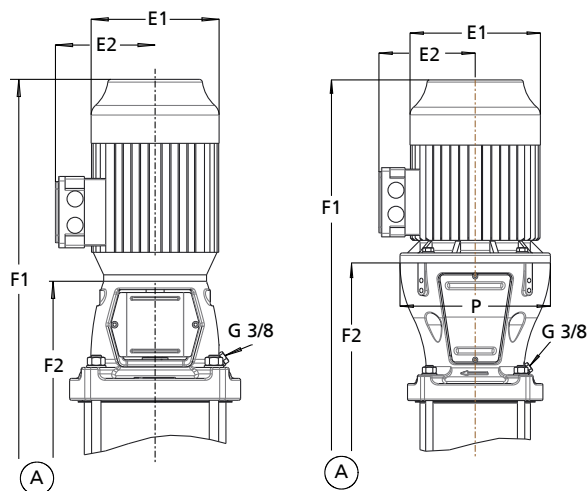
Table 24: Dimensions (motor flange version with tapped holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design	
					V(C/S)F	
					F1 [mm]	F2 [mm]
1	2,2	180	190	-	706	408
2	4,0	223	190	190	793	478

Table 25: Dimensions (motor flange version with clearance holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design	
					V(C/S)F	
					F1 [mm]	F2 [mm]
3	5,5	260	260	300	1036	634
4	7,5	260	260	300	1099	699
5	11,0	315	260	350	1298	794

Movitec 40(L)B, n = 1450 rpm



Dimensions of Movitec V(C/S)F Dimensions of Movitec V(C/S)F

i Motor version V18

i Motor version V1

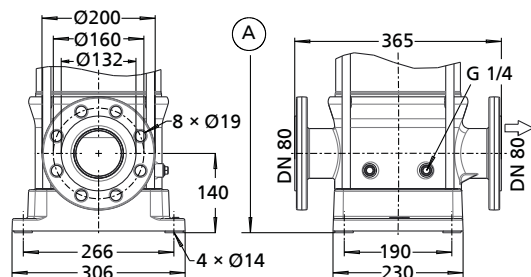


Fig. 46: Connections of Movitec VF, VSF

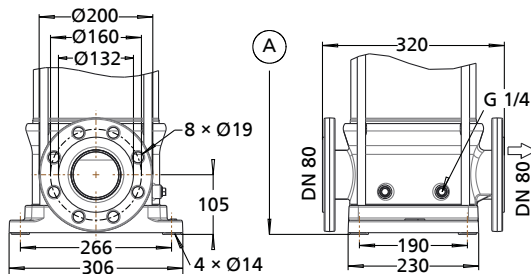


Fig. 47: Connections of Movitec VF, VSF - interchangeable range

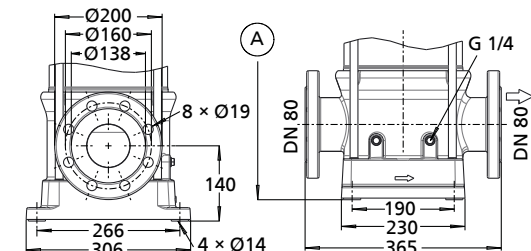


Fig. 48: Connections of Movitec VCF

Table 26: Dimensions (motor flange version with tapped holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design V(C/S)F	
					F1	F2
					[mm]	[mm]
4	2,2	200	155	-	1039	721
5	3,0	200	155	-	1161	799
6	3,0	200	155	-	1239	877
7	4,0	233	166	-	1270	955
8	4,0	233	166	-	1348	1033
9	4,0	233	166	-	1426	1111

Table 27: Dimensions (motor flange version with clearance holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design V(C/S)F	
					F1	F2
					[mm]	[mm]
10	5,5	260	190	300	1679	1279

Movitec 40(L)B, n = 2900 rpm

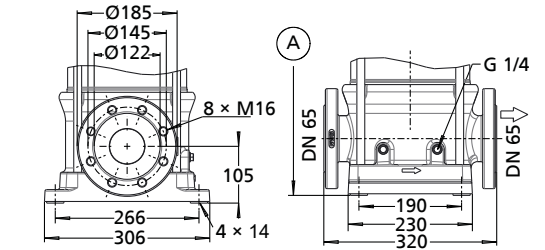
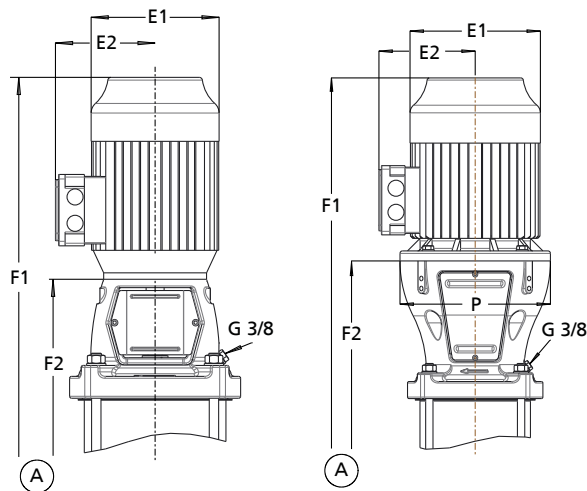


Fig. 52: Connections of Movitec VCF (DN 65)

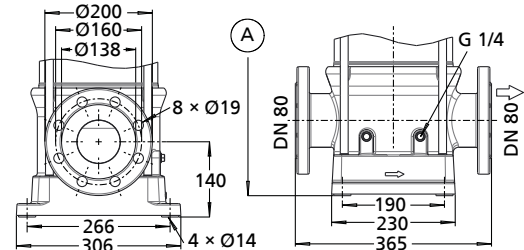


Fig. 53: Connections of Movitec VCF (DN 80)

Dimensions of Movitec V(C/S)F Dimensions of Movitec V(C/S)F

Motor version V18

Motor version V1

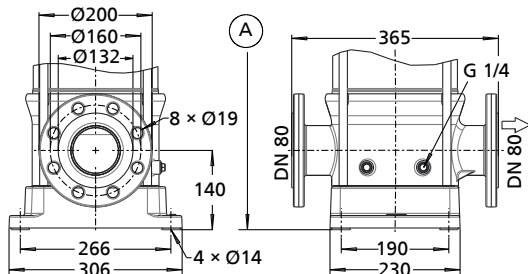


Fig. 49: Connections of Movitec VF, VSF (PN 16, PN 25)

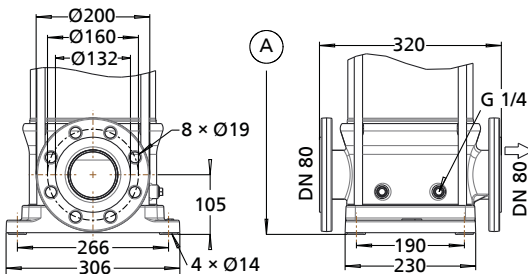


Fig. 50: Connections of Movitec VF, VSF (PN 16, PN 25 - interchangeable range)

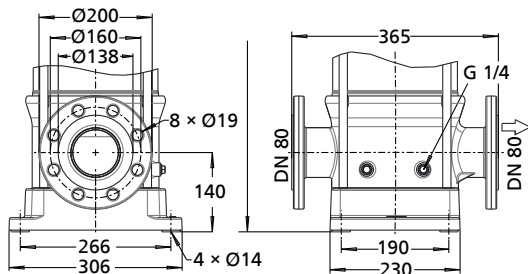


Fig. 51: Connections of Movitec VF, VSF (PN 40)

Table 28: Dimensions (motor flange version with tapped holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design V(C/S)F	
					F1	F2
					[mm]	[mm]
1-1	3,0	200	155	-	805	487
1	4,0	223	166	-	802	487

Table 29: Dimensions (motor flange version with clearance holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design V(C/S)F	
					F1	F2
					[mm]	[mm]
2-2	5,5	260	190	300	1057	655
2	7,5	260	190	300	1055	655
3-2	11,0	315	260	350	1267	763
3	11,0	315	260	350	1267	763
4-2	15,0	315	260	350	1345	841
4	15,0	315	260	350	1345	841
5-2	18,5	315	265	350	1467	919
5	18,5	315	265	350	1467	919
6-2	18,5	315	265	350	1545	997
6	22,0	360	275	350	1572	997
7-2	22,0	360	275	350	1650	1075
7	30,0	400	340	400	1745	1075
8-2	30,0	400	340	400	1823	1153
8	30,0	400	340	400	1823	1153
9-2	30,0	400	340	400	1901	1231
9	37,0	400	340	400	1901	1231
10-2	37,0	400	340	400	1979	1309
10	37,0	400	340	400	1979	1309

Movitec 60B, n = 1450 rpm

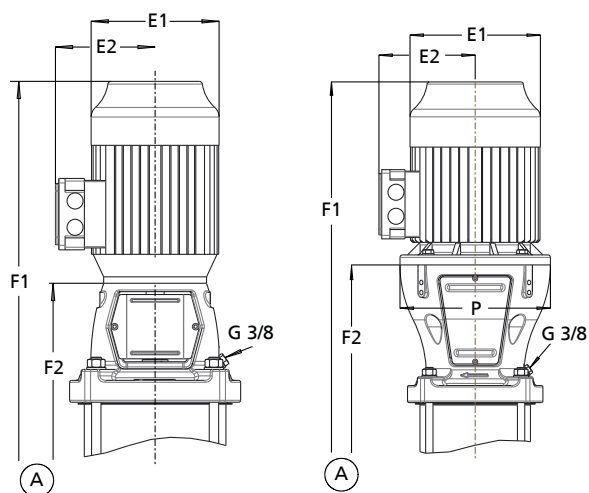


Table 31: Dimensions (motor flange version with clearance holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design	
					V(C/S)F	
					F1 [mm]	F2 [mm]
7	5,5	260	190	300	1445	1045
8	5,5	260	190	300	1523	1123
9	7,5	260	190	300	1636	1201
10	7,5	260	190	300	1714	1279

Dimensions of Movitec V(C/S)F Dimensions of Movitec V(C/S)F

i Motor version V18

i Motor version V1

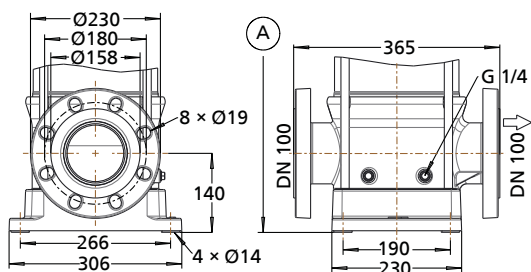


Fig. 54: Connections of Movitec VF, VSF

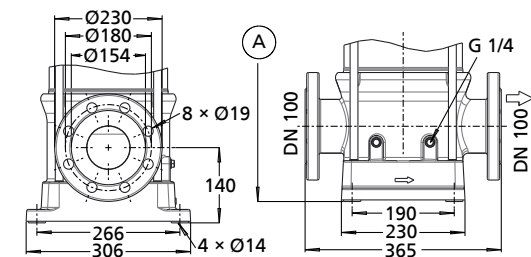
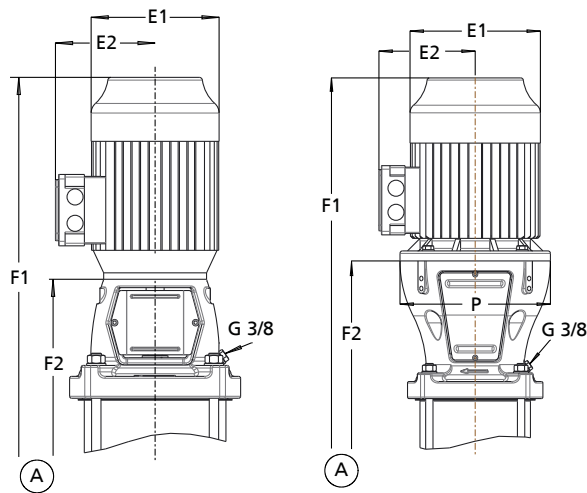


Fig. 55: Connections of Movitec VCF

Table 30: Dimensions (motor flange version with tapped holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design	
					V(C/S)F	
					F1 [mm]	F2 [mm]
3	2,2	200	155	-	961	643
4	3,0	200	155	-	1083	721
5	4,0	233	166	-	1114	799
6	4,0	233	166	-	1192	877

Movitec 60B, n = 2900 rpm



Dimensions of Movitec V(C/S)F Motor version V18
Dimensions of Movitec V(C/S)F Motor version V1

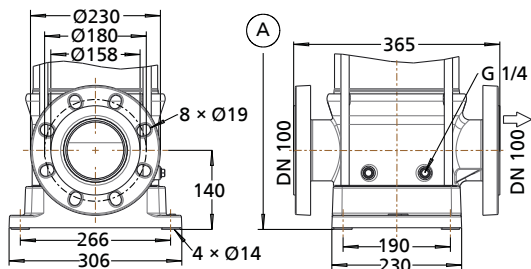


Fig. 56: Connections of Movitec VF, VSF (PN 16)

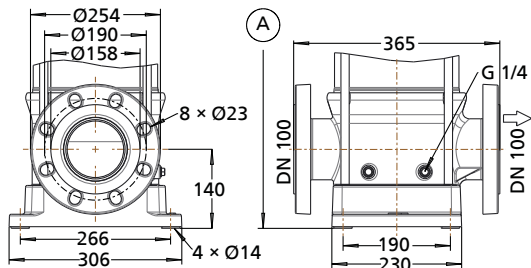


Fig. 57: Connections of Movitec VF, VSF (PN 25, PN 40)

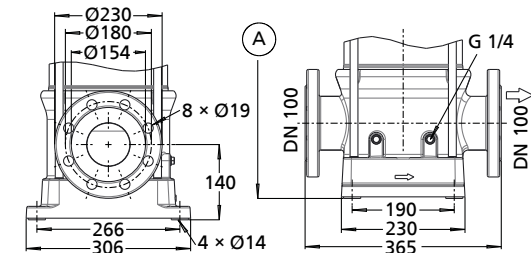


Fig. 58: Connections of Movitec VCF (PN 16)

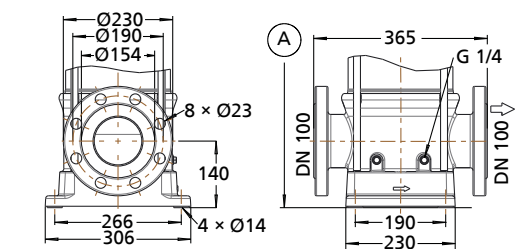


Fig. 59: Connections of Movitec VCF (PN 25, PN 40)

Table 32: Dimensions (motor flange version with tapped holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design V(C/S)F	
					F1	F2
					[mm]	[mm]
1-1	4,0	223	190	-	802	487

Table 33: Dimensions (motor flange version with clearance holes)

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design V(C/S)F	
					F1	F2
					[mm]	[mm]
1	5,5	260	190	300	979	577
2-2	7,5	260	260	300	1055	655
2	11,0	315	260	350	1189	685
3-2	15,0	315	265	350	1267	763
3	18,5	315	265	350	1311	763
4-2	18,5	315	265	350	1389	841
4	22,0	360	275	350	1416	841
5-2	22,0	360	340	350	1494	919
5	30,0	400	340	400	1589	919
6-2	30,0	400	340	400	1667	997
6	30,0	400	340	400	1667	997
7-2	37,0	400	340	400	1745	1075
7	37,0	400	340	400	1745	1075
8-2	37,0	400	340	400	1823	1153
8	45,0	450	365	450	1863	1153
9-2	45,0	450	365	450	1941	1231

Movitec 90B, n = 1450 rpm

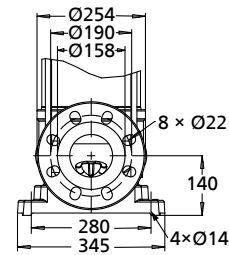
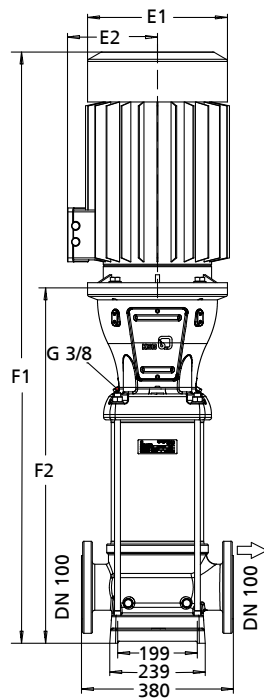


Fig. 63: Connections of Movitec VCF (PN 25, PN 40)

Table 34: Dimensions

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	P [mm]	Design	
					V(C/S)F	
					F1 [mm]	F2 [mm]
5-2	5,5	260	190	300	1477	1077
5-1	5,5	260	190	300	1477	1077
5	5,5	260	190	300	1477	1077
6-2	5,5	260	190	300	1586	1186
6-1	5,5	260	190	300	1586	1186
6	5,5	260	190	300	1586	1186

Dimensions of Movitec V(C/S)F

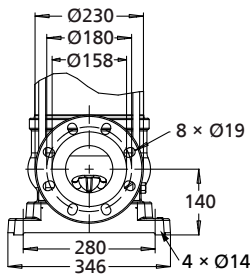


Fig. 60: Connections of Movitec VF, VSF(PN 16)

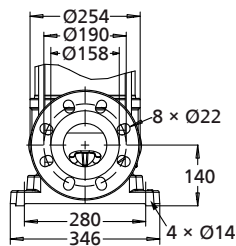


Fig. 61: Connections of Movitec VF, VSF (PN 25, PN 40)

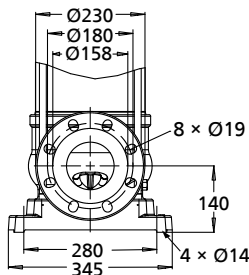
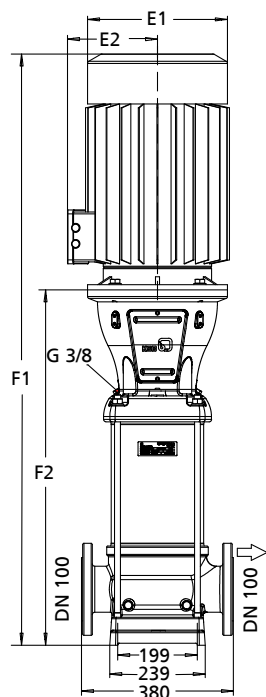


Fig. 62: Connections of Movitec VCF (PN 16)

Movitec 90B, n = 2900 rpm



Dimensions of Movitec V(C/S)F

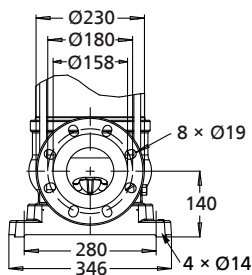


Fig. 64: Connections of Movitec VF, VSF(PN 16)

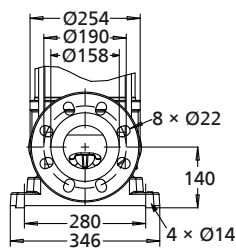


Fig. 65: Connections of Movitec VF, VSF (PN 25, PN 40)

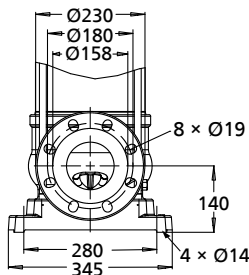


Fig. 66: Connections of Movitec VCF (PN 16)

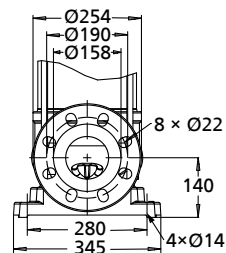
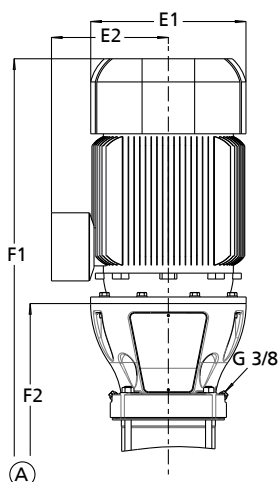


Fig. 67: Connections of Movitec VCF (PN 25, PN 40)

Table 35: Dimensions

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	Design	
				V(C/S)F	
				F1 [mm]	F2 [mm]
1-1	5,5	260	190	1043	641
1	7,5	260	190	1041	641
2-2	11,0	315	260	1284	780
2-1	15,0	315	260	1284	780
2	15,0	315	260	1284	780
3-2	18,5	315	260	1437	889
3-1	22,0	360	275	1464	889
3	22,0	360	275	1464	889
4-2	30,0	400	340	1668	998
4-1	30,0	400	340	1668	998
4	30,0	400	340	1668	998
5-2	37,0	400	340	1777	1107
5-1	37,0	400	340	1777	1107
5	37,0	400	340	1777	1107
6-2	45,0	450	365	1926	1216
6-1	45,0	450	365	1926	1216
6	45,0	450	365	1926	1216

Movitec 125B, n = 2900 rpm



Dimensions of Movitec V(C/S)F

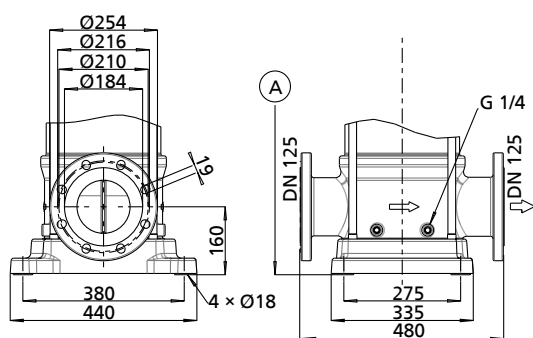


Fig. 68: Connections of Movitec VF, VSF, VCF (PN 16)

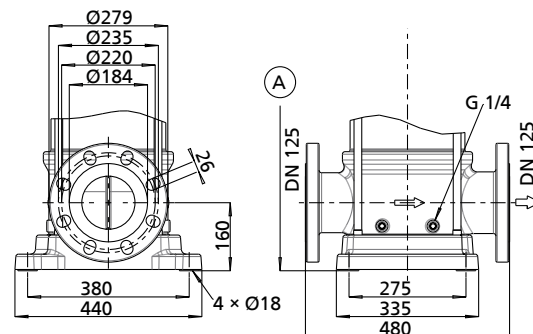
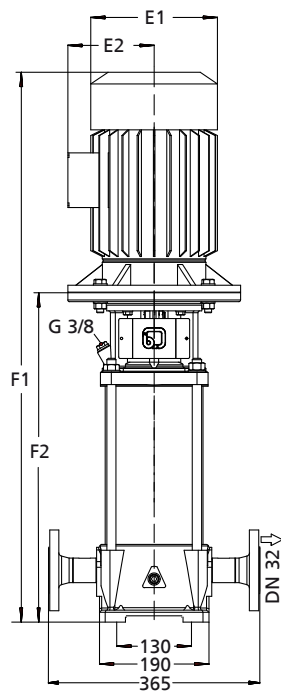


Fig. 69: Connections of Movitec VF, VSF, VCF (PN 25, PN 40)

Table 36: Dimensions

Number of stages	P _N [kW]	E1 [mm]	E2 [mm]	Design	
				V(C/S)F	
				F1 [mm]	F2 [mm]
1	15,0	315	260	1243	740
2-2	18,5	315	260	1417	867
2-1	22,0	360	275	1444	867
2	30,0	400	340	1539	867
3-2	30,0	400	340	1669	994
3-1	37,0	400	340	1669	994
3	37,0	400	340	1669	994
4-2	45,0	450	365	1829	1121

Movitec LHS, $n = 2900$ rpm



Movitec LHS dimensions

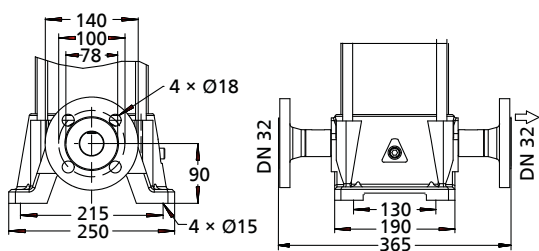


Fig. 70: Movitec LHS connections

Table 37: Dimensions

Number of stages	E1	E2	F1	F2
	[mm]	[mm]	[mm]	[mm]
10	260	190	928	599
12	260	190	1015	658
14	315	260	1250	718
16	315	260	1310	808
18	315	260	1369	867
20	315	260	1429	927

Installation information

Standard:

- Vertical installation

Optional:

- Horizontal installation

(for motor ratings up to and including 7.5 kW in systems where the installation conditions do not allow vertical installation)

Movitec 2(L)B, 4(L)B, 6(L)B

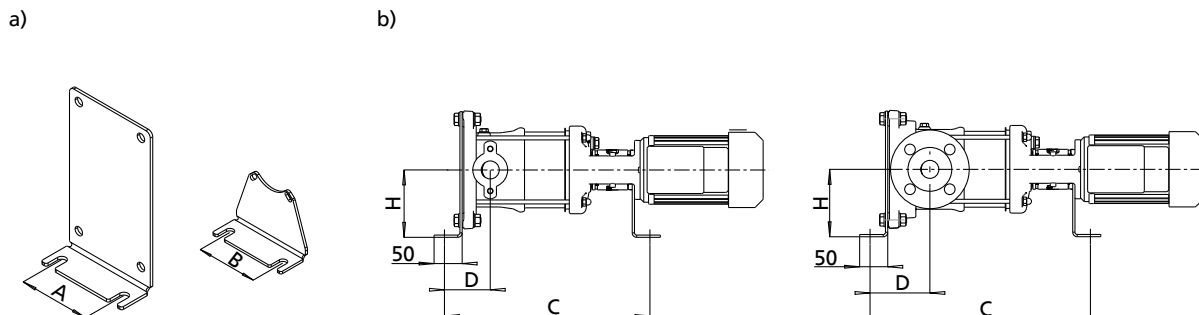


Fig. 71: a) Pump bracket b) Pump set

Table 38: Installation dimensions of the pump bracket as a function of the motor rating

P _N [kW]	A [mm]	B [mm]	C ³³⁾ [mm]	D		H [mm]	[kg]	Mat. No.
				-, E, T, V [mm]	F [mm]			
0.37/0.55 (2-pole)	100	100	F2+49	82	107	120	1936	48895741
0.75/1.10 (2-pole)	100	100	F2+49	82	107	120	1936	48895742
1.50/2.20 (2-pole)	100	100	F2+47	82	107	120	1.9	48895743
3.00/4.00 (2-pole)	100	100	F2+47	82	107	120	1.9	48895744
5.50/7.50 (2-pole)	100	210	F2-18	82	107	170	2696	48895745

Movitec 10(L)B, 15(L)C

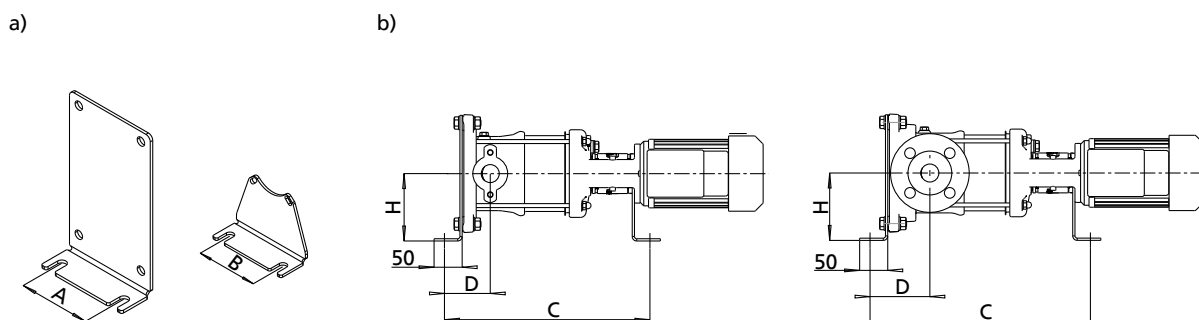


Fig. 72: a) Pump bracket b) Pump set

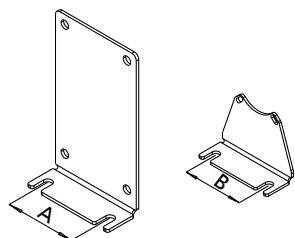
³³ F2: See dimensions

Table 39: Installation dimensions of the pump bracket as a function of the motor rating

P_N	A	B	$C^{33)}$	D		H	[kg]	Mat. No.
				-, E, F, T, V 10B -, E 15C	F, T, V 15C			
[kW]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
0.75/1.10 (2-pole)	130	130	F2+49	111,5	121,5	140	2.8	01338571
0.55/0.75 (4-pole)								
1.50/2.20 (2-pole)	130	130	F2+47	111,5	121,5	140	2.8	01338572
1.10/1.50 (4-pole)								
3.00/4.00 (2-pole)	130	130	F2+47	111,5	121,5	140	2.8	01338573
2.20/4.00 (4-pole)								
5.50/7.50 (2-/4-pole)	130	210	F2-18	111,5	121,5	170	3.1	01338574

Movitec 25B

a)



b)

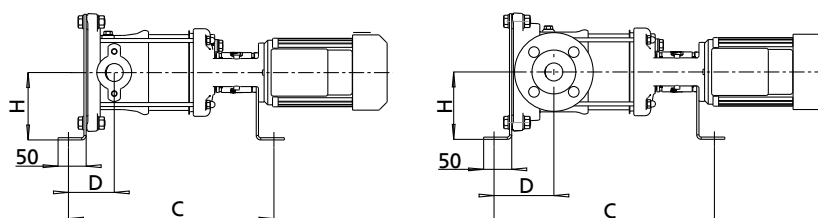
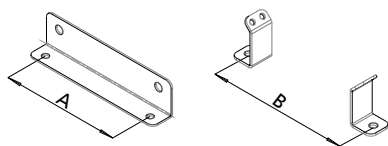

Fig. 73: a) Pump bracket b) Pump set

Table 40: Installation dimensions of the pump bracket as a function of the motor rating

P_N	A	B	$C^{33)}$	D	H	[kg]	Mat. No.
[kW]	[mm]	[mm]	[mm]	[mm]	[mm]		
1.50/2.20 (2-pole)	170	180	F2+47	136,5	170	3.9	01498693
3.00/4.00 (2-pole)	170	180	F2+47	136,5	170	3.9	01498694
5.50/7.50 (2-pole)	170	210	F2-16	136,5	170	3.8	01498695

Movitec 40B, 60B

a)



b)

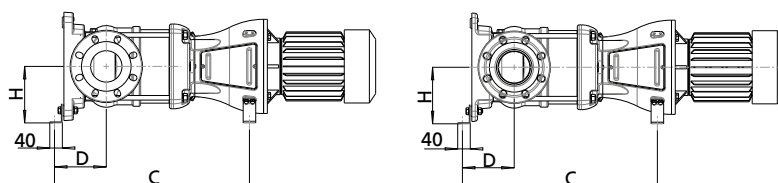

Fig. 74: a) Pump bracket b) Pump set

Table 41: Installation dimensions of the pump bracket as a function of the motor rating

P_N	A	B	$C^{33)}$	D	H	[kg]	Mat. No.
[kW]	[mm]	[mm]	[mm]	[mm]	[mm]		
3.00/4.00 (2-pole)	190	180	F2-16	165	180	1.2	01582128
2.20/4.00 (4-pole)							
5.50/7.50 (2-/4-pole)	190	250	F2-20	165	180	1.1	01582129

Movitec 90B

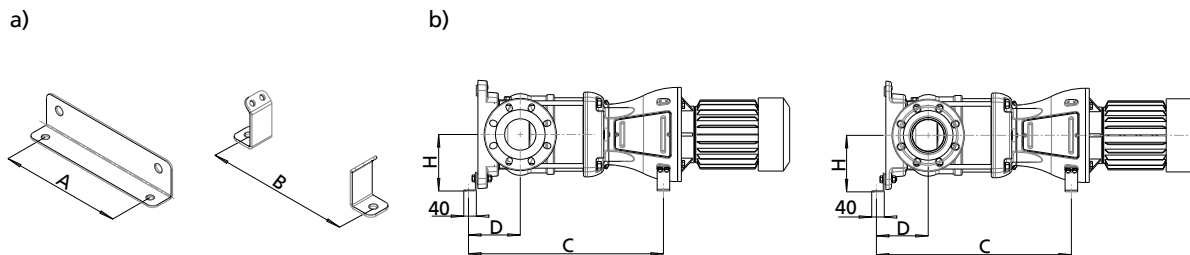


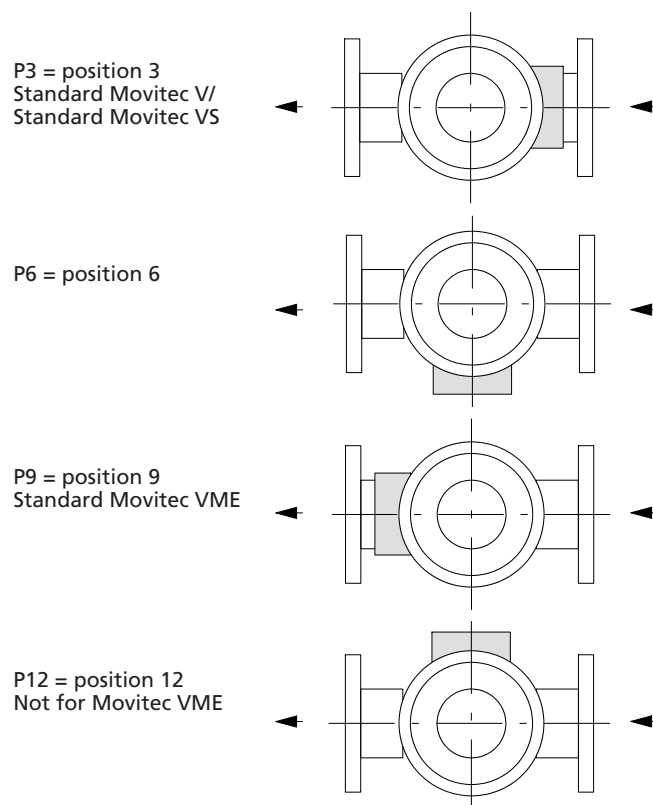
Fig. 75: a) Pump bracket b) Pump set

Table 42: Installation dimensions of the pump bracket as a function of the motor rating

P _N	A	B	C ³³⁾	D	H	[kg]	Mat. No.
[kW]	[mm]	[mm]	[mm]	[mm]	[mm]		
5.50/7.50 (2-/4-pole)	210	250	F2-16	165	180	1462	48895593

Terminal box positions

Table 43: Top view of terminal box positions



Scope of supply

Depending on the model, the following items are included in the scope of supply:

- Pump
- Electric motor

Accessories

Possible accessories:

- Frequency inverter, see type series booklet PumpDrive (4074.5)
- PumpMeter, see type series booklet (4072.5)

General assembly drawing with list of components

Movitec 2(L)B, 4(L)B, 6(L)B

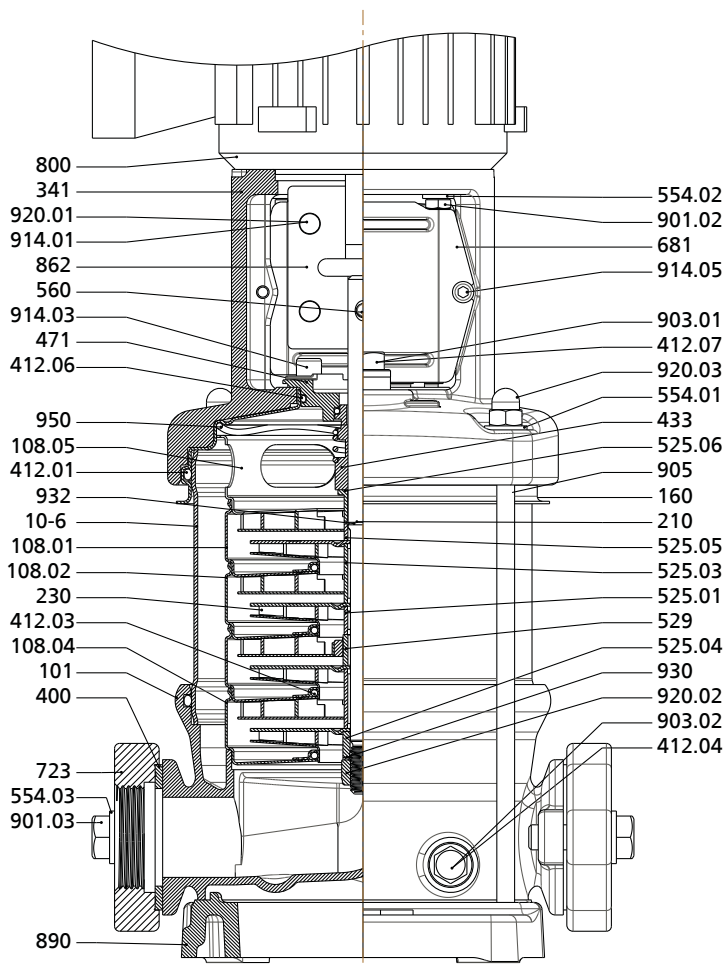


Fig. 76: General assembly drawing Movitec 2(L)B, 4(L)B, 6(L)B

Table 44: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	560	Pin
101	Pump casing	681	Coupling guard
108.01/.02/.04/.05	Stage casing	723	Flange
160	Cover	800	Motor
210	Shaft	862	Coupling
230	Impeller	890	Baseplate
341	Drive lantern	901.02/.03	Hexagon head bolt
400	Gasket	903.01	Screw plug
412.01/.03/.04/.06/.07	O-ring	905	Tie bolt
433	Mechanical seal	914.01/.03/.05	Hexagon socket head cap screw
471	Seal cover	920.01/.02/.03	Nut
525.01/.03/.04/.05/.06	Spacer sleeve	930	Safety device
529	Bearing sleeve	932	Circlip
554.01/.03	Washer	950	Spring

Movitec 10(L)B, 15(L)B

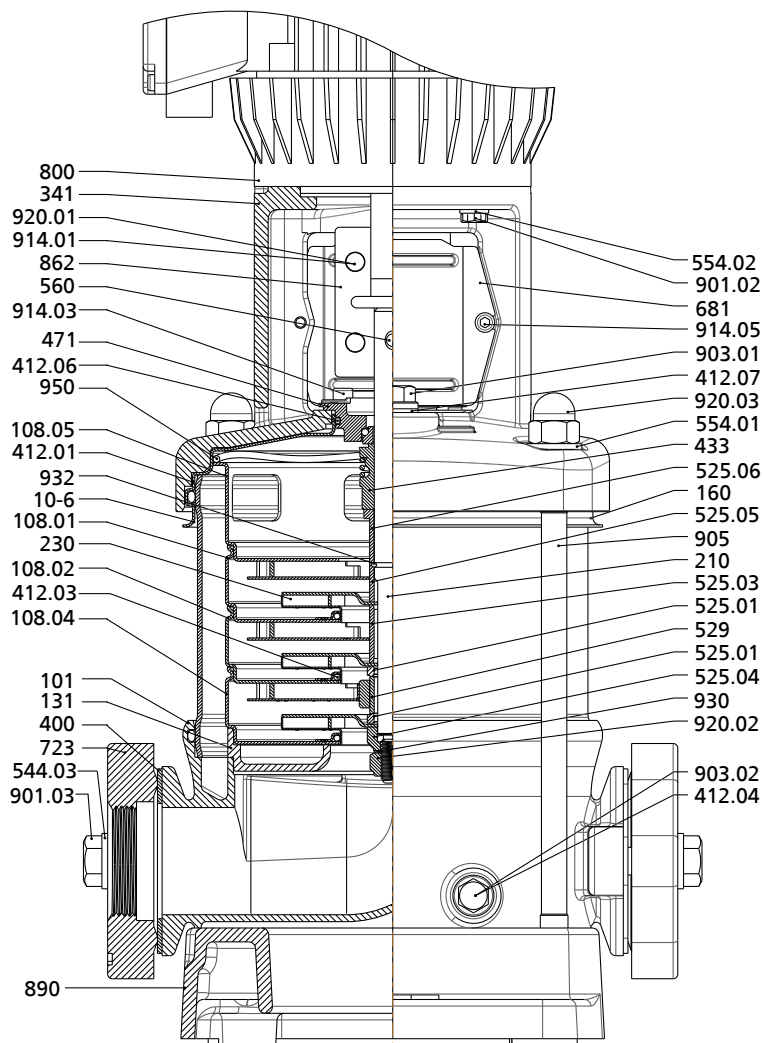


Fig. 77: General assembly drawing Movitec 10(L)B, 15(L)B

Table 45: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	554.01/.02	Washer
101	Pump casing	560	Pin
108.01/.02/.04/.05	Stage casing	681	Coupling guard
131	Inlet ring	723	Flange
160	Cover	800	Motor
210	Shaft	862	Coupling
230	Impeller	890	Baseplate
341	Drive lantern	901.02/.03	Hexagon head bolt
400	Gasket	903.01/.02	Screw plug
412	O-ring	905	Tie bolt
433	Mechanical seal	914.01/.03/.05	Hexagon socket head cap screw
471	Seal cover	920.01/.02/.03	Nut
525.01/.03/.04/.05/.06	Spacer sleeve	930	Safety device
529	Bearing sleeve	932	Circlip
544.03	Threaded bush	950	Spring

Movitec 15(L)C

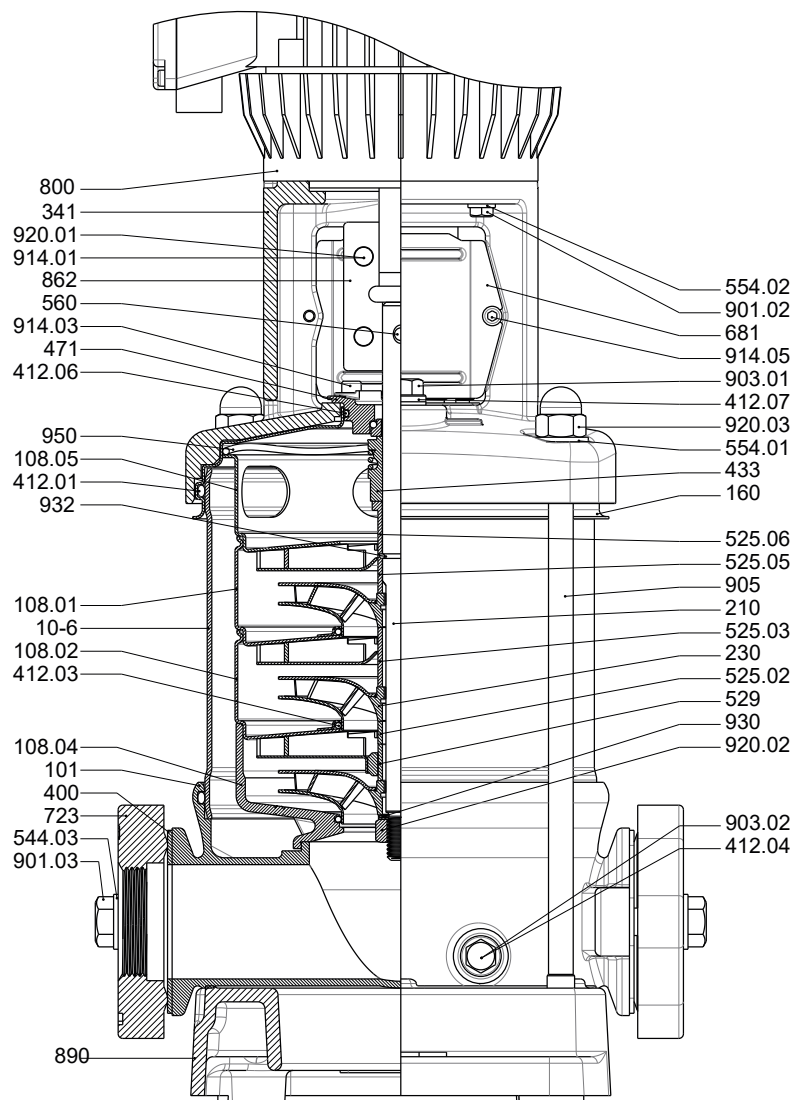


Fig. 78: General assembly drawing Movitec 15(L)C

Table 46: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	560	Pin
101	Pump casing	681	Coupling guard
108.01/.02/.04/.05	Stage casing	723	Flange
160	Cover	800	Motor
210	Shaft	862	Coupling
230	Impeller	890	Baseplate
341	Drive lantern	901.02/.03	Hexagon head bolt
400	Gasket	903.01/.02	Screw plug
412.01/.03/.04/.06/.07	O-ring	905	Tie bolt
433	Mechanical seal	914.01/.03/.05	Hexagon socket head cap screw
471	Seal cover	920.01/.02/.03	Nut
525.02/.03/.05/.06	Spacer sleeve	930	Safety device
529	Bearing sleeve	932	Circlip
544.03	Threaded bush	950	Spring
554.01/.02	Washer		

Movitec 25(L)B

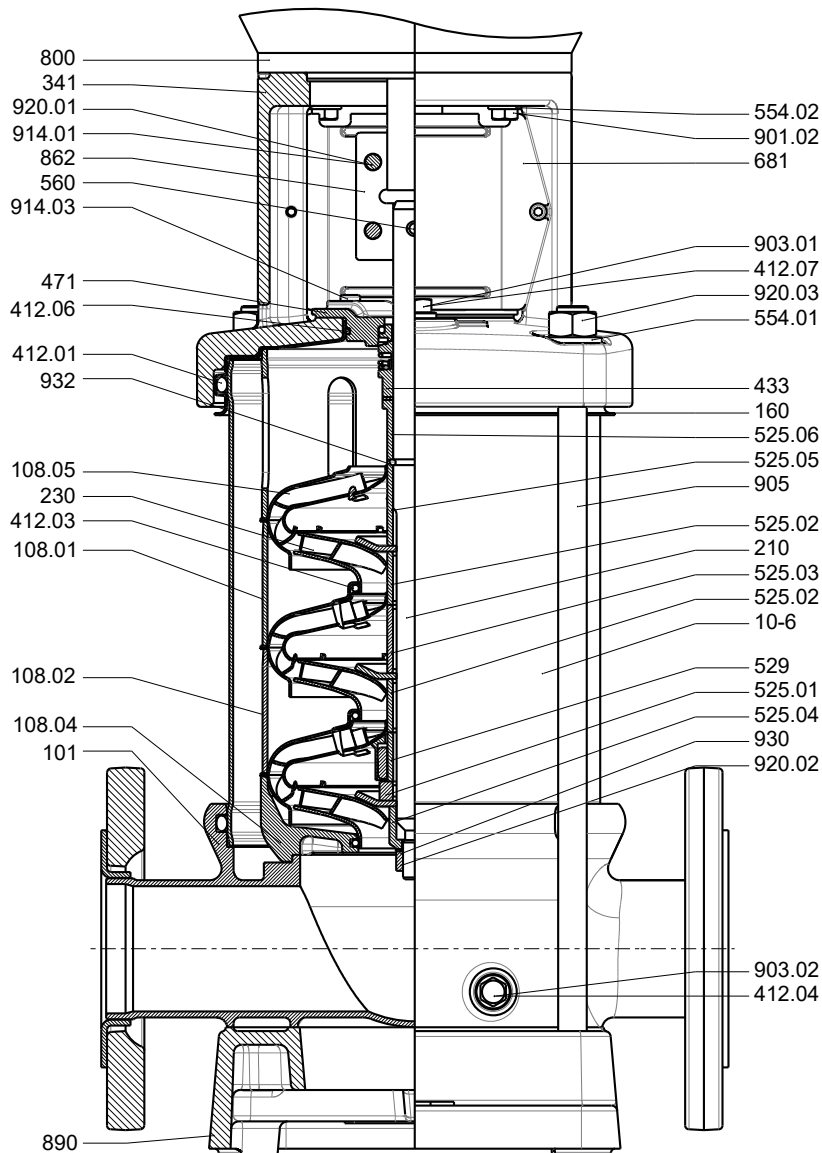


Fig. 79: General assembly drawing Movitec 25B

Table 47: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	560	Pin
101	Pump casing	681	Coupling guard
108.01/.02/.04/.05	Stage casing	800	Motor
160	Cover	862	Coupling
210	Shaft	890	Baseplate
230	Impeller	901.02	Hexagon head bolt
341	Drive lantern	903.01/.02	Screw plug
412.01/.03/.04/.06/.07	O-ring	905	Tie bolt
433	Mechanical seal	914.01/.03	Hexagon socket head cap screw
471	Seal cover	920.01/.02/.03	Nut
525.01/.02/.03/.04/.05/.06	Spacer sleeve	930	Safety device
529	Bearing sleeve	932	Circlip
554.01/.02	Washer		

Movitec 40(L)B, 60B

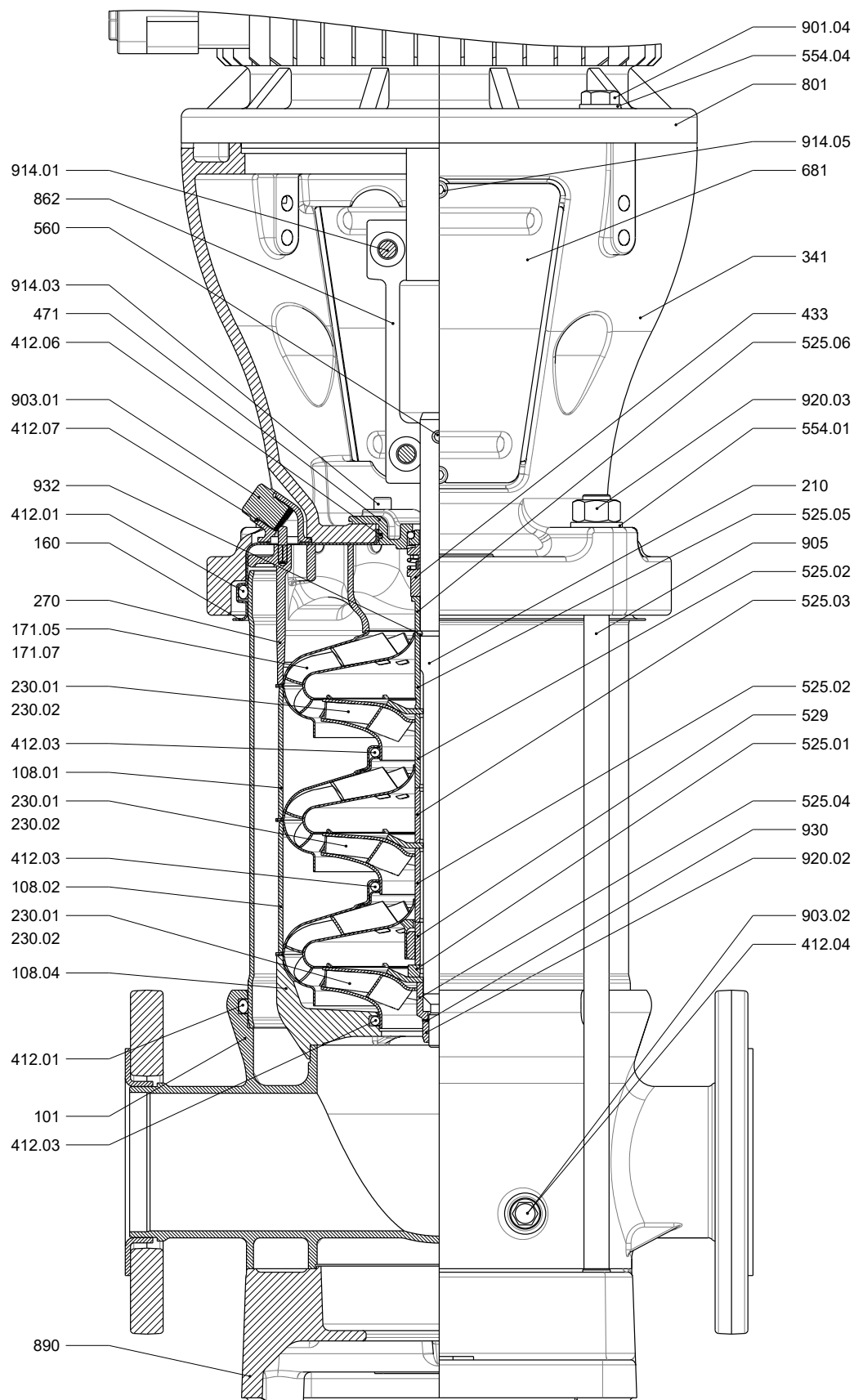


Fig. 80: General assembly drawing Movitec 40(L)B, 60B

Table 48: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	554.01/.02	Washer
101	Pump casing	560	Pin
108.01/.02/.04/.05	Stage casing	681	Coupling guard
160	Cover	801	Flanged motor
171.05/.07	Diffuser	862	Coupling
210	Shaft	890	Baseplate
230	Impeller	901.02	Hexagon head bolt
270	Deflector	903.01/.02	Screw plug
341	Drive lantern	905	Tie bolt
412.01/.03/.04/.06/.07	O-ring	914.01/.03	Hexagon socket head cap screw
433	Mechanical seal	920.01/.02/.03	Nut
471	Seal cover	930	Safety device
525.01/.02/.03/.04/.05/.06	Spacer sleeve	932	Circlip
529	Bearing sleeve		

Movitec 90B

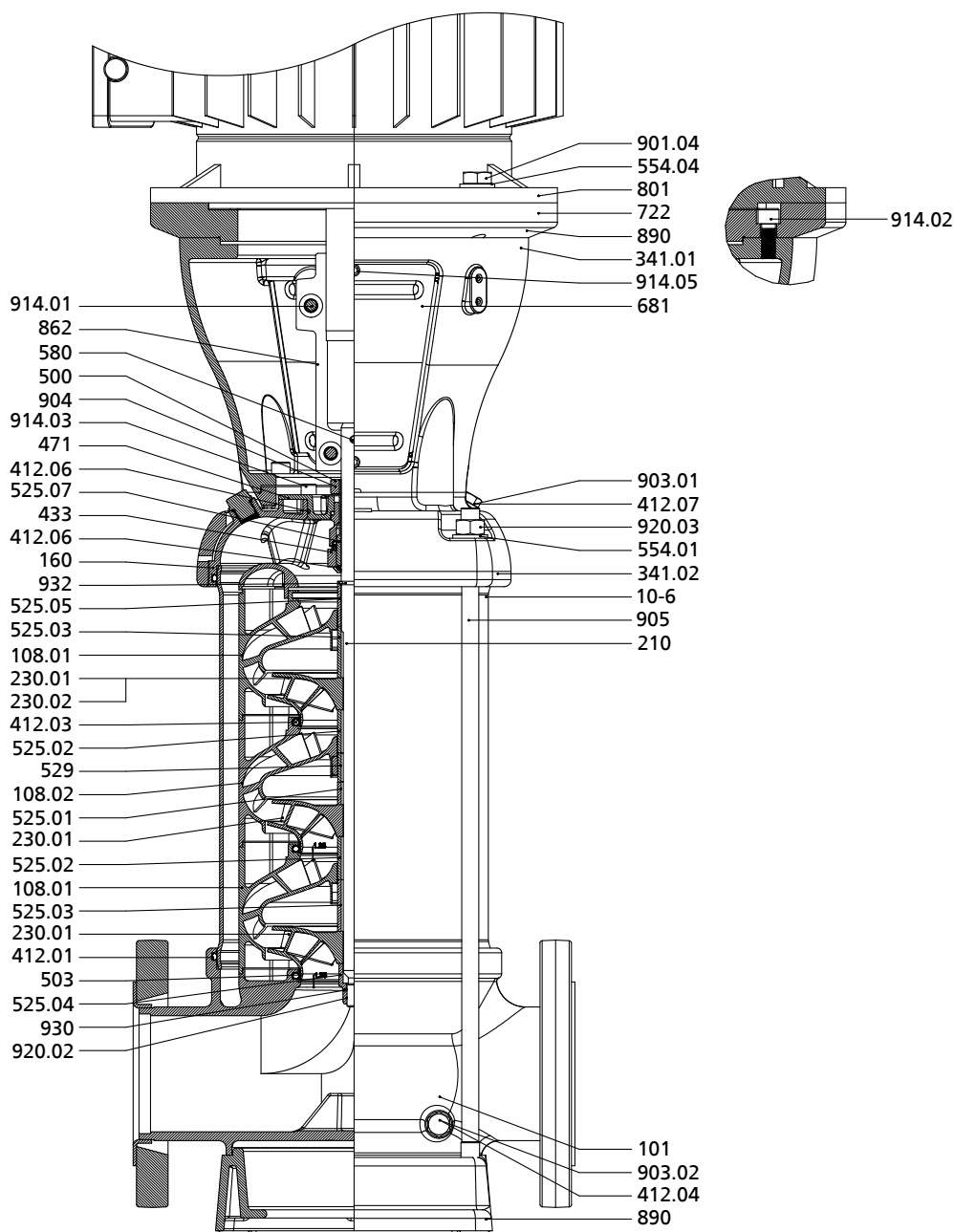


Fig. 81: General assembly drawing Movitec 90B

Table 49: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	580	Cap
101	Pump casing	681	Coupling guard
108.01/.02	Stage casing	722	Flange adapter
160	Cover	801	Flanged motor
210	Shaft	862	Coupling
230.01/.02	Impeller	890	Baseplate
341.01/.02	Drive lantern	901.04	Hexagon head bolt
412.01/.03/.04/.06/.07	O-ring	903	Screw plug
433	Mechanical seal	904	Grub screw
471	Seal cover	905	Tie bolt
500	Ring	914.01/.02/.03/.05	Hexagon socket head cap screw
503	Impeller wear ring	920.02/.03	Nut

Part No.	Description	Part No.	Description
525.01/.02/.03/.04/.05/.07	Spacer sleeve	930	Safety device
529	Bearing sleeve	932	Circlip
544.01/.04	Threaded bush		

Movitec 125B

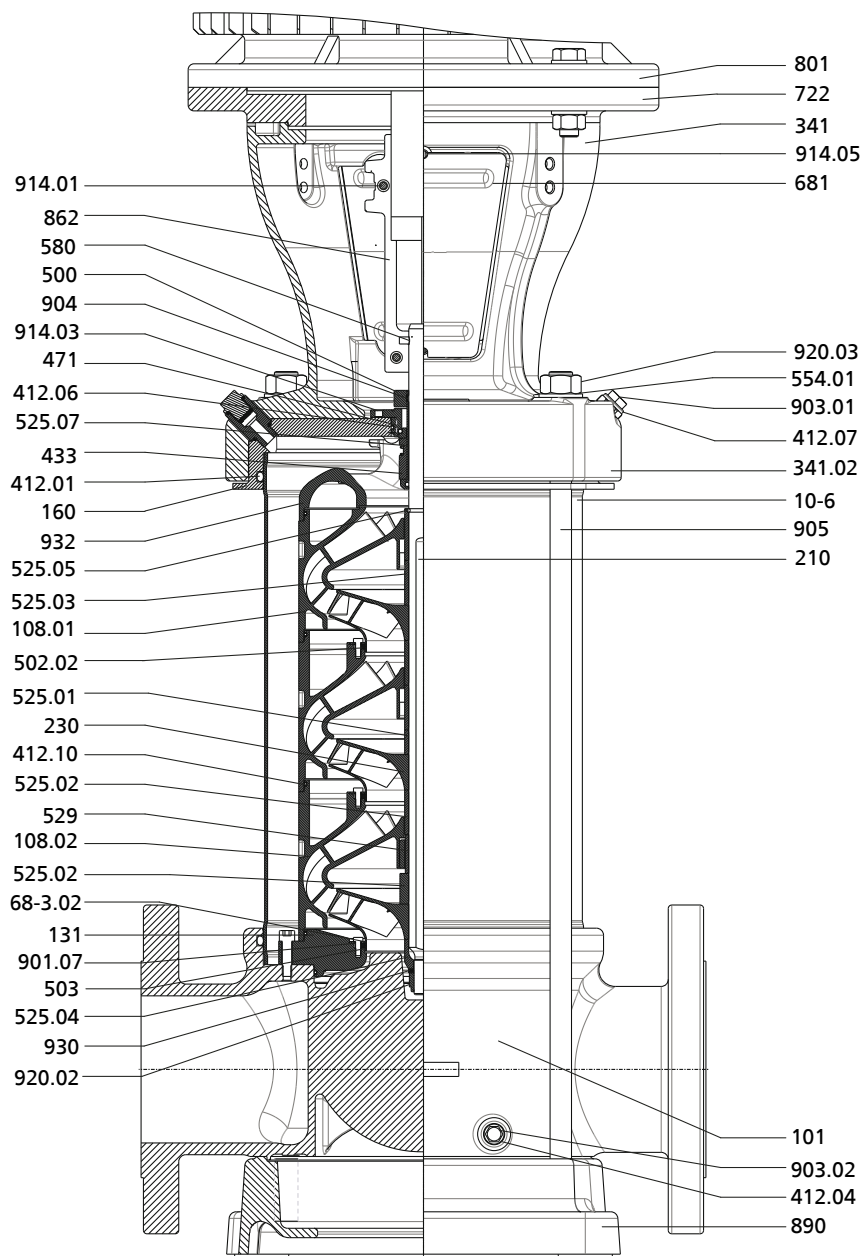


Fig. 82: General assembly drawing Movitec125B

Table 50: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	554.01	Washer
101	Pump casing	580	Cap
108.01/.02	Stage casing	68-3.02	Cover plate
131	Inlet ring	681	Coupling guard
160	Cover	722	Flange adapter
210	Shaft	801	Flanged motor
230	Impeller	862	Coupling
341.02	Drive lantern	890	Baseplate
412.01/.04/.06/.07/.10	O-ring	901.07	Hexagon head bolt
433	Mechanical seal	903.01/.02	Screw plug
471	Seal cover	904	Grub screw
500	Ring	905	Tie bolt
502.02	Casing wear ring	914.01/.03/.05	Hexagon socket head cap screw

Part No.	Description	Part No.	Description
503	Impeller wear ring	920.02/.03	Nut
525.01/.02/.03/.04/.05/.07	Spacer sleeve	930	Safety device
529	Bearing sleeve	932	Circlip

Movitec LHS

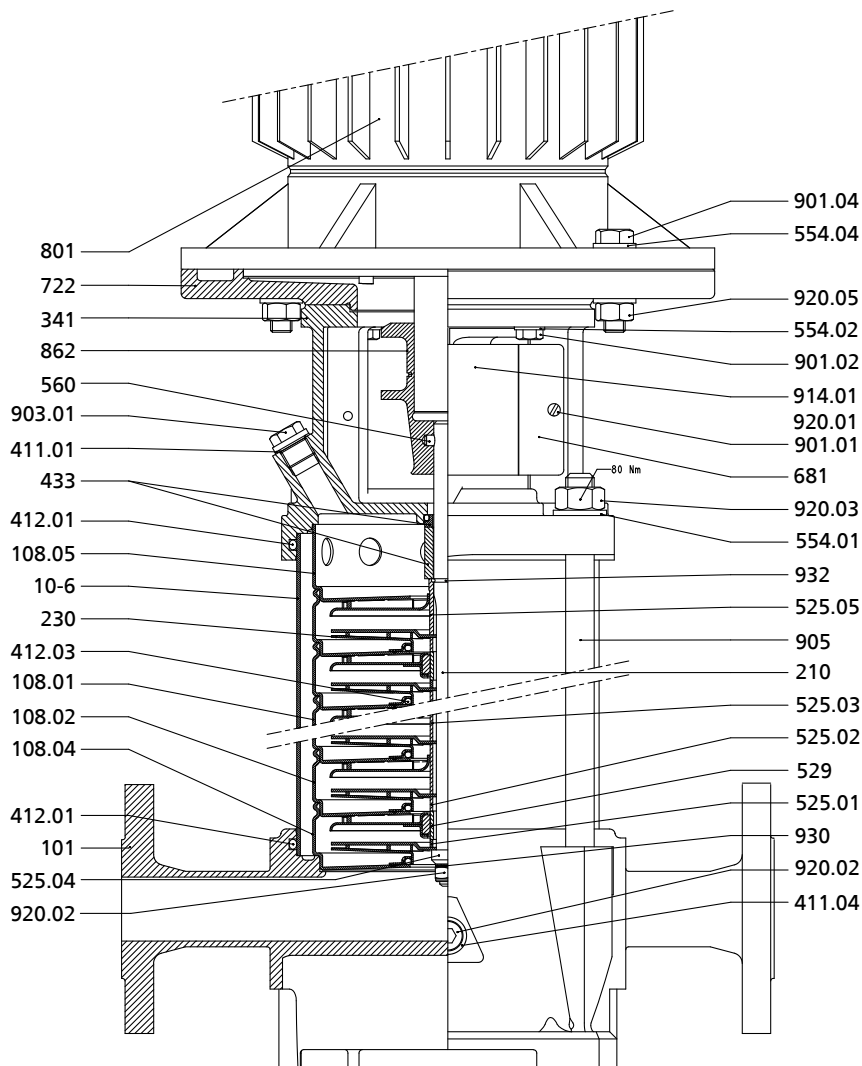


Fig. 83: General assembly drawing Movitec LHS

Table 51: List of components

Part No.	Description	Part No.	Description
10-6	Pump shroud	560	Pin
101	Pump casing	681	Coupling guard
108.01/.02/.04/.05	Stage casing	722	Flange adapter
210	Shaft	801	Flanged motor
230	Impeller	862	Coupling
341	Drive lantern	901.01/.02/.04	Hexagon head bolt
411.01/.03	Joint ring	903.01	Screw plug
412.01/.03	O-ring	905	Tie bolt
433	Mechanical seal	914.01	Hexagon socket head cap screw
525.01/.02/.03/.04/.05	Spacer sleeve	920.01/.02/.03/.05	Nut
529	Bearing sleeve	930	Safety device
554.01/.02/.04	Washer	932	Circlip



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